

ILLUSTRATED
LIST OF PARTS
FOR
SINGER*
MACHINES Class 331K
(Nos. 331K1 to 331K6)

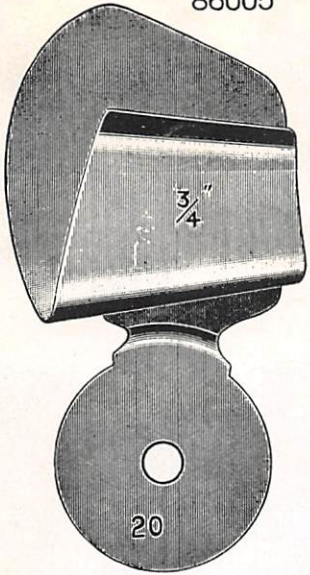


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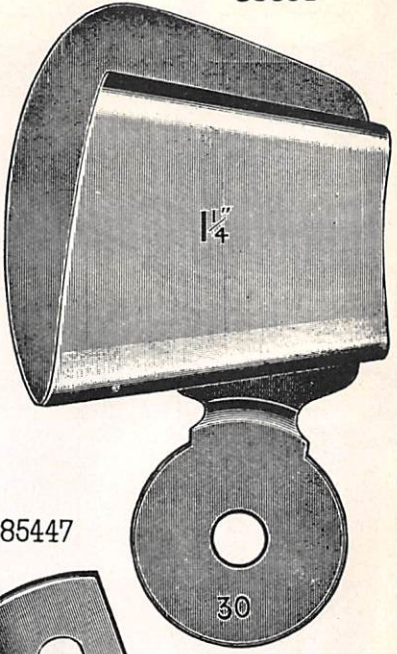
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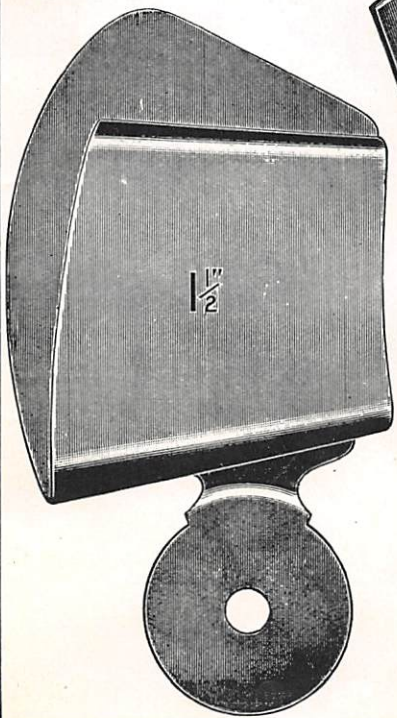
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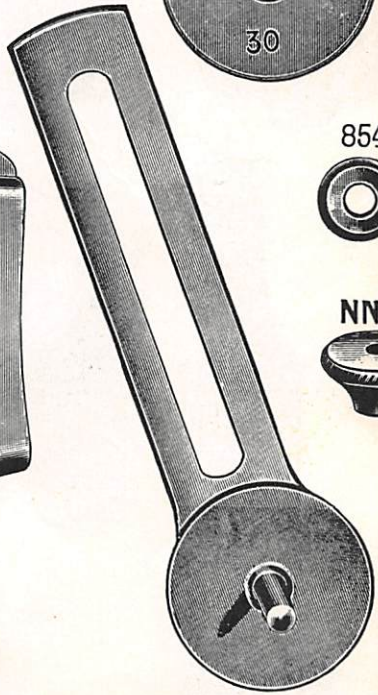
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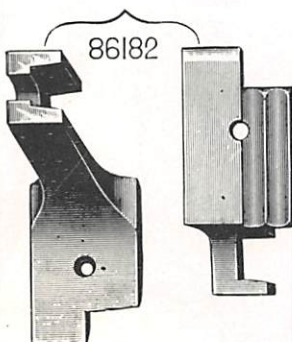
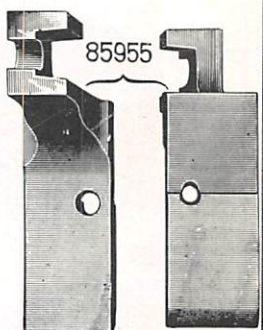
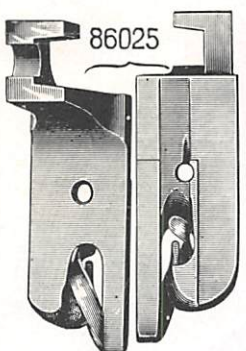
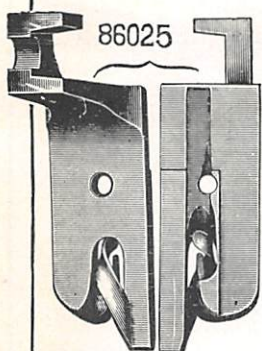
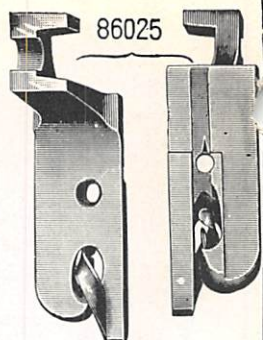
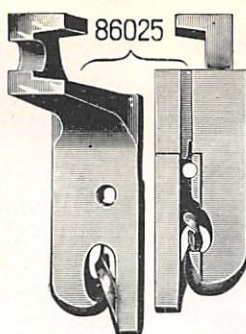
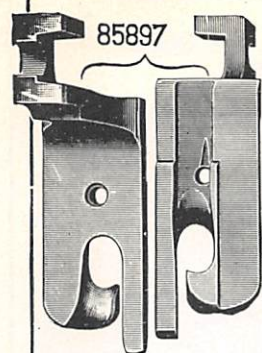


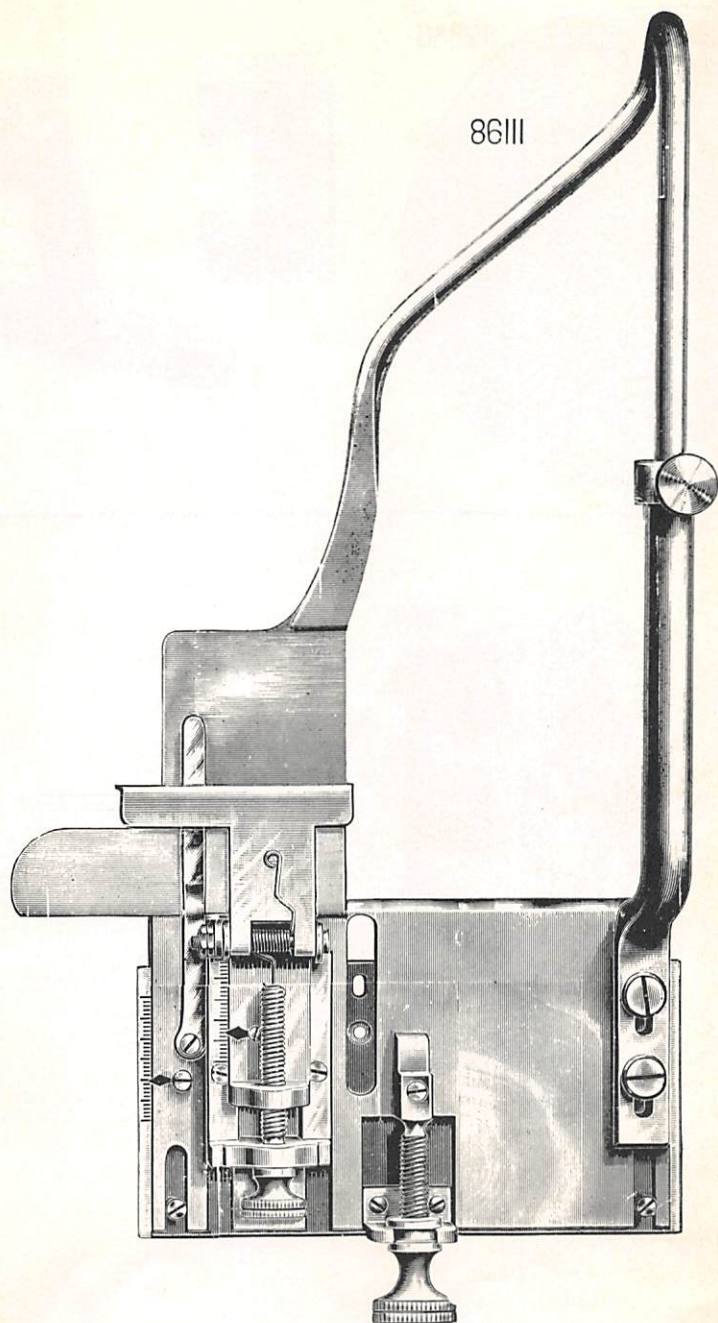
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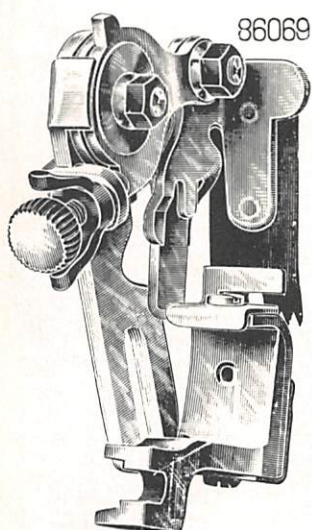
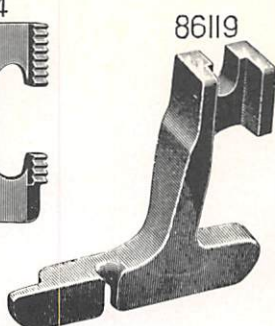
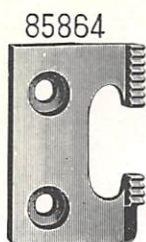
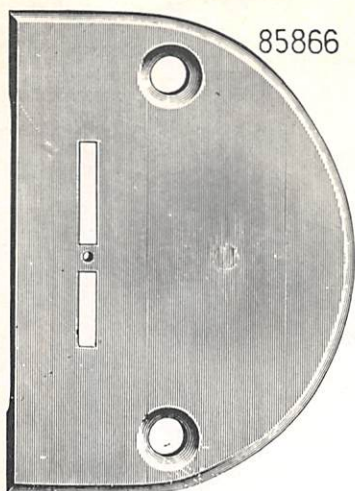


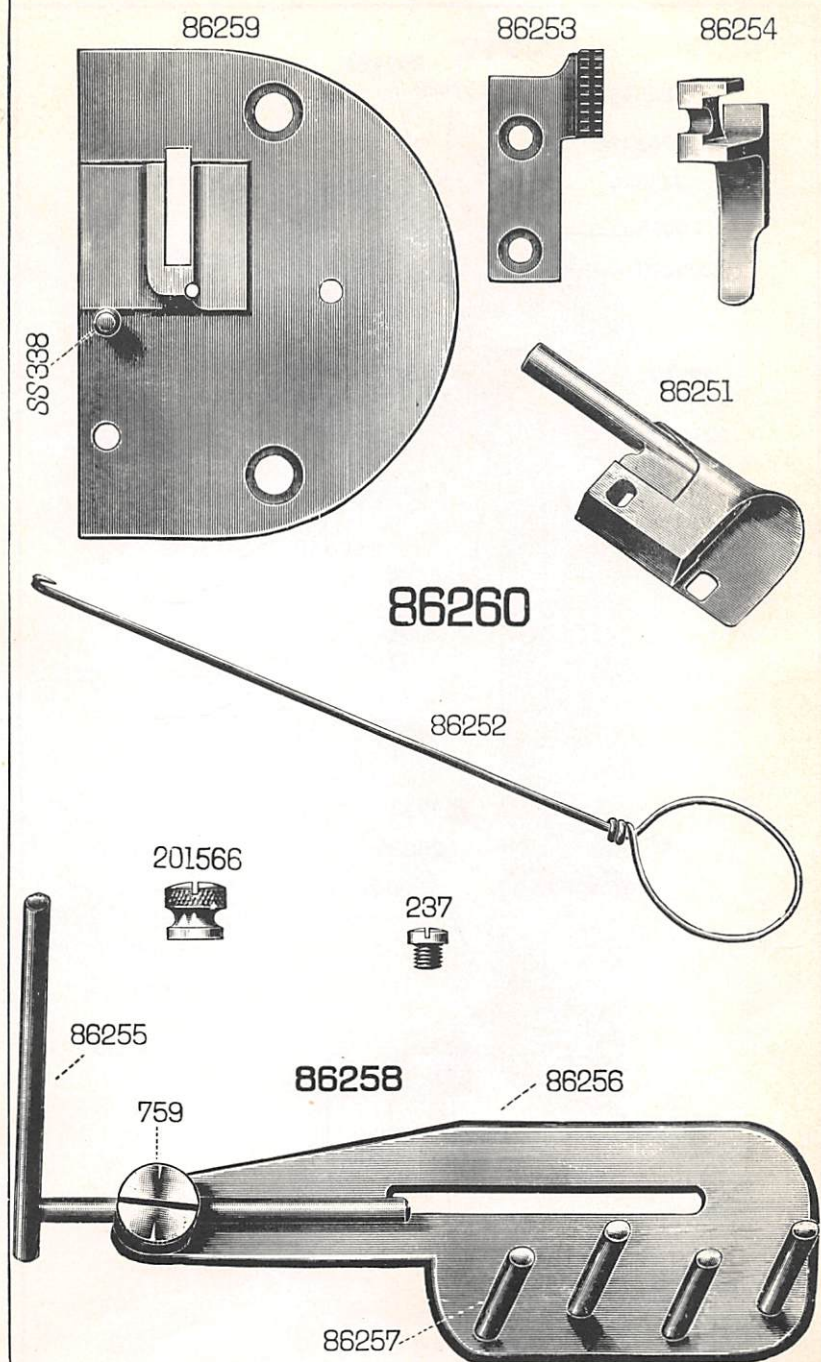
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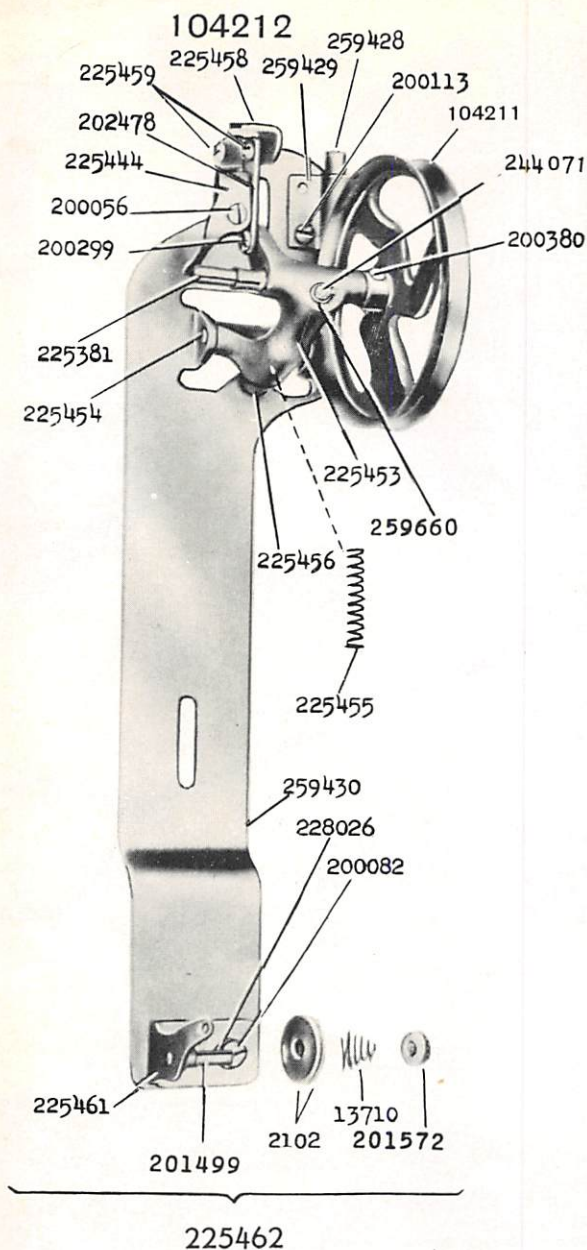




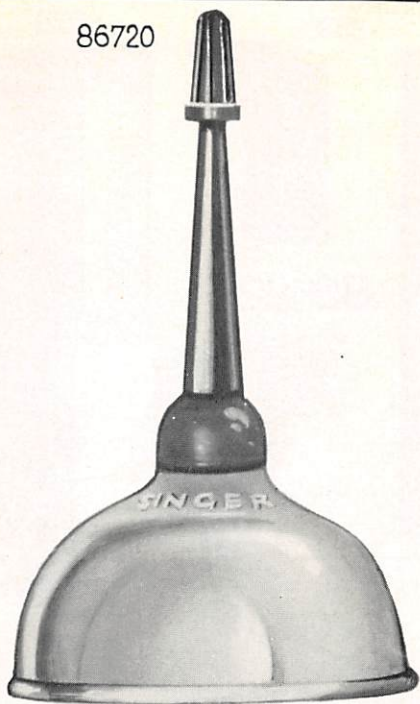








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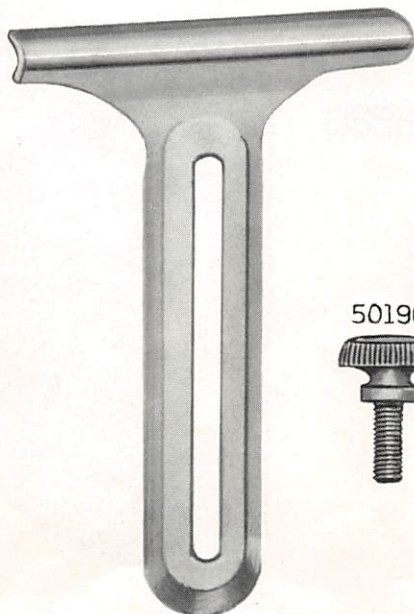
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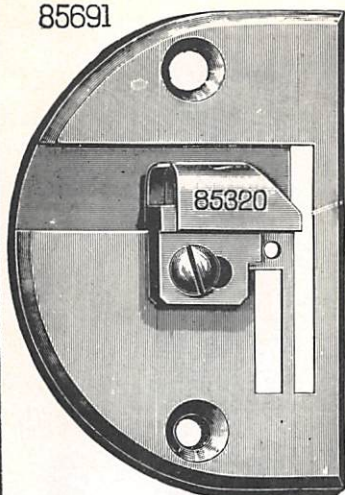
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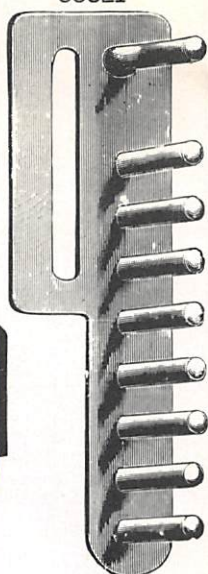
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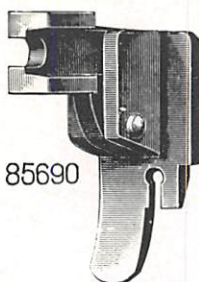
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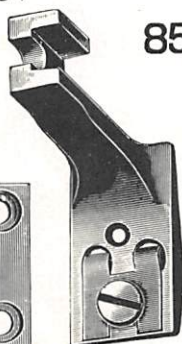
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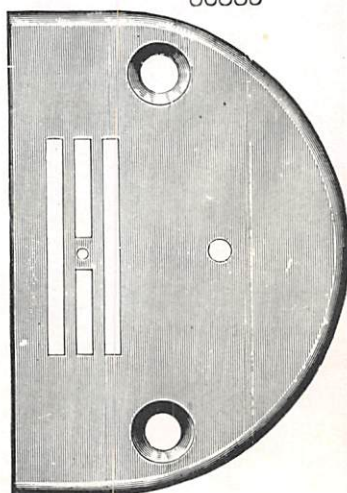


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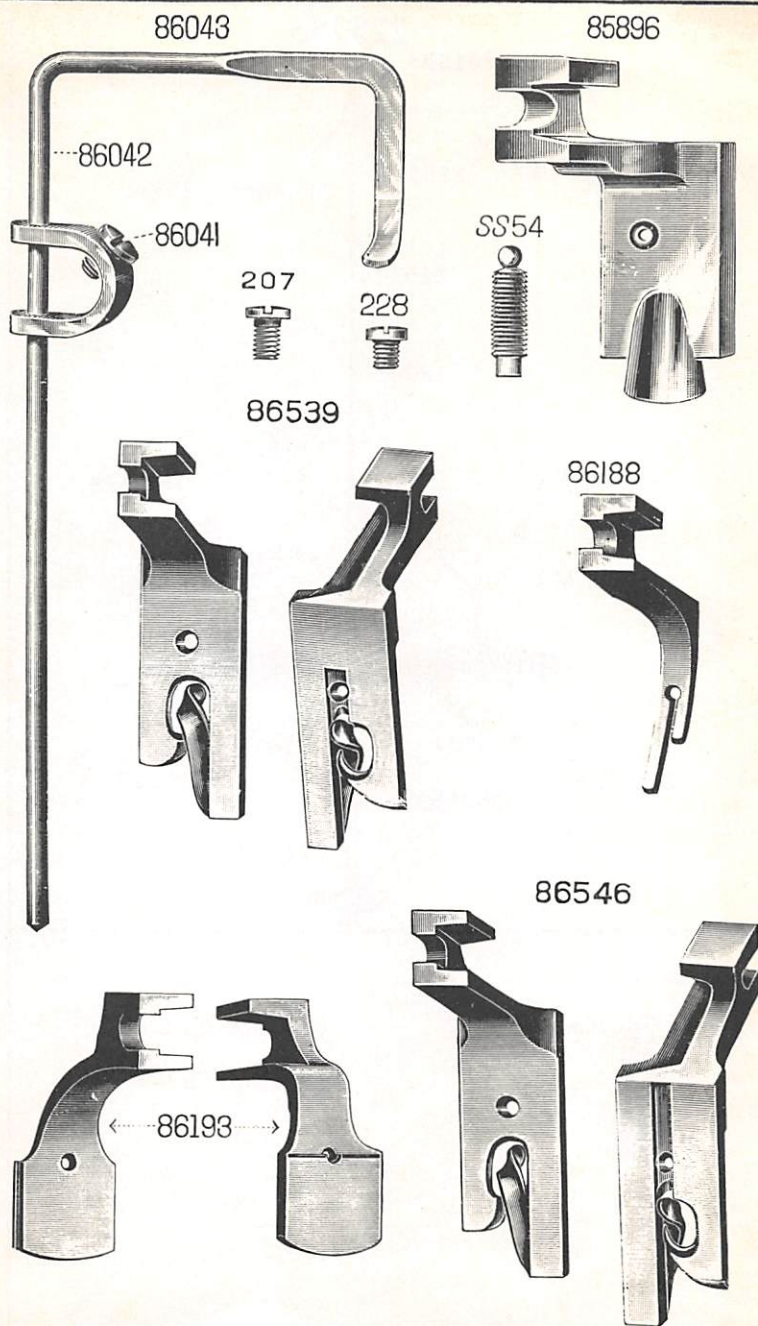


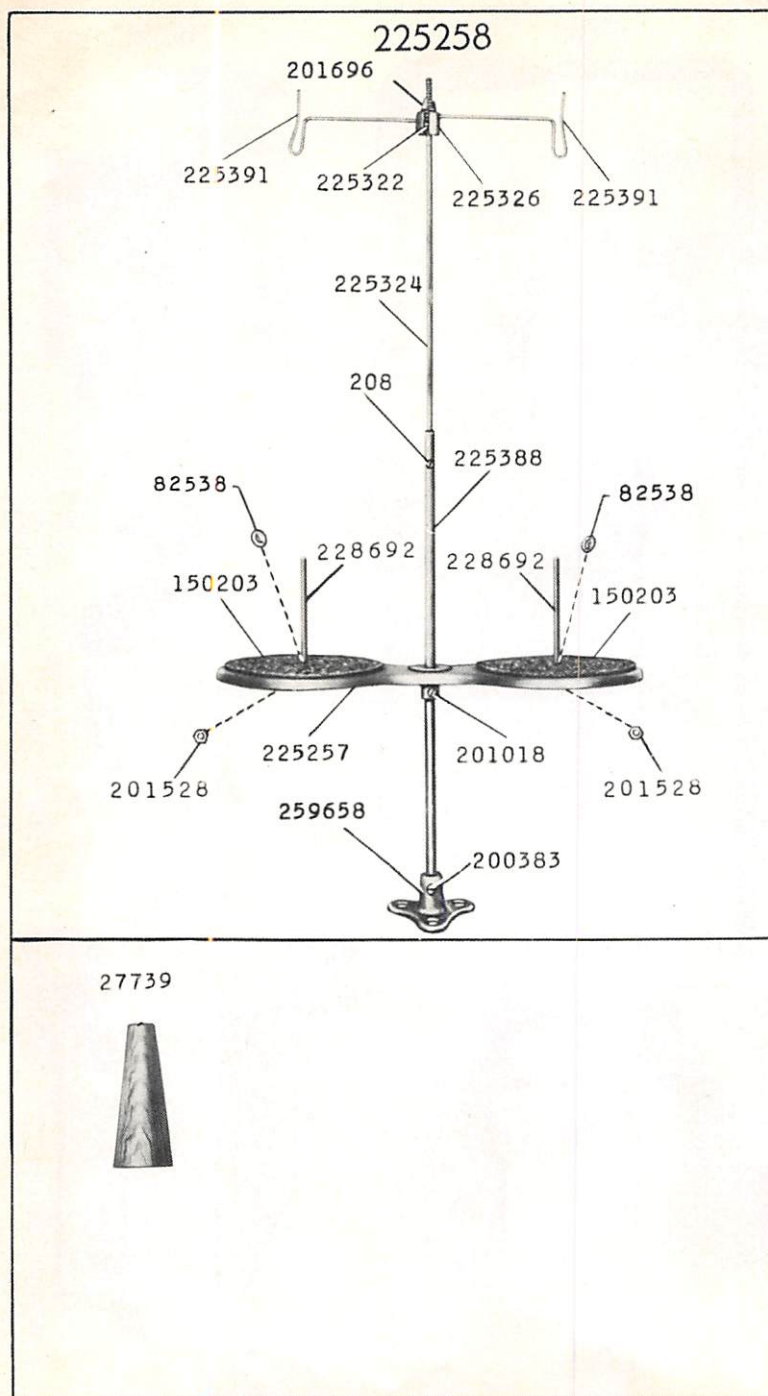
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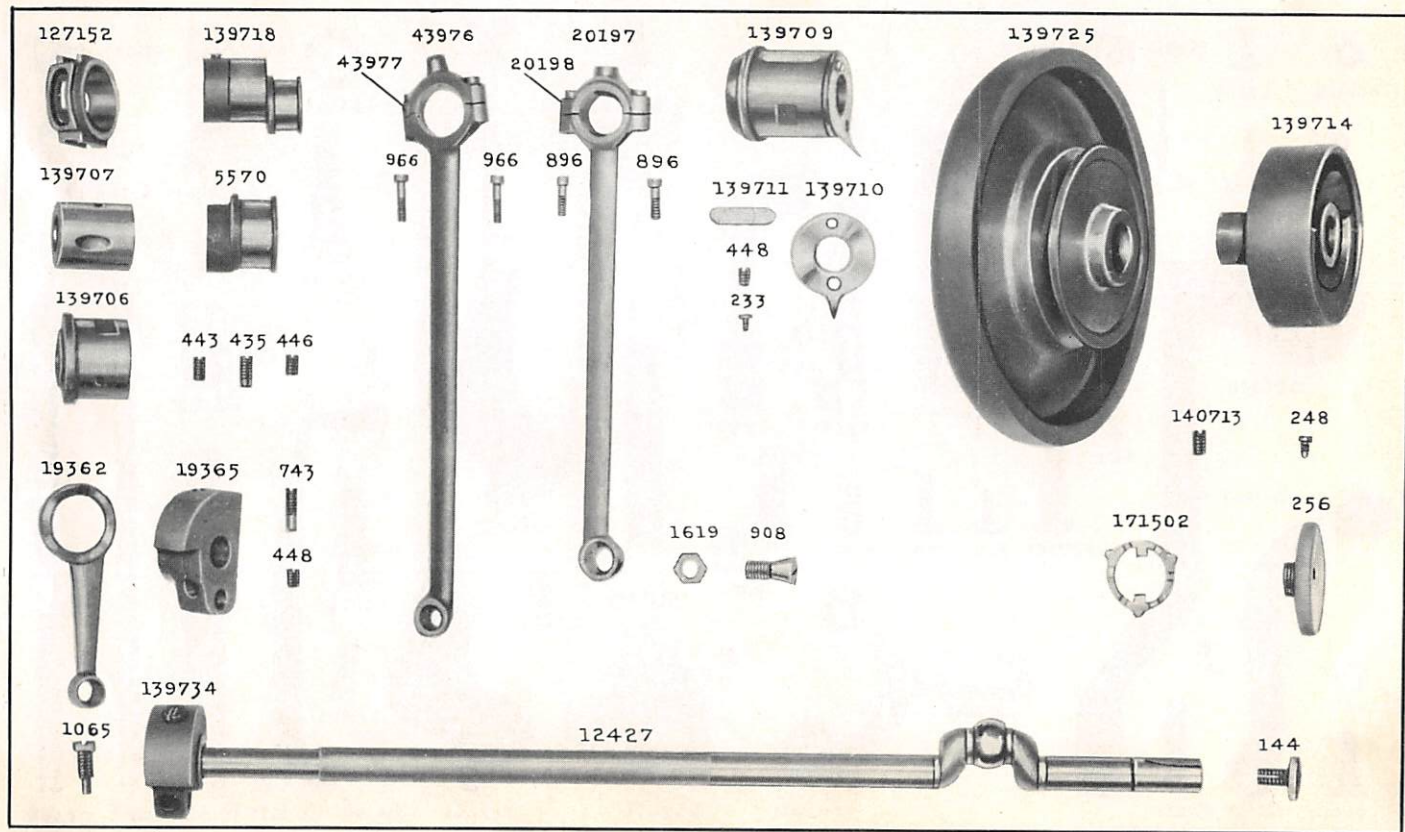


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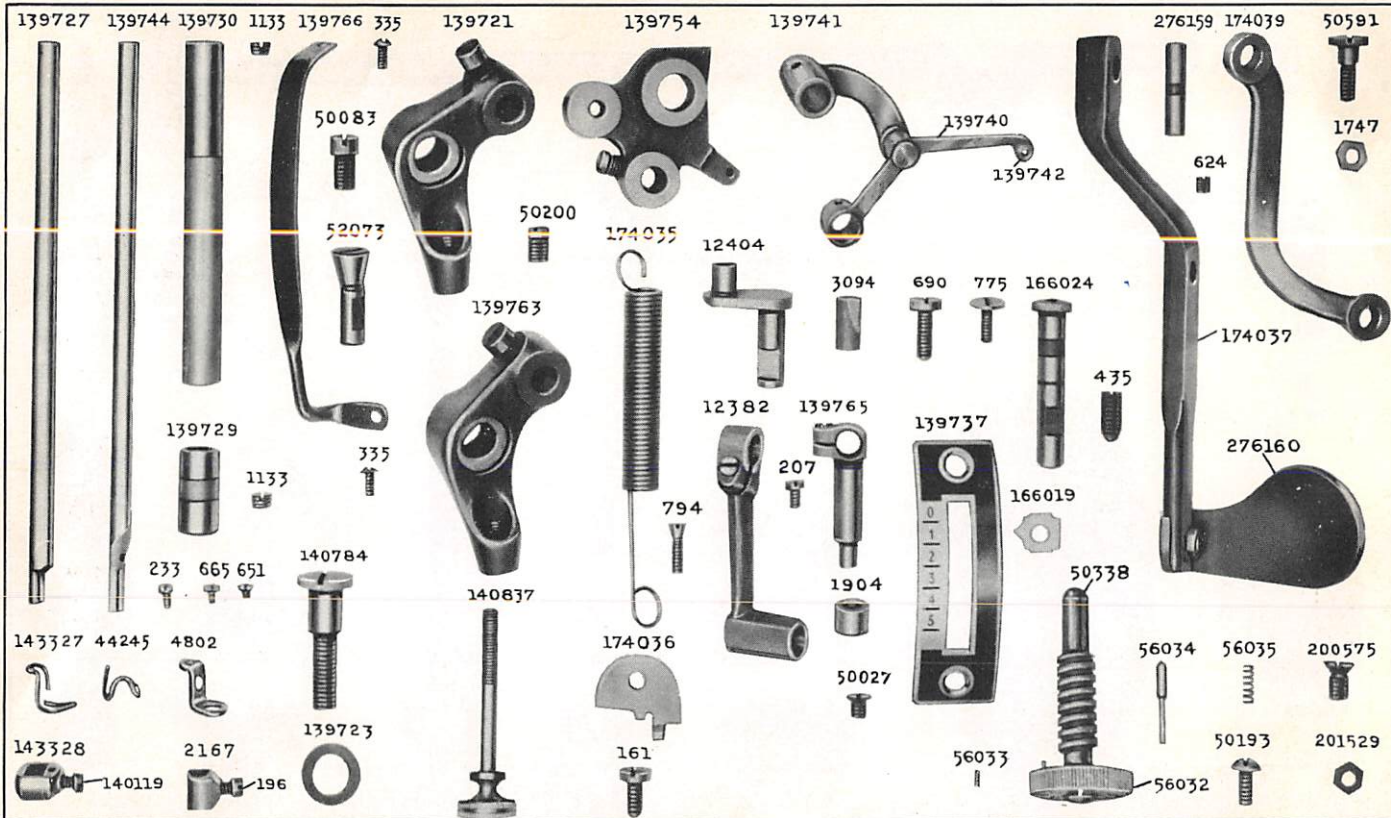






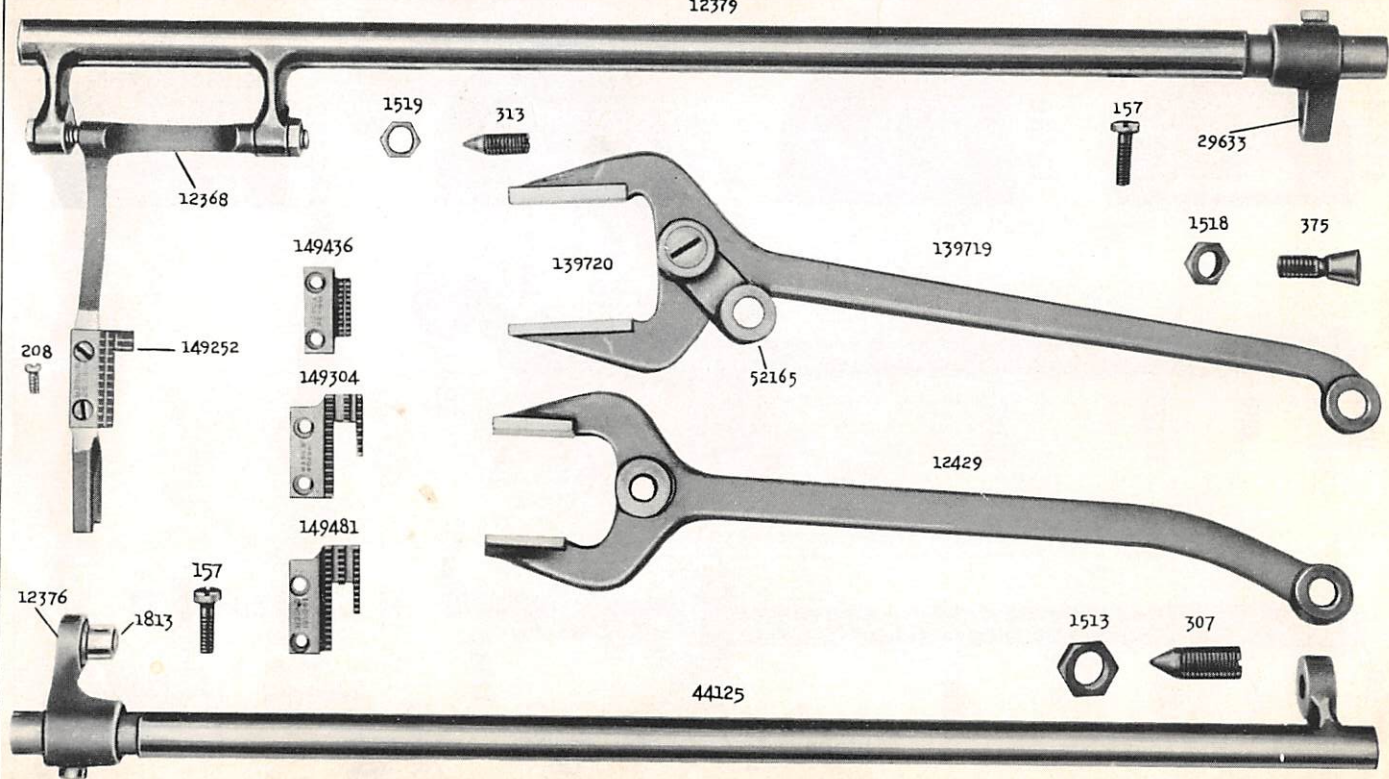


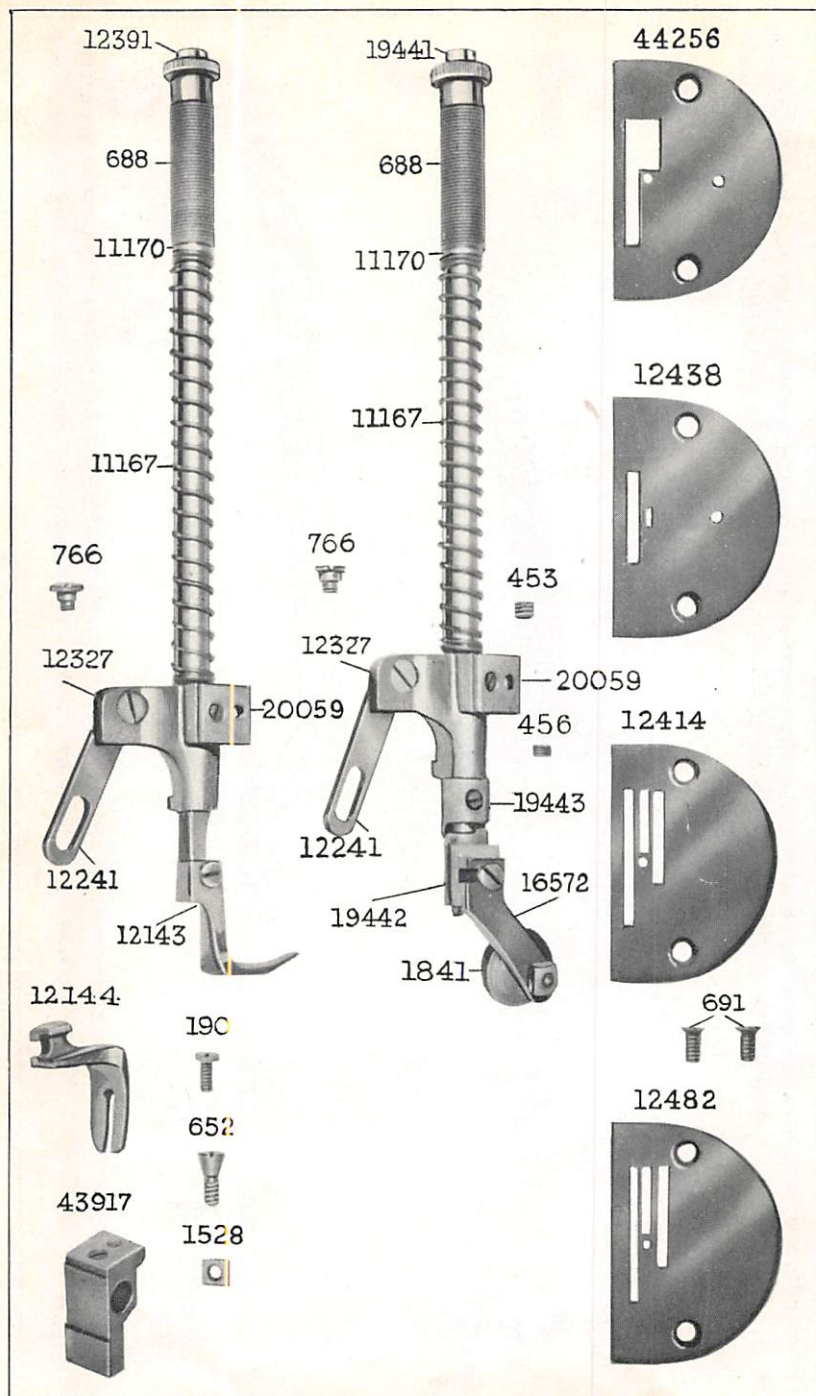
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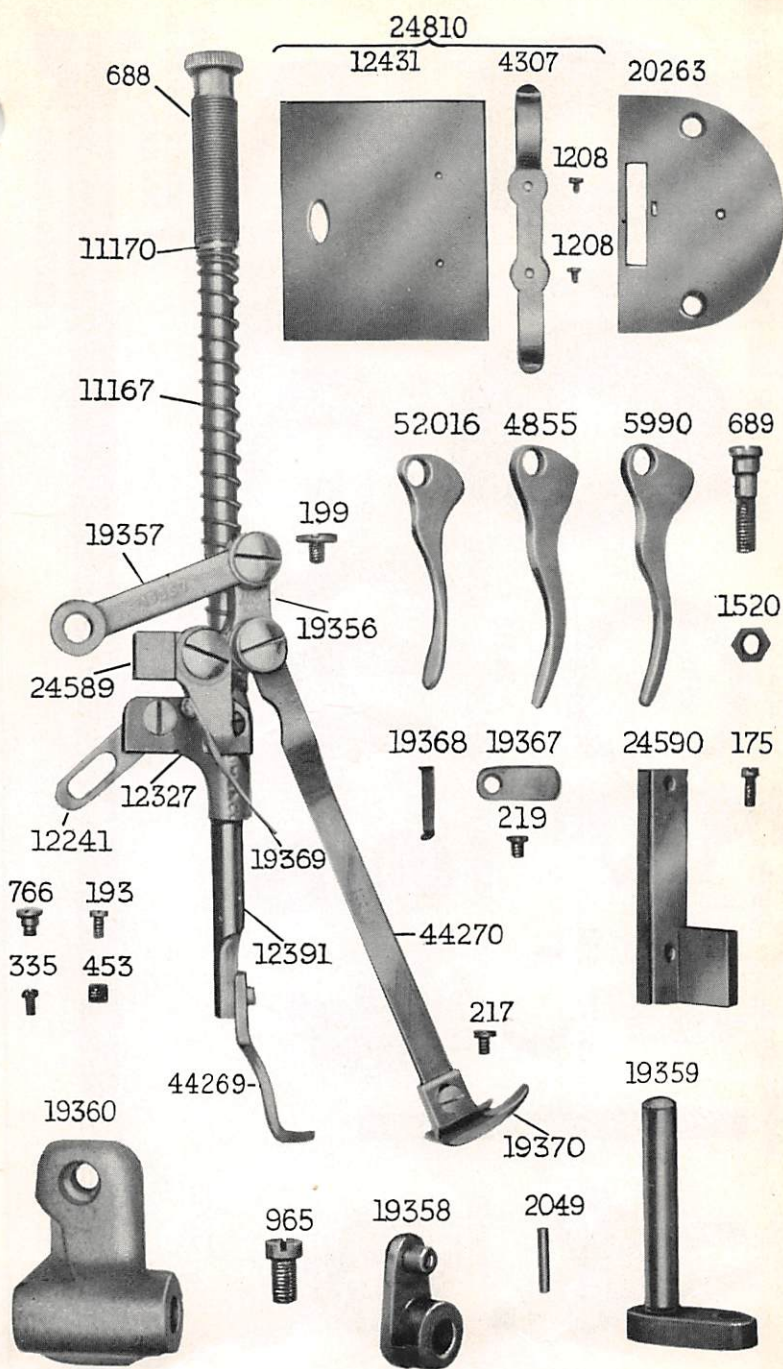


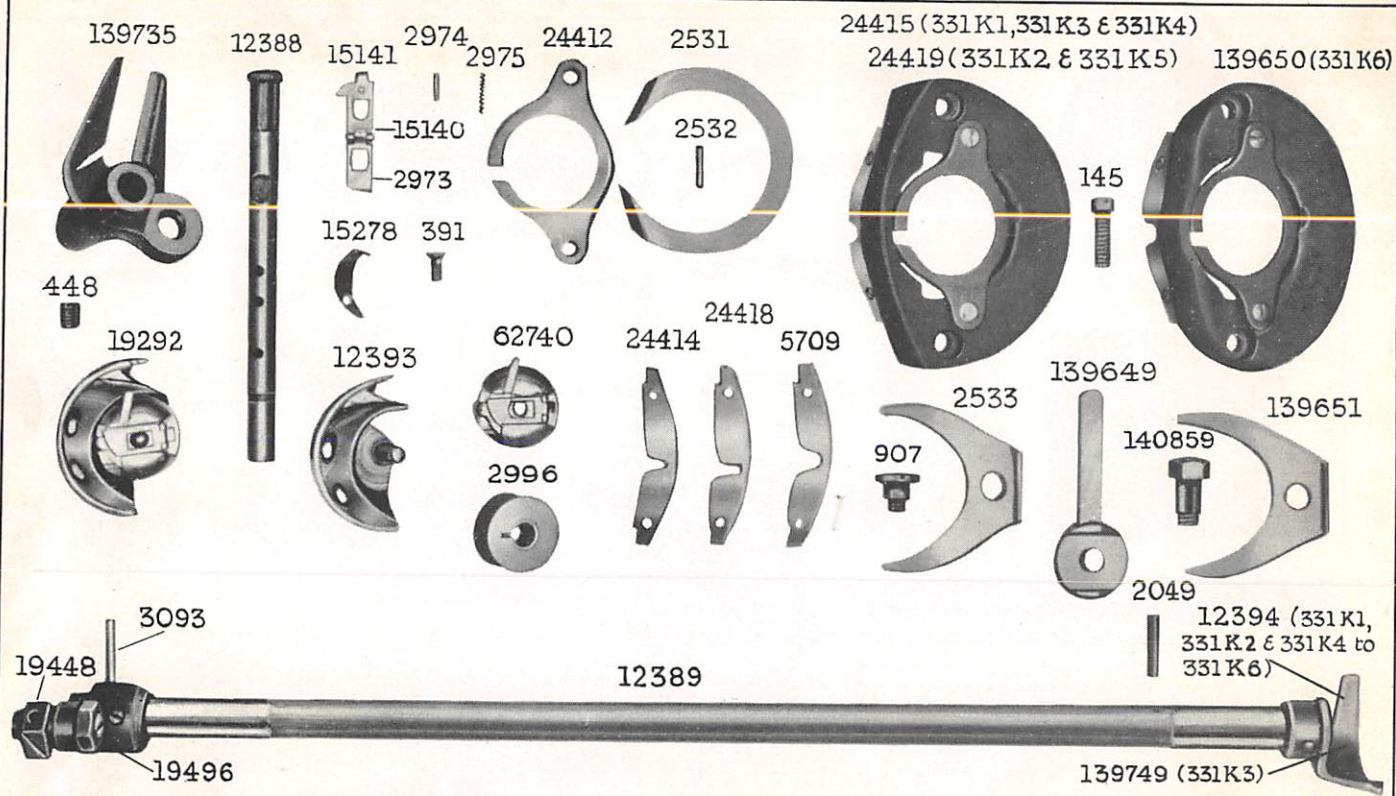
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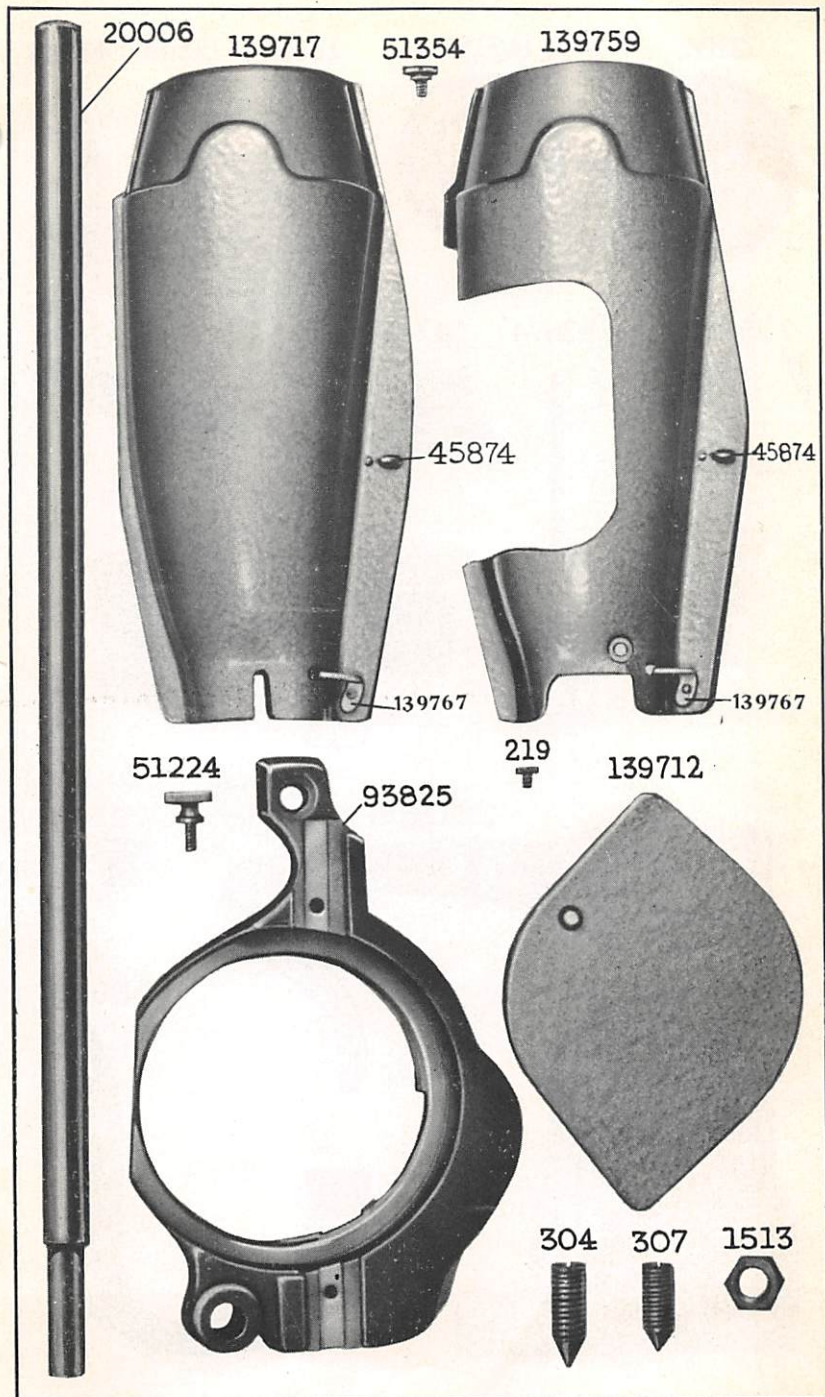
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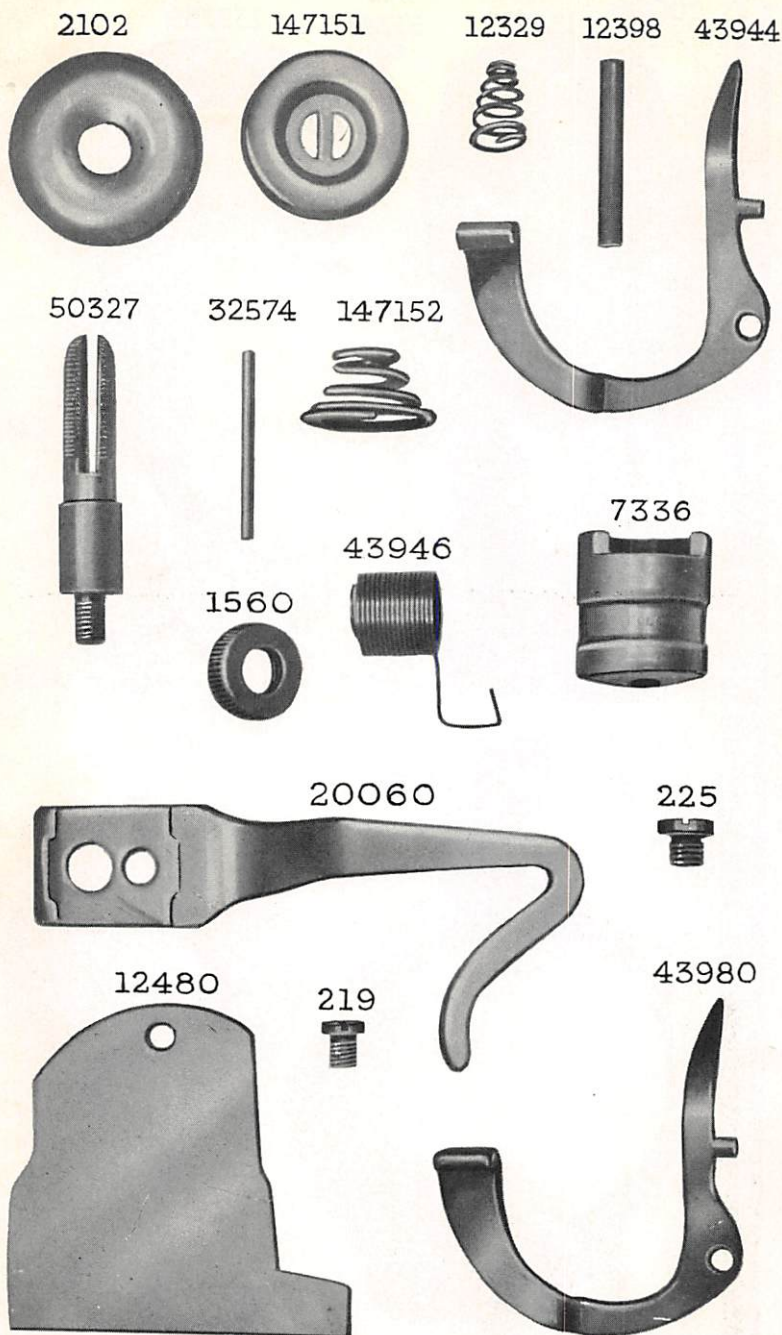












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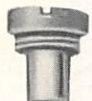
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93391



SS340



243



SS339



44102



61



93826



93827



1655



2265



SS79



SS353



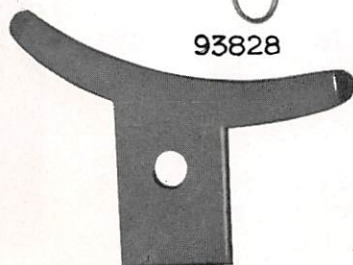
999



453



93828



2254



2256



240



183



3114



151



2255



139702



139704



12454



24131



99627



52184



132590



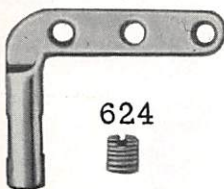
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52239



52454



624



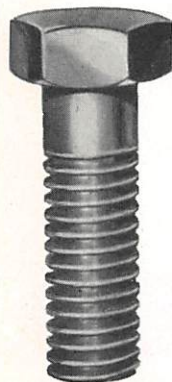
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8582



854



748



226



457



1266



591



592



662



1053



12424



1518



1841



1868



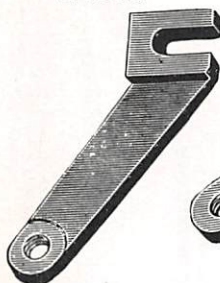
1911



1912



24903



16573



19442



51801



19446



19444



19445



19443



190



386



388



19165



20114



456



652



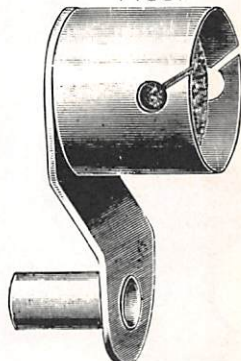
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1550



44007



86466



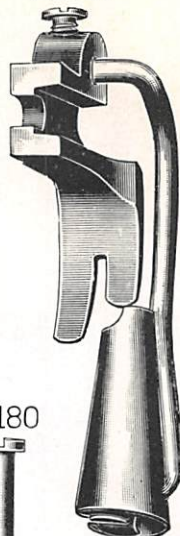
86469



86456



86457



86475



SS178



SS179



SS180



SS132



SS169



SS170



104



152



162



175



1576



1550



NN57



1603



240

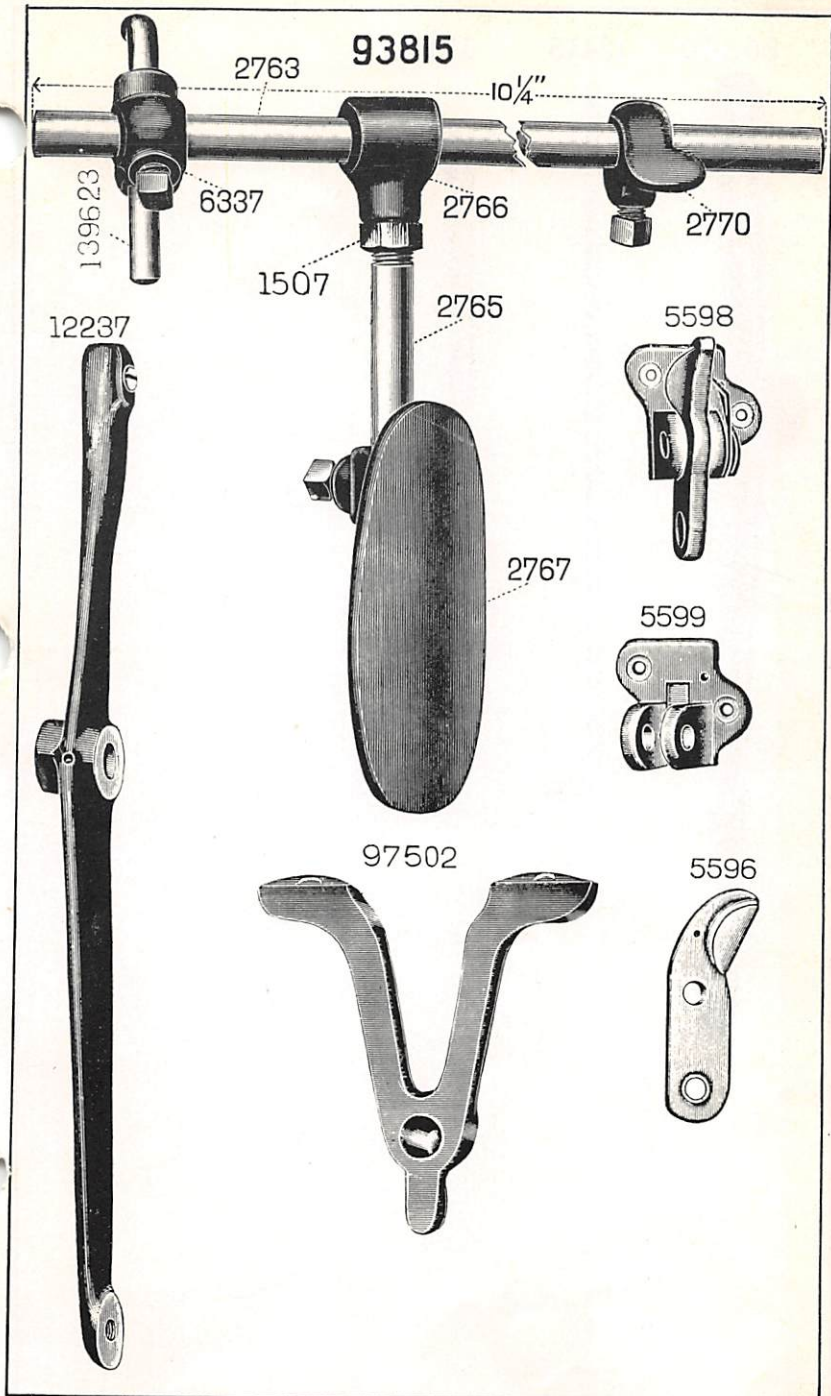


560



671





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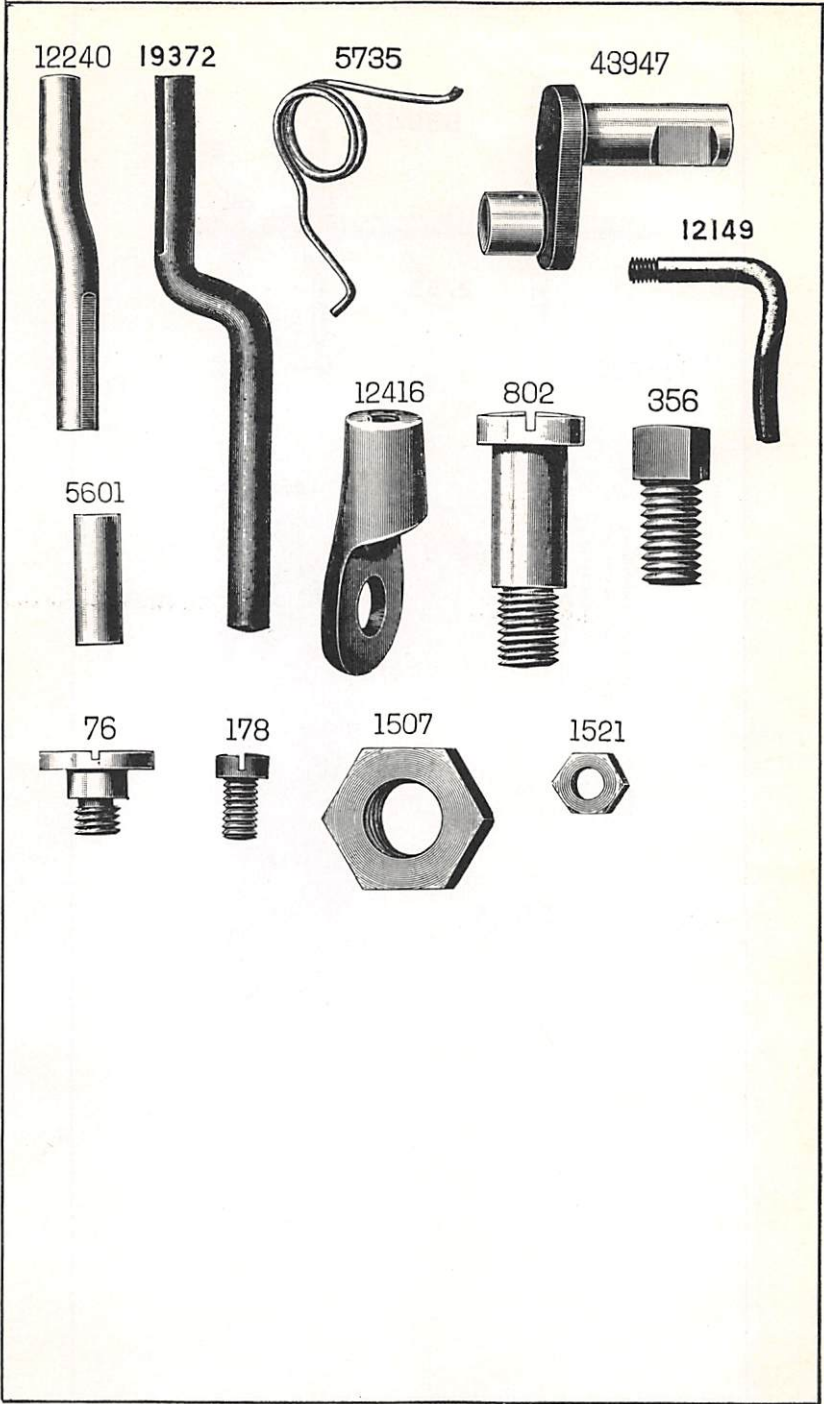


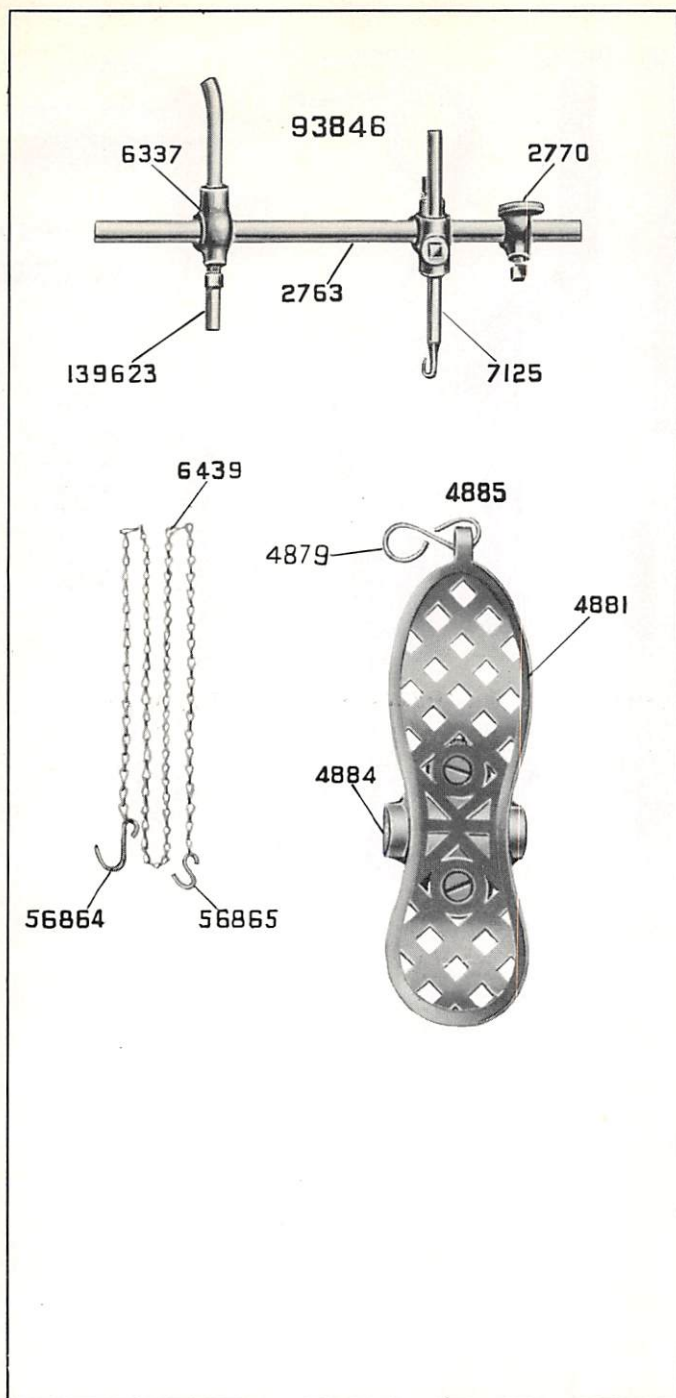
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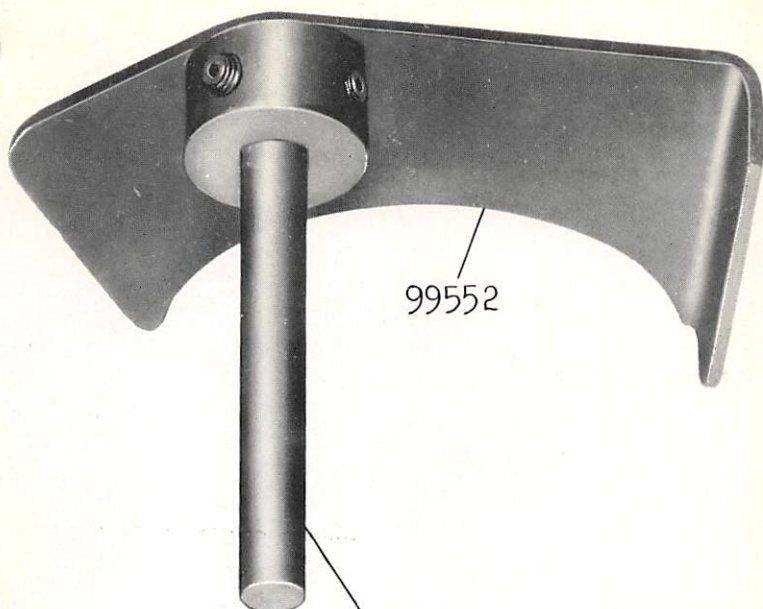
139623







174112



99552

174105

SS706



CONTENTS

ILLUSTRATED
LIST OF PARTS
FOR
MACHINES Class 331K

CONTENTS

	Pages
Parts, complete, for Machine 331K1	37
" Special to Machine 331K2	45
" " " " 331K3	47
" complete, for Machine 331K4	48
" " " " 331K5	50
" " " " 331K6	64
Accessories	73
Attachments	79
Belt Guard	73
Bobbin Winder	74
Foot Lifter Parts	77
Knee Lifter Parts	76
Numerical List of Parts	85
Thread Unwinder... ..	78

INSTRUCTIONS FOR ORDERING

In ordering from this List, the part number **MUST BE** quoted exactly as shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The code numbers (where shown) indicate the style of finish, as follows:—

Code No.	Style of Finishes
801	Hardened, Polished, Nickel Plated and Buffed.
802	Polished, Nickel Plated and Buffed.
803	Hardened only.
804	Polished only.
805	Soft, not Polished.
806	Hardened and Polished.
807	Bright Rumbled and Nickel Plated.
808	Blued.
809	Nickel Plated only.
810	Hardened and Nickel Plated.
811	Brass Plated.
812	Oxidized.
813	Phosphate Coating Formed on Surface of Iron or Steel.
814	Cadmium Plated.
815	Copper Plated.
816	Zinc Plated.
817	Silver Plated.
818	Polished and Nickel Plated.
819	Black Oxide for Iron and Steel.
820	Black Nickel Plated only.
821	Chromium Plated.
822	Buffed and Chromium Plated.
823	Hardened, Polished, Buffed and Chromium Plated.
824	Hardened, Bright Rumbled and Nickel Plated.
825	Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
826	Alumilite (Plain).
827	
828	Polished, Nickel Plated and Chromium Plated.
829	Hardened, Polished, Nickel Plated and Chromium Plated.
830	Heat Treated for Toughness.
831	Heat Treated for Toughness and Polished.
832	Heat Treated for Toughness and Nickel Plated.
833	Heat Treated for Toughness and Black Oxide.
834	Heat Treated for Toughness, Polished, Nickel Plated, Buffed and Chromium Plated.
835	
836	
837	
838	
839	Chrome Nickel, Satin Finish.
840	Hardened and Chrome Nickel, Satin Finish.
841	Hardened and Phosphate Coating Formed on Surface of Steel.
842	Hardened and Zinc Plated.
843	Hardened, Polished and Nickel Plated.
844	Hardened, Polished, Copper and Nickel Plated and Buffed.
845	Copper and Nickel Plated and Polished.
846	Copper and Nickel Plated only.
847	Hardened, Copper and Nickel Plated.
848	Copper and Brass Plated.

(Continued over

INSTRUCTIONS FOR ORDERING—Continued.

Code No.	Style of Finishes
849	Copper Plated and Oxidized.
850	Hardened and Black Oxide for Iron and Steel.
851	Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
852	Polished, Nickel Plated, Buffed and Chromium Plated.
853	Hardened and Chromium Plated.
854	Polished and Chromium Plated.
855	Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
856	Nickel and Chromium Plated.
857	Copper and Chromium Plated.
858	Heat Treated for Toughness, Nickel and Chromium Plated.
859	Heat Treated for Toughness, Copper Plated and Oxidized.
860	Nickel Plated and Buffed only.
861	Alumilite (dyed)—Black.
862	" (")—Light Almond Green.
863	" (")—Dark Brown.
864	" (")—Russet Brown.
865	" (")—Dark Green.
866	" (")—Medium Gold.
867	Nickel-Satin Finish.
868	Hardened and Nickel-Satin Finish.

Code No.	Paint Colours	Code No.	Paint Colours
701	Gloss Black.	734	Pale Red.
702	Dull Black.	735	Emerald Green.
703	Brown.	736	Green Metallic.
704	Grey Wrinkle.	737	Light Beige Satin Matte.
705	Beige Wrinkle.	738	Copper Tan.
706	Black Wrinkle.	739	Buff.
707	Light Green.	740	White.
708	Dark Green.	741	Dark Fawn.
709	Dark Beige.	742	Plum.
710	Light Beige.	743	Birch Brown.
711	Oyster White.	744	Satin Black.
712		745	Gold-Buff.
713	Bright Cherry Red.	746	Blue-Grey.
714	Light Ivory.	747	Medium Gold.
715	Peacock Blue.	748	Sand.
716	Bright Yellow.	749	Khaki.
717	Slate Grey.	750	Flame Red.
718	Deep Brown.	751	Brite Green.
719		752	Sage Green.
720	Dark Brown.	753	Mist Green.
721	Aluminium.	754	Ice Green Metallic.
722	Dark Grey.	755	Dark Beige Metallic.
723	Light Grey Beige.	756	Shell Pink.
724	Rosewood Brown.	757	Surf Green.
725	Light Bisque.	758	Colonial Rose.
726	Light Fawn.	759	Cream.
727		760	Oak Brown.
728	Grey Metallic.	761	Deep Fawn.
729	Russet Brown.	762	Medium Green.
730	Pale Green.	763	Light Green Metallic.
731	Light Almond Green.	764	Light Gold.
732	Dusty Bisque.	765	Persimmon.
733	Chocolate Brown.	766	Mahogany Brown.

Parts marked thus (✱) are furnished only when the repairs are made at Factory.

LIST OF PARTS COMPLETE

FOR

MACHINE No. 331K1

SINGLE NEEDLE. LOCK STITCH. DROP FEED.
FOR GENERAL WORK IN CLOTH

Part No.	Plate	Description
♣139701	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405
8582	2976	" Dowel Pin (2)
139702	2976	" Oil Tube
139703	—	" " " 139702 with 52184, for oiling 139706 ...
139704	2976	" " " for oiling 139707
12454	2976	" " " with 132590, for oiling 139741
99627	2976	" " " " 52045, for oiling 139740
24131	2976	" " " " 52045, " " 139718
52184	2976	" " " Packing (wick)... ..
132590	2976	" " " " (braided cotton)
52045	2976	" " " " (" ") (2)
748-805	2976	" Screw (back) (2)
854-805	2976	" " (front) (2)
12427	2967	Arm Shaft
139705	—	" " 12427 with 20197, 127152, 139718 and 139734
139706	2967	" " Bushing (front)
443-830	2967	" " " (") Set Screw
139707	2967	" " " (intermediate)
435-830	2967	" " " (") Set Screw
139708	—	" " Flanged Bushing (back)
139709	2967	" " " " (") 139708 with 223-805, 139710 and 139711
139710	2967	" " " " (") Oil Drip
233-805	2967	" " " " (") " " Screw
139711	2967	" " " " (") " Pad
448-830	2967	" " " " (") Set Screw
144-803	2967	" " " Screw
12480	2974	" Side Cap
219-809	2973	" " " Screw
139712	2973	" " " Cover
51224-818	2973	" " " Thumb Screw
52239	2976	" Spool Pin and Thread Eyelet (2)
8879	2976	" " " Washer (cloth)

Part No.	Plate	Description						
*139713	—	Bed	...	...	...	...	...	...
SS706-819	2984	Belt Guard Set Screw	...	...	...	...	...	...
256-818	2967	Clamp Stop Motion Clamp Screw	...	...	...	...	...	...
248-801	2967	" " " " Stop Screw	...	...	...	...	...	...
171502	2967	" " " " Washer	...	...	...	...	...	...
139714	2967	" " " Flanged Bushing with two	...	...	...	...	...	...
140713-830	2967	" " " " " Set Screw	...	...	...	...	...	...
139715	—	Clamp Stop Motion, complete, Nos. 248-801, 256-818, 139714 and 171502	...	...	...	...	...	...
20197	2967	Crank Connecting Rod with 20198, 125044 and two	...	...	...	...	...	...
			...	...	...	...	...	896-805
*20198	2967	" " " Cap	...	...	...	...	...	...
896-805	2967	" " " " Screw	...	...	...	...	...	...
908-803	2967	" " " Hinge Screw	...	...	...	...	...	...
1619-805	2967	" " " " " Nut	...	...	...	...	...	...
125044	—	" " " Oil Pad (felt)	...	...	...	...	...	...
139716	—	Face Plate	...	...	...	...	...	...
139767	2973	" " Thread Guard (lower) (for Agents only)	...	...	...	...	...	...
139768	—	" " " " (") 139767 with 12152 (for Agents only)	...	...	...	...	...	...
12152	—	" " " " (") Rivet	...	...	...	...	...	...
45874	2973	" " " " (upper)	...	...	...	...	...	...
139615	—	" " " " (") 45874 with 125424 (for Agents only)	...	...	...	...	...	...
125424	—	" " " " (") Rivet	...	...	...	...	...	...
139717	2973	Face Plate, complete, Nos. 12152, 45874, 125424, 139716 and 139767	...	...	...	...	...	...
51354-803	2973	Face Plate Screw	...	...	...	...	...	...
51224-818	2973	" " Thumb Screw	...	...	...	...	...	...
12368	2969	Feed Bar	...	...	...	...	...	...
313-803	2969	" " Screw Centre	...	...	...	...	...	...
56813	—	" " " " 313-803 with 1519-805 (2)	...	...	...	...	...	...
1519-805	2969	" " " " Nut	...	...	...	...	...	...
52165	2969	Feed Connecting Link	...	...	...	...	...	...
375-803	2969	" " " Hinge Screw	...	...	...	...	...	...
1518-805	2969	" " " " " Nut	...	...	...	...	...	...
52073	2968	" " " " Stud	...	...	...	...	...	...
50083-830	2968	" " " " Set Screw	...	...	...	...	...	...

Part No.	Plate	Description		
12481	—	Feed Dog (18 teeth, 16 teeth to the inch)	...	...
20158	—	" " for Shirt Work	...	...
26603	—	" " ...	...	...
149603	—	" " 20 teeth (16 teeth to the inch)	...	...
208-830	2969	" " Screw (2) ...	...	...
<i>NOTE.—No. 149603 is sent with this machine, unless otherwise specified on order.</i>				
139718	2967	Feed and Feed Lifting Eccentric with 446-830	...	...
446-830	2967	" " " " " Set Screw	...	...
127152	2967	" " " " " Sleeve	...	...
139719	2969	Feed Forked Connection ...	...	...
375-803	2969	" " " " " Hinge Screw	...	...
1518-809	2969	" " " " " " Nut	...	...
139720	2969	Feed Forked Connection , complete, Nos. 375-803, 1518-809, 52165 and 139719	...	...
44125	2969	Feed Lifting Rock Shaft ...	...	...
12376	2969	" " " " " Crank with 157-813 and 1813	...	...
157-813	2969	" " " " " " Clamping Screw	...	...
44126	—	Feed Lifting Rock Shaft , complete, Nos. 12376 and 44125	...	...
43976	2967	Feed Lifting Rock Shaft Crank Connecting Rod with 43977, 125044 and two 966-805	...	...
*43977	2967	" " " " " Crank Connecting Rod Cap	...	...
966-805	2967	" " " " " " " " " " " Screw	...	...
375-803	2969	" " " " " " " " " " " Hinge Screw	...	...
1518-809	2969	" " " " " " " " " " " Hinge Screw Nut	...	...
125044	—	" " " " " " " " " " " Oil Pad (felt)	...	...
1904	2968	" " " " " " " " " " " Roller (roller only)	...	...
1813	2969	" " " " " " " " " " " and Stud, Nos. 1904 and 125060	...	...
125060	—	" " " " " " " " " " " Stud	...	...
307-803	2969	" " " " " " " " " " " Screw Centre	...	...
56814	—	" " " " " " " " " " " 307-803 with 1513-809 (2)	...	...
1513-809	2969	" " " " " " " " " " " Nut	...	...
139721	2968	Feed Regulator with 50083-803	...	...
139722	—	" " " " " 139721 with 52073	...	...
140784-803	2968	" " " " " Hinge Screw	...	...
139723	2968	" " " " " " Friction Washer	...	...
140837-818	2968	" " " " " Thumb Screw	...	...

Part No.	Plate	Description
12379	2969	Feed Rock Shaft
29633	2969	" " " Crank with 157-813
157-813	2969	" " " " Clamping Screw
307-803	2969	" " " " Screw Centre
56814	—	" " " " " 307-803 with 1513-809 (2)
1513-809	2969	" " " " " Nut
20333	—	Feed Rock Shaft , complete, Nos. 12379 and 29633
5596	2980	Knee or Foot Lifter Bell Crank
5599	2980	" " " " " " " Bracket
178-805	2982	" " " " " " " " Screw (2)
5601	2982	" " " " " " " Hinge Pin
5735	2982	" " " " " " " Spring
5598	2980	" " " " " " " 5596 with 5599, 5601 and 5735
12237	2980	" " " " " " " Lifting Lever with 448-830
12415	2981	" " " " " " " " Connecting Rod
12416-813	2982	" " " " " " " " " " Joint
76-819	2982	" " " " " " " " " " " " Hinge Screw
1521-805	2982	" " " " " " " " " " " " Rod Lock
802-819	2982	" " " " " " " " " " " " Nut
12241	2970	" " " " " " " " " " " Hinge Screw
766-804	2970	" " " " " " " " " " " Link
12240	2982	" " " " " " " " " " " " Hinge Screw
448-830	2967	" " " " " " " " " " " Pin
139724	—	Machine Pulley (Disc) 'V' belt groove (diam. of belt groove 2.9") with two 435-830 for Latin America, Oriental and United States
139725	2967	Machine Pulley (Disc, Heavy Rim), 'V' belt groove, (diam. of belt groove 2.9") with two 435-830
139726	—	Machine Pulley (Disc, Heavy Rim) Round Belt (diam. of belt groove 3") for use with 139715
435-830	2967	Machine Pulley Set Screw
NOTE.—No. 139725 is sent with this machine, unless otherwise specified on order.		
Catalogue		
2055	—	Needle , Size 16 (16 × 87)
139727	2968	Needle Bar (hollow)... ..
139728	—	" " 139727 with 665-809, 143327 and 143328
139729	2968	" " Bushing (lower)
1133-830	2968	" " " (") Set Screw... ..
139730	2968	" " " (upper)
1133-830	2968	" " " (") Set Screw

Part No.	Plate	Description					
12382	2968	Needle Bar Connecting Link with 794-805	...	...			
39731	—	" " " " 12382 with 139733	...	...			
794-805	2968	" " " " Adjusting Screw	...	...			
139765	2968	" " " " Stud with 207-805	...	...			
139733	—	" " " " 139765 with 1904	...	...			
207-805	2968	" " " " Clamping Screw	...	...			
1904	2968	" " " " Roller (roller only)	...	...			
139734	2967	" " Crank with 1065-830	...	...			
1065-830	2967	" " " " Position Screw	...	...			
143327	2968	" " Thread Guard	...	...			
665-809	2968	" " " " Screw	...	...			
143328	2968	Needle Clamp with 140119-830	...	...			
140119-830	2968	" " Screw	...	...			
139735	2972	Oscillating Rock Shaft	...	...			
12388	2972	" " " " Hinge Pin	...	...			
448-830	2972	" " " " " " Set Screw	...	...			
4784	—	" " " " Oil Pad	...	...			
139736	—	Oscillating Rock Shaft, complete, Nos. 4784, 12388 and 139735					
12389	2972	Oscillating Shaft	...	...			
44013	—	" " 12389 with 2049, 12394 and 19447	...	...			
19496	2972	" " Crank	...	...			
3093	2972	" " " " Pin	...	...			
457-830	2976	" " " " Set Screw	...	...			
19448	2972	" " " " Slide Block	...	...			
226-804	2976	" " " " " " Cap Screw	...	...			
12424	2976	" " " " " " " " Washer	...	...			
988-803	—	" " " " " " Screw Stud	...	...			
1518-809	2976	" " " " " " " " Nut	...	...			
19449	—	" " " " " " complete, Nos. 226-804, 988-803, 12424 and 19448	...	...			
*19447	—	Oscillating Shaft Crank, complete, Nos. 457-830, 1518-809, 19449 and 19496	...	...			
12391	2970	Presser Bar (hollow)	...	...			
20059	2970	" " Guide Bracket with 453-830	...	...			
453-830	2970	" " " " Set Screw	...	...			
52016	2971	" " Lifter	...	...			
689-803	2971	" " " " Screw	...	...			
1520-813	2971	" " " " Nut	...	...			
12327	2970	" " Lifting and Releasing Lever Bracket	...	...			
11167	2970	" " Spring (light)	...	...			
12139	—	" " " (medium)	...	...			
20023	—	" " " (heavy)	...	...			

NOTE.—No. 11167 is sent with this machine, unless otherwise specified on order.

Part No.	Plate	Description					
11170	2970	Presser Bar Spring Washer	...	...	...	...	...
12143	2970	Presser Foot	...	...	...	...	...
190-809	2970	" " Screw	...	...	...	...	...
62527	—	" " Hinge Pin	...	...	...	...	...
161065	—	" " Plate	...	...	...	...	...
62926	—	" " Shank	...	...	...	...	...
161160	—	" " Spring	...	...	...	...	...
161066	—	Presser Foot (spring hinged) complete, Nos. 62527, 62926, 161065 and 161160	...	...	...	...	...
NOTE.—No. 161066 is sent with this machine, unless otherwise specified on order.							
688-809	2970	Pressure Regulating Thumb Screw	...	...	...	...	...
2996	2972	Shuttle Bobbin	...	...	...	...	...
15141	2972	" " Case Hinge, Nos. 2973, 2974 and 15140	...	...	...	...	...
15140	2972	" " " Latch	...	...	...	...	...
2973	2972	" " " Lever	...	...	...	...	...
2974	2972	" " " " Fulcrum Pin	...	...	...	...	...
2975	2972	" " " Spring	...	...	...	...	...
592-805	2976	" " " Stop Screw	...	...	...	...	...
24412	2972	" " " Position Plate	...	...	...	...	...
391-813	2972	" " " " Screw	...	...	...	...	...
62740	2972	Shuttle Bobbin Case, with 591-806, 592-805, 2975, 15141 and 15278	...	...	...	...	...
12393	2972	Shuttle Body	...	...	...	...	...
591-806	2976	" Tension Regulating Screw	...	...	...	...	...
15278	2972	" " Spring	...	...	...	...	...
19292	2972	Shuttle, 1 $\frac{11}{16}$ " diam., complete, Nos. 2996, 12393 and 62740	...	...	...	...	...
✚12394	2972	Shuttle Driver	...	...	...	...	...
12444	—	" " 12394 with two 1266-803 (for Agents only)	...	...	...	...	...
2049	2972	" " Pin	...	...	...	...	...
1266-803	2976	" " Set Screw	...	...	...	...	...
2531	2972	Shuttle Race Back	...	...	...	...	...
2532	2972	" " " Position Pin	...	...	...	...	...
2533	2972	" " " Spring	...	...	...	...	...
907-804	2972	" " " " Screw	...	...	...	...	...
24413	—	" " Body	...	...	...	...	...
24962	—	" " " 24413 with 24414, two each 1053-804 and 2532	...	...	...	...	...
24414	2972	" " Cap	...	...	...	...	...
1053-804	2976	" " " Screw	...	...	...	...	...
24415	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 24962 and two 391-813	...	...	...	...	...

Part No.	Plate	Description				
145-805	2972	Shuttle Race Screw (2)	...	...	...	...
12431-819	2971	" " Slide	...	...	...	...
4307	2971	" " " Spring	...	...	...	...
1208-819	2971	" " " " Screw	...	...	...	...
24810	2971	Shuttle Race Slide , complete, Nos. 4307, 12431-819 and two 1208-819				
20060	2974	Slack Thread Regulator	...	...	...	...
225-806	2974	" " " Adjusting Screw	...	...	...	...
166019	2968	Stitch Indicator	...	...	...	...
139737	2968	" " Plate	...	...	...	...
50027-819	2968	" " " Screw (2)	...	...	...	...
2102	2974	Tension Disc	...	...	...	...
1560-803	2974	" Regulating Thumb Nut	...	...	...	...
147151	2974	" Releasing Disc	...	...	...	...
43944	2974	" " Lever	...	...	...	...
12398	2974	" " " Hinge Pin	...	...	...	...
12329	2974	" " " Spring	...	...	...	...
32574	2974	" " Pin	...	...	...	...
✚50327-803	2974	Screw Stud	...	...	...	...
44141	—	" " 50327-803 with 1560-803	...	...	...	...
147152	2974	Spring	...	...	...	...
139738	—	Tension , complete, Nos. 7336, 32574, 43946, 44141, 147151, 147152 and two 2102	...	...	...	...
52454	2976	Thread Retainer	...	...	...	...
624-830	2976	" " Set Screw	...	...	...	...
12404	2968	Thread Take-up Crank	...	...	...	...
3094	2968	" " " Wedge	...	...	...	...
5750	—	" " " " 3094 with 690-805	...	...	...	...
690-805	2968	" " " " Screw	...	...	...	...
139740	2968	" " Lever with 139742	...	...	...	...
775-805	2968	" " " Cap Screw	...	...	...	...
139766	2968	" " " Guard	...	...	...	...
335-813	2968	" " " " Screw (2)	...	...	...	...
139741	2968	" " " Link	...	...	...	...
166024	2968	" " " " Hinge Pin	...	...	...	...
435-830	2968	" " " " " Set Screw	...	...	...	...
139742	2968	" " " Thread Eyelet Bushing...	...	...	...	...
43946	2974	Thread Take-up Spring	...	...	...	...
7336	2974	" " " Regulator	...	...	...	...
448-830	2967	" " " " Set Screw	...	...	...	...
139743	—	Thread Take-up , complete, Nos. 775-805, 12404, 139731, 139740, 139741 and 166024...	...	...	...	...

Part No.	Plate	Description				
19418-850	—	Throat Plate	(large needle hole) for 20158	...	...	...
12482-850	2970	" "	(large needle hole) for 12481	...	...	...
12483-850	—	" "	(small needle hole) for 12481	...	...	...
26605-850	—	" "	(large needle hole)	...	...	...
26606-850	—	" "	(small needle hole)	...	...	...
691-850	2970	" "	Screw (2)	...	...	...

NOTE.—No. 26606 is sent with this machine, unless otherwise specified on order.

139637	—	Drip Pan with four 1" wire nails	...	...	...
15405	—	Class Plate Rivet	...	...	...
15405	—	Trademark Rivet	...	...	...

Parts for MACHINE No. 331K2

SINGLE NEEDLE. LOCK STITCH. DROP FEED.
ROLLER PRESSER. FOR GENERAL WORK IN LEATHER.

This machine is the same as 331K1 with the following exceptions:—

Part No.	Plate	Description					
*139769	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405	...	...	...	...	...
149436	2969	Feed Dog, 11 teeth (18 teeth to the inch)	...	...	...	...	...
Catalogue 2220	—	Needle, Size 11 (16 × 6)	...	...	...	...	...
139744	2968	Needle Bar (hollow)...	...	...	...	...	...
139745	—	" " 139744 with 233-809, 2167 and 44245	...	...	...	...	...
44245	2968	" " Thread Guard	...	...	...	...	...
233-809	2968	" " " " Screw	...	...	...	...	...
2167	2968	Needle Clamp with 196-806	...	...	...	...	...
196-806	2968	" " Screw	...	...	...	...	...
44004	—	Oil Cup	...	...	...	...	...
44214	—	" " Extension	...	...	...	...	...
44005	—	" " " 44214 with 24075	...	...	...	...	...
24075	—	" " " Post	...	...	...	...	...
44006	—	" " Packing (felt)	...	...	...	...	...
44007	2977	Oil Cup, complete, Nos. 44004 to 44006	...	...	...	...	...
19441	2970	Presser Bar (hollow)	...	...	...	...	...
19464	—	Presser Bar, complete, Nos. 190-809, 19441 to 19443 and 24445	...	...	...	...	...
19165	2977	Presser Foot	...	...	...	...	...

NOTE.—Only supplied with this machine when specified on order and at an extra charge.

51801	2977	Roller, $\frac{9}{16}$ " diam., coarse, with 388-804 and 1550-809	...
51802	—	" $\frac{9}{16}$ " " fine, " 388-804 " 1550-809	...
1868	2977	" $\frac{7}{8}$ " " coarse, " 652-804 " 1528-809	...
1841	2977	" $\frac{7}{8}$ " " fine, " 652-804 " 1528-809	...
1911	2977	" $1\frac{1}{4}$ " " coarse, " 386-804 " 1528-809	...
1912	2977	" $1\frac{1}{4}$ " " fine, " 386-804 " 1528-809	...

Part No.	Plate	Description				
24903	2977	Roller Arm for 24904 and 24905	...	...	...	...
16572	2970	" " " 16579 " 16580	...	...	...	...
16573	2977	" " " 16581 " 16582	...	...	...	...
19442	2977	" " Bracket...	...	...	...	...
19443	2977	" " " Position Collar with 456-830	...	...	...	...
456-830	2970	" " " " " Set Screw	...	...	...	...
987-805	2977	" " " Screw Stud	...	...	...	...
19444	2977	" " " Spring	...	...	...	...
19445	2977	" " " " Pin	...	...	...	...
19446	2977	" " " " Stud	...	...	...	...
24445	—	Roller Arm Bracket Spring Stud, complete, Nos. 987-805 and 19444 to 19446	...	...	...	...
24904	—	Roller Presser, $\frac{9}{16}$ " coarse roller, complete, Nos. 24903 and 51801				
24905	—	Roller Presser, $\frac{9}{16}$ " fine roller, complete, Nos. 24903 and 51802				
16579	—	Roller Presser, $\frac{7}{8}$ " coarse roller, complete, Nos. 1868 and 16572				
16580	—	Roller Presser, $\frac{7}{8}$ " fine roller, complete, Nos. 1841 and 16572				
16581	—	Roller Presser, $1\frac{1}{4}$ " coarse roller, complete, Nos. 1911 and 16573				
16582	—	Roller Presser, $1\frac{1}{4}$ " fine roller, complete, Nos. 1912 and 16573				

NOTE.—No. 16580 is sent with this machine, unless otherwise specified on order.

190-809	2977	Roller Presser Screw	...	...	...	...
388-804	2977	" Screw for 51801 and 51802	...	...	...	...
386-804	2977	" " " 1911 and 1912	...	...	...	...
652-804	2970	" " " 1841 " 1868	...	...	...	...
1550-809	2977	" " Nut for 51801 and 51802	...	...	...	...
1528-809	2970	" " " " 1841, 1868, 1911 and 1912	...	...	...	...
62502	—	Shuttle Race Body 24413 with 24418 and two 1053-804	...	...	...	...
62517	—	" " " 62502 with two 2532	...	...	...	...
24418	2972	" " Cap	...	...	...	...
24419	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 62517 and two 391-813	...	...	...	...
12438-850	2970	Throat Plate (large oblong needle hole)	...	...	...	...

Parts for MACHINE No. 331K3

**SINGLE NEEDLE. LOCK STITCH. DROP FEED. HIGH LIFT
FOR GENERAL WORK IN HEAVY CLOTH.**

This machine is the same as 331K1 with the following exceptions :—

Part No.	Plate	Description
✱139770	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405

149252	2969	Feed Dog, for Cloth, 12 teeth (12 teeth to the inch) ...
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*NOTE.—No. 149252 is sent with this machine unless otherwise
specified on order.*

Catalogue

3866	—	Needle, Size 16 (16 × 113)
139746	—	Needle Bar 139727 with 139747
4802	2968	" " Thread Guide
651-804	2968	" " " " Screw
139747	—	Needle Clamp, complete, Nos. 651-804, 4802 and 143328
139748	—	Oscillating Shaft 12389 with 2049, 19447 and 139749 ...
43917	2970	Presser Bar Guide Bracket with 453-830
5990	2971	" " Lifter
139749	2972	Shuttle Driver
43980	2974	Tension Releasing Lever
43947	2982	Thread Take-up Crank
139751	—	Thread Take-up, complete, Nos. 775-805, 43947, 139731, 139740, 139741 and 166024...
44256-850	2970	Throat Plate (large needle hole)

*NOTE.—No. 44256 is sent with this machine unless otherwise
specified on order.*

PARTS COMPLETE

FOR

MACHINE No. 331K4

SINGLE NEEDLE. LOCK STITCH. DROP FEED (Reversible)
FOR GENERAL WORK IN CLOTH.

Part No.	Plate	Description
★139752	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405
8582	2976	" Dowel Pin (2)
139702	2976	" Oil Tube
139703	—	" " " 139702 with 52184, for oiling 139706 ...
139704	2976	" " " for oiling 139707
99627	2976	" " " with 52045, for oiling 139740
12454	2976	" " " " 132590, for oiling 139741
24131	2976	" " " " 52045, " " 139718
52184	2976	" " " Packing (wick)... ..
132590	2976	" " " " (braided cotton)
52045	2976	" " " " (" ") (2)
748-805	2976	" Screw (back) (2)
854-805	2976	" " (front) (2)
12427	2967	Arm Shaft
139705	—	" " 12427 with 20197, 127152, 139718 and 139734 ...
139706	2967	" " Bushing (front)
443-830	2967	" " " (") Set Screw
139707	2967	" " " (intermediate)
435-830	2967	" " " (") Set Screw
139708	—	" " Flanged Bushing (back)
139709	2967	" " " " (") 139708 with 233-805, 139710 and 139711
139710	2967	" " " " (") Oil Drip
233-805	2967	" " " " (") " " Screw
139711	2967	" " " " (") " Pad
448-830	2967	" " " " (") Set Screw
144-803	2967	" " Screw
12480	2974	" Side Cap
219-809	2973	" " " Screw
139712	2973	" " Cover
51224-818	2973	" " " Thumb Screw
52239	2976	" Spool Pin and Thread Eyelet (2)
8879	2976	" " " Washer (cloth)
★139753	—	Bed

Part No.	Plate	Description			
SS706-830	2984	Belt Guard Set Screw			
256-818	2967	Clamp Stop Motion Clamp Screw			
248-801	2967	"	"	"	Stop Screw
171502	2967	"	"	"	Washer
139714	2967	"	"	"	Flanged Bushing with two 140713-830
140713-830	2967	"	"	"	Set Screw ...
139715	—	Clamp Stop Motion , complete, Nos. 248-801, 256-818, 139714 and 171502			
20197	2967	Crank Connecting Rod with 20198, 125044 and two 896-805			
✚20198	2967	"	"	"	Cap
896-805	2967	"	"	"	Screw
908-803	2967	"	"	"	Hinge Screw
1619-805	2967	"	"	"	" " Nut
125044	—	"	"	"	Oil Pad (felt)
139716	—	Face Plate			
139767	2973	"	"	"	Thread Guard (lower)
139768	—	"	"	"	(") 139767 with 12152 (for Agents only)
12152	—	"	"	"	(") Rivet
45874	2973	"	"	"	(upper)
139615	—	"	"	"	(") 45874 with 125424 (for Agents only)
125424	—	"	"	"	(") Rivet
139717	2973	Face Plate , complete, Nos. 12152, 45874, 125424, 139716 and 139767			
51354-803	2973	"	"	"	Screw
51224-818	2973	"	"	"	Thumb Screw
12368	2969	Feed Bar			
313-803	2969	"	"	"	Screw Centre
56813	—	"	"	"	313-803 with 1519-805 (2)
1519-805	2969	"	"	"	Nut
139718	2967	Feed and Feed Lifting Eccentric with 446-830			
446-830	2967	"	"	"	Set Screw
127152	2967	"	"	"	Sleeve
52165	2969	Feed Connecting Link			
375-803	2969	"	"	"	Hinge Screw
1518-805	2969	"	"	"	" " Nut
52073	2968	"	"	"	Stud
50200-803	2968	"	"	"	Set Screw

Part No.	Plate	Description					
12481	—	Feed Dog , for Cloth, 18 teeth (16 teeth to the inch) ...					
20158	—	" " for Shirt Work, 17 teeth (16 teeth to the inch) ...					
20162	—	" " " " " (bevelled for Hemmer) 17 teeth (16 teeth to the inch) ...					
149304	2969	" " 13 teeth (12 teeth to the inch) ...					
<i>NOTE.—No. 149304 is supplied with machine unless otherwise specified on order.</i>							
208-830	2969	Feed Dog Screw (2) ...					
139719	2969	Feed Forked Connection ...					
375-803	2969	" " " Hinge Screw ...					
1518-809	2969	" " " " " Nut ...					
139720	2969	Feed Forked Connection , complete, Nos. 375-803, 1518-809, 52165 and 139719 ...					
44125	2969	Feed Lifting Rock Shaft ...					
12376	2969	" " " " Crank with 157-813 and 1813 ...					
157-813	2969	" " " " " Clamping Screw ...					
44126	—	Feed Lifting Rock Shaft , complete, Nos. 12376 and 44125					
43976	2967	Feed Lifting Rock Shaft Crank Connecting Rod with 43977, 125044 and two 966-805					
*43977	2967	" " " " Crank Connecting Rod Cap ...					
966-805	2967	" " " " " " " " Screw					
375-803	2969	" " " " " " " Hinge Screw					
1518-809	2969	" " " " " " " " " " Screw Nut					
125044	—	" " " " " " " " Rod Oil Pad (felt)					
1904	2968	" " " " " " " Roller (roller only) ...					
1813	2969	" " " " " " " and Stud, Nos. 1904 and 125060					
125060	—	" " " " " " " Stud ...					
307-803	2969	" " " " " " " Screw Centre ...					
56814	—	" " " " " " " 307-803 with 1513-809 (2)					
1513-809	2969	" " " " " " " Nut ...					
50338-803	2968	" Regulating Stud ...					
56032	2968	" " " Head with 56033 ...					
50193-809	2968	" " " " Cap Screw ...					
56033	2968	" " " " Stop Pin ...					
56034	2968	" " " " Lock Pin ...					
56035	2968	" " " " " Spring ...					
139754	2968	" Regulator with 50200-803 ...					
139755	—	" " 139754 with 52073 ...					
140784-803	2968	" " Hinge Screw ...					

Part No.	Plate	Description			
174035	2968	Feed Regulator Spring	...	...	...
174036	2968	" " "	Bracket (hook)	...	...
161-805	2968	" " "	" Screw	...	...
174037	2968	Reversing Lever	...	...	...
174038	—	" " "	174037 with 624-830	...	...
174039	2968	" " "	Connection	...	...
50591-803	2968	" " "	" Screw (lower)	...	...
1747-809	2968	" " "	" " (") Nut	...	...
50591-803	2968	" " "	" " (upper)	...	...
276160	2968	" " "	Handle	...	...
200575-819	2968	" " "	" Screw	...	...
201529-819	2968	" " "	" " Nut	...	...
276159	2968	" " "	Hinge Pin	...	...
624-830	2968	" " "	" " Set Screw	...	...
12379	2969	Feed Rock Shaft	...	...	...
29633	2969	" " "	Crank with 157-813	...	...
157-813	2969	" " "	" Clamping Screw	...	...
307-803	2969	" " "	Screw Centre	...	...
56814	—	" " "	" " 307-803 with 1513-809 (2)	...	...
1513-809	2969	" " "	" " Nut	...	...
20333	—	Feed Rock Shaft, complete, Nos. 12379 and 29633	...	...	...
5596	2980	Knee or Foot Lifter Bell Crank	...	...	...
5599	2980	" " " " " "	Bracket	...	...
178-805	2982	" " " " " "	" Screw (2)	...	...
5601	2982	" " " " " "	Hinge Pin	...	...
5735	2982	" " " " " "	Spring	...	...
5598	2980	" " " " " "	5596 with 5599, 5601 and 5735	...	...
12237	2980	" " " " " "	Lifting Lever with 448-830	...	...
12415	2981	" " " " " "	Connecting Rod	...	...
12416-813	2982	" " " " " "	" " Joint	...	...
76-819	2982	" " " " " "	" " " "	...	...
1521-805	2982	" " " " " "	" " Hinge Screw	...	...
			Rod Lock	...	...
			Nut	...	...
802-819	2982	" " " " " "	Hinge Screw	...	...
12241	2970	" " " " " "	Link	...	...
766-804	2970	" " " " " "	" Hinge Screw	...	...
12240	2982	" " " " " "	Pin	...	...
448-830	2967	" " " " " "	" Set Screw	...	...
139724	—	Machine Pulley (Disc) 'V' belt groove, (diam. of belt groove 2.9") with two 435-830 for Latin America, Oriental and United States	...	...	...

Part No.	Plate	Description
139725	2967	Machine Pulley (Disc, Heavy Rim) 'V' belt groove (diam of belt groove 2.9") with two 435-830
139726	—	Machine Pulley (Disc, Heavy Rim) Round Belt (diam. of belt groove 3") for use with 139715
435-830	2967	Machine Pulley Set Screw

NOTE.—No. 139725 is sent with this machine, unless otherwise specified on order.

Catalogue					
2055	—	Needle, Size 16 (16×87)			
139727	2968	Needle Bar (hollow)... ..			
139728	—	" " 139727 with 665-809, 143327 and 143328			
139729	2968	" " Bushing (lower)			
1133-830	2968	" " (") Set Screw			
139730	2968	" " " (upper)			
1133-830	2968	" " " (") Set Screw			
12382	2968	" " Connecting Link with 794-805			
139731	—	" " " " 12382 with 139733			
794-805	2968	" " " " Adjusting Screw			
139765	2968	" " " Stud with 207-805			
139733	—	" " " " 139765 with 1904			
207-805	2968	" " " " Clamping Screw			
1904	2968	" " " " Roller (roller only)			
139734	2967	" " Crank with 1065-830			
1065-830	2967	" " " Position Screw			
143327	2968	" " Thread Guard			
665-809	2968	" " " " Screw			
143328	2968	Needle Clamp with 140119-830			
140119-830	2968	" " Screw			
139735	2972	Oscillating Rock Shaft			
12388	2972	" " " Hinge Pin			
448-830	2972	" " " " " Set Screw			
4784	—	" " " Oil Pad			
139736	—	Oscillating Rock Shaft , complete, Nos. 4784, 12388 and 139735			
12389	2972	Oscillating Shaft			
44013	—	" " 12389 with 2049, 12394 and 19447			
19496	2972	" " Crank			
3093	2972	" " " Pin			
457-830	2976	" " " Set Screw			
19448	2972	" " " Slide Block			
226-804	2976	" " " " " Cap Screw			
12424	2976	" " " " " " Washer			

Part No.	Plate	Description					
988-803	—	Oscillating Shaft Crank Slide Block Screw Stud	...	...	...	...	...
1518-809	2976	" " " " " " " Nut	...	...	...	...	...
19449	—	" " " " " " " complete, Nos.	...	...	...	...	...
		226-804, 988-803, 12424 and 19448	...	...	...	...	...
✱19447	—	Oscillating Shaft Crank , complete, Nos. 457-830, 1518-809, 19449 and 19496	...	...	...	...	...
12391	2970	Presser Bar (hollow)	...	...	...	...	...
20059	2970	" " Guide Bracket with 453-830	...	...	...	...	...
453-830	2970	" " " " Set Screw	...	...	...	...	...
52016	2971	" " Lifter	...	...	...	...	...
689-803	2971	" " " Screw	...	...	...	...	...
1520-813	2971	" " " " Nut	...	...	...	...	...
12327	2970	" " Lifting and Releasing Lever Bracket	...	...	...	...	...
11167	2970	" " Spring (light)	...	...	...	...	...
12139	—	" " " (medium)	...	...	...	...	...
20023	—	" " " (heavy)	...	...	...	...	...

NOTE.—No. 11167 is sent with this machine, unless otherwise specified on order.

11170	2970	Presser Bar Spring Washer	...	...	...	...	...
12142	—	Presser Foot	...	...	...	...	...
12144	2970	" " "	...	...	...	...	...
190-809	2970	" " Screw	...	...	...	...	...
7298	—	" " Hinge Pin for 19336	...	...	...	...	...
62527	—	" " " " 161066	...	...	...	...	...
19334	—	" " Plate for 19336	...	...	...	...	...
161065	—	" " " " 161066	...	...	...	...	...
19335	—	" " Shank for 19336	...	...	...	...	...
62926	—	" " " " 161066	...	...	...	...	...
161160	—	" " Spring...	...	...	...	...	...
19336	—	Presser Foot (hinged) complete, Nos. 7298, 19334 and 19335	...	...	...	...	...
161066	—	Presser Foot (spring hinged) complete, Nos. 62527, 62926, 161065 and 161160	...	...	...	...	...

NOTE.—No. 12144 is sent with this machine, unless otherwise specified on order.

688-809	2970	Pressure Regulating Thumb Screw	...	...	...	...	...
2996	2972	Shuttle Bobbin	...	...	...	...	...
15141	2972	" " Case Hinge, Nos. 2973, 2974 and 15140	...	...	...	...	...
15140	2972	" " Latch	...	...	...	...	...
2973	2972	" " " " Lever	...	...	...	...	...
2974	2972	" " " " Fulcrum Pin	...	...	...	...	...
2975	2972	" " " " Spring	...	...	...	...	...

Part No.	Plate	Description					
592-805	2976	Shuttle Bobbin Case Latch Stop Screw	...	...			
24412	2972	" " " Position Plate	...	...	...		
391-813	2972	" " " " " Screw	...	...	...		
62740	2972	Shuttle Bobbin Case with 591-806, 592-805, 2975, 15141 and 15278					
12393	2972	Shuttle Body	...	...	...		
591-806	2976	" Tension Regulating Screw	...	...	...		
15278	2972	" " Spring	...	...	...		
19292	2972	Shuttle, 1 $\frac{11}{16}$ " diam., complete, Nos. 2996, 12393 and 62740					
✦12394	2972	Shuttle Driver	...	...	...		
12444	—	" " 12394 with two 1266-803 (for Agents only)					
2049	2972	" " Pin	...	...	...		
1266-803	2976	" " Set Screw	...	...	...		
2531	2972	Shuttle Race Back	...	...	...		
2532	2972	" " " Position Pin	...	...	...		
2533	2972	" " " Spring	...	...	...		
907-804	2972	" " " " Screw	...	...	...		
24413	—	" " Body	...	...	...		
24962	—	" " " 24413 with 24414, two each 1053-804 and 2532					
24414	2972	" " Cap	...	...	...		
1053-804	2976	" " " Screw	...	...	...		
24415	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 24962 and two 391-813					
145-805	2972	Shuttle Race Screw (2)	...	...	...		
12431-819	2971	Shuttle Race Slide	...	...	...		
4307	2971	" " " Spring	...	...	...		
1208-819	2971	" " " " Screw	...	...	...		
24810	2971	Shuttle Race Slide, complete, Nos. 4307, 12431-819 and two 1208-819					
20060	2974	Slack Thread Regulator	...	...	...		
225-806	2974	" " " Adjusting Screw	...	...	...		
2102	2974	Tension Disc	...	...	...		
1560-803	2974	" Regulating Thumb Nut	...	...	...		
147151	2974	" Releasing Disc	...	...	...		
43944	2974	" " Lever	...	...	...		
12398	2974	" " " Hinge Pin	...	...	...		
12329	2974	" " " Spring	...	...	...		
32574	2974	" " Pin	...	...	...		
✦50327-803	2974	" Screw Stud	...	...	...		
44141	—	" " " 50327-803 with 1560-803	...	...	...		
147152	2974	" Spring	...	...	...		
139738	—	Tension, complete, Nos. 7336, 32574, 43946, 44141, 147151, 147152 and two 2102	...	...	...		

Part No.	Plate	Description					
52454	2976	Thread Retainer	...	...	...	...	...
624-830	2976	" "	Set Screw	...	...	...	...
12404	2968	Thread Take-up Crank	...	...	...	...	...
3094	2968	" "	" Wedge	...	...	...	...
5750	—	" "	" "	3094 with 690-805	...	...	...
690-805	2968	" "	" "	Screw	...	...	...
139740	2968	Thread Take-up Lever	with 139742	...	...	...	...
775-805	2968	" "	" Cap Screw	...	...	...	...
139766	2968	" "	" Guard	...	...	...	...
335-813	2968	" "	" " Screw (2)	...	...	...	...
139741	2968	" "	" Link	...	...	...	...
166024	2968	" "	" " Hinge Pin	...	...	...	...
435-830	2968	" "	" " " Set Screw	...	...	...	...
139742	2968	" "	" Thread Eyelet Bushing	...	...	...	...
43946	2974	Thread Take-up Spring	...	...	...	...	...
7336	2974	" "	" Regulator	...	...	...	...
448-830	2967	" "	" " Set Screw	...	...	...	...
139743	—	Thread Take-up, complete, Nos. 775-805, 12404, 139731, 139740, 139741 and 166024...	...	...	...	...	...
12414-850	2970	Throat Plate (large needle hole)	...	...	...	...	...
12482-850	2970	" " (" " ") for 12481	...	...	...	...	...
12483-850	—	" " (small " ") " 12481	...	...	...	...	...
19418-850	—	" " (large " ") " 20158	...	...	...	...	...
691-850	2970	" " Screw (2)	...	...	...	...	...

NOTE.—No. 12414 is sent with this machine, unless otherwise specified on order.

139637	—	Drip Pan with four 1" wire nails	...	...	...	...	...
15405	—	Class Plate Rivet	...	...	...	...	...
15405	—	Trademark Rivet	...	...	...	...	...

PARTS COMPLETE

FOR

MACHINE No. 331K5

SINGLE NEEDLE. LOCK STITCH. DROP FEED. ALTERNATING PRESSERS. FOR WORK ON MEDIUM AND HEAVY COATED FABRICS, PLAIN CLOTH AND LEATHER.

Part No.	Plate	Description
*139756	—	Arm with 11119, 12454, 24131, 99627, 139703, 139704, 139706 and four 15405
8582	2976	" Dowel Pin (2)
139702	2976	" Oil Tube
139703	—	" " " 139702 with 52184, for oiling 139706 ...
139704	2976	" " " for oiling 139707
12454	2976	" " " with 132590, for oiling 139741
15783	—	" " "
11119	—	" " " 15783 with 52045 for oiling 62637 ...
99627	2976	" " " with 52045, for oiling 139740
24131	2976	" " " " 52045, " " 139718
52184	2976	" " " Packing (wick)... ..
132590	2976	" " " " (braided cotton) for 12454 ...
52045	2976	" " " " (" ") (3)
748-805	2976	" Screw (back) (2)
854-805	2976	" " (front) (2)
12427	2967	Arm Shaft
139757	—	" " 12427 with 20197, 62637, 127152 and 139718 ...
139706	2967	" " Bushing (front)
443-830	2967	" " " (") Set Screw
139707	2967	" " " (intermediate)
435-830	2967	" " " (") Set Screw
139708	—	" " Flanged Bushing (back)
139709	2967	" " " " (") 139708 with 233-805, 139710 and 139711
139710	2967	" " " " (") Oil Drip
233-805	2967	" " " " (") " " Screw
139711	2967	" " " " (") " Pad
448-830	2967	" " " " (") Set Screw
144-803	2967	" " " Screw
139712	2973	" Side Cover
51224-818	2973	" " " Thumb Screw
52239	2976	" Spool Pin and Thread Eyelet
8879	2976	" " " Washer (cloth)
*139713	—	Bed
SS706 830	2984	Belt Guard Set Screw

Part No.	Plate	Description			
256-818	2967	Clamp Stop Motion Clamp Screw ...	...	...	...
248-801	2967	" " " " Stop Screw	...	...	...
171502	2967	" " " " Washer	...	...	...
139714	2967	" " " " Flanged Bushing with two 140713-830	...	...	...
140713-830	2967	" " " " " " Set Screw	...	...	...
139715	—	Clamp Stop Motion , complete, Nos. 248-801, 256-818, 139714 and 171502	...	...	...
20197	2967	Crank Connecting Rod with 20198, 125044 and two 896-805	...	...	...
*20198	2967	" " " " Cap	...	...	...
896-805	2967	" " " " Screw	...	...	...
908-803	2967	" " " " Hinge Screw	...	...	...
1619-805	2967	" " " " " " Nut	...	...	...
125044	—	" " " " Oil Pad (felt)	...	...	...
139758	—	Face Plate ...	...	...	...
139767	2973	" " Thread Guard (lower)	...	...	...
139768	—	" " " " (") 139767 with 12152 (for Agents only)	...	...	...
12152	—	" " " " (") Rivet	...	...	...
45874	2973	" " " " (upper)	...	...	...
139615	—	" " " " (") 45874 with 125424 (for Agents only)	...	...	...
125424	—	" " " " (") Rivet	...	...	...
139759	2973	Face Plate , complete, Nos. 12152, 45874, 125424, 139758 and 139767	...	...	...
219-809	2973	" " Screw (lower)	...	...	...
51354-803	2973	" " " (upper)	...	...	...
12368	2969	Feed Bar ...	...	...	...
313-803	2969	" " Screw Centre	...	...	...
56813	—	" " " " 313-803 with 1519-805 (2)	...	...	...
1519-805	2969	" " " " Nut	...	...	...
52165	2969	Feed Connecting Link ...	...	...	...
375-803	2969	" " " " Hinge Screw	...	...	...
1518-805	2969	" " " " " " Nut	...	...	...
52073	2968	" " " " Stud	...	...	...
50083-830	2968	" " " " " " Set Screw	...	...	...
149481	2969	Feed Dog , 17 teeth (16 teeth to the inch)	...	...	...
208-830	2969	" " Screw (2)...	...	...	...
139718	2967	Feed and Feed Lifting Eccentric with 446-830	...	...	...
446-830	2967	" " " " " " Set Screw	...	...	...
127152	2967	" " " " " " Sleeve	...	...	...

Part No.	Plate	Description							
139719	2969	Feed Forked Connection	...	...	...				
375-803	2969	" " " Hinge Screw	...						
1518-809	2969	" " " " " Nut	...	...					
139720	2969	Feed Forked Connection, complete, Nos. 375-803, 1518-809, 52165 and 139719	...	...	...				
44125	2969	Feed Lifting Rock Shaft	...	...	...	...			
12376	2969	" " " " Crank with 157-813 and 1813	...						
157-813	2969	" " " " " Clamping Screw	...						
44126	—	Feed Lifting Rock Shaft, complete, Nos. 12376 and 44125							
43976	2967	Feed Lifting Rock Shaft Crank Connecting Rod with 43977, 125044 and two 966-805	...	...	...				
✱43977	2967	Feed Lifting Rock Shaft Crank Connecting Rod Cap	...						
966-805	2967	" " " " " " " " " " " Screw							
375-803	2969	" " " " " " " " " " " Hinge Screw							
1518-809	2969	" " " " " " " " " " " " " Nut							
125044	—	" " " " " " " " " " " Oil Pad (felt)							
1904	2968	" " " " " " " " " " " Roller (roller only)	...						
1813	2969	" " " " " " " " " " " and Stud, Nos. 1904 and 125060							
125060	—	" " " " " " " " " " " Stud	...	...					
307-803	2969	" " " " " " " " " " " Screw Centre	...	...					
56814	—	" " " " " " " " " " " 307-803 with 1513-809 (2)							
1513-809	2969	" " " " " " " " " " " Nut	...	...					
139721	2968	Feed Regulator with 50083-830	...	...	...				
139722	—	" " " " " " " " " " " 139721 with 52073	...	...	...				
140784-803	2968	" " " " " " " " " " " Hinge Screw	...	...	...				
139723	2968	" " " " " " " " " " " Friction Washer	...	...	...				
140837-818	2968	" " " " " " " " " " " Thumb Screw	...	...	...				
12379	2969	Feed Rock Shaft	...	...	...	...			
29633	2969	" " " " " " " " " " " Crank with 157-813	...	...	...				
157-813	2969	" " " " " " " " " " " Clamping Screw	...	...	...				
307-803	2969	" " " " " " " " " " " Screw Centre	...	...	...				
56814	—	" " " " " " " " " " " 307-803 with 1513-809 (2)							
1513-809	2969	" " " " " " " " " " " Nut	...	...	...				
20333	—	Feed Rock Shaft, complete, Nos. 12379 and 29633	...						

Part No.	Plate	Description							
5596	2980	Knee or Foot Lifter Bell Crank	...	...	...				
5599	2980	" " " " " " "	Bracket	...	...				
178-805	2982	" " " " " " "	" Screw (2)	...	...				
5601	2982	" " " " " " "	Hinge Pin	...	...				
5735	2982	" " " " " " "	Spring	...	...				
5598	2980	" " " " " " "	5596 with 5599, 5601 and						
									5735
20340	2981	" " " " " " "	Lifting Lever with 448-830	...	...				
12415	2981	" " " " " " "	Connecting Rod	...	...				
12416-813	2982	" " " " " " "	" " Joint						
76-819	2982	" " " " " " "	" " "						
									Hinge Screw
1521-805	2982	" " " " " " "	Rod Lock						
									Nut
802-819	2982	" " " " " " "	Hinge Screw	...	...				
21301	—	" " " " " " "	Link	...	...				
766-804	2970	" " " " " " "	" Hinge Screw	...	...				
19372	2982	" " " " " " "	Pin	...	...				
448-830	2967	" " " " " " "	" Set Screw	...	...				
12391	2971	Lifting Presser Bar (hollow)	...	...	...				
19356	2971	" " " " " " "	Bell Crank	...	...				
199-809	2971	" " " " " " "	Cap Screw	...	...				
19357	2971	" " " " " " "	Connecting Link	...	...				
199-809	2971	" " " " " " "	" " Cap						
									Screw
19358	2971	" " " " " " "	Driving Arm	...	...				
19362	2967	" " " " " " "	" " Eccentric						
									Connection
62637	—	" " " " " " "	" " Eccentric						
			Connection 19362 with 19365	...	...				
375-803	2969	Lifting Presser Bar	Bell Crank Driving Arm Eccentric						
			Connection Hinge Screw	...	...				
1518-809	2969	Lifting Presser Bar	Bell Crank Driving Arm Eccentric						
			Connection Hinge Screw Nut	...	...				
2049	2971	Lifting Presser Bar	Bell Crank Driving Arm Pin	...	...				
19359	2971	" " " " " " "	" " Shaft	...	...				
19360	2971	" " " " " " "	" " "						
									Bracket
19361	—	Lifting Presser Bar	Bell Crank Driving Arm Shaft						
			Bracket, complete, Nos. 2049 and 19358 to 19360	...	...				
965-804	2971	Lifting Presser Bar	Bell Crank Driving Arm Shaft Bracket						
									Screw
24589	2971	Lifting Presser Bar	Guide Bracket with 453-830	...	...				
199-809	2971	" " " " " " "	Cap Screw	...	...				
453-830	2971	" " " " " " "	Set Screw	...	...				

Part No.	Plate	Description
19365	2967	Needle Bar Crank and Lifting Eccentric with 448-830 and 743-830
743-830	2967	" " " " " " Position Screw ...
448-830	2967	" " " " " " Set Screw ...
4802	2968	" " Thread Guide
651-804	2968	" " " " Screw
143328	2968	Needle Clamp with 140119-830
140119-830	2968	" " Screw
139747	—	Needle Clamp, complete, Nos. 651-804, 4802 and 143328
139735	2972	Oscillating Rock Shaft
12388	2972	" " " Hinge Pin
448-830	2972	" " " " " Set Screw
4784	—	" " " Oil Pad
139736	—	Oscillating Rock Shaft, complete, Nos. 4784, 12388 and 139735
12389	2972	Oscillating Shaft
44013	—	" " 12389 with 2049, 12394 and 19447 ...
19496	2972	" " Crank
3093	2972	" " " Pin
457-830	2976	" " " Set Screw
19448	2972	" " " Slide Block
226-804	2976	" " " " " Cap Screw ...
12424	2976	" " " " " " Washer ...
988-803	—	" " " " " " Screw Stud ...
1518-809	2976	" " " " " " " Nut ...
19449	—	Oscillating Shaft Crank Slide Block, complete, Nos. 226-804, 988-803, 12424 and 19448
*19447	—	Oscillating Shaft Crank, complete, Nos. 457-830, 1518-809, 19449 and 19496
688-809	2970	Pressure Regulating Thumb Screw
2996	2972	Shuttle Bobbin
15140	2972	" " Case Latch
2973	2972	" " " " Lever
2974	2972	" " " " Fulcrum Pin ...
2975	2972	" " " " Spring
592-805	2976	" " " " Stop Screw
15141	2972	" " " Hinge, Nos. 2973, 2974 and 15140 ...
24412	2972	" " " Position Plate
391-813	2972	" " " " Screw
62740	2972	Shuttle Bobbin Case, with 591-806, 592-805, 2975, 15141 and 15278

Part No.	Plate	Description					
12393	2972	Shuttle Body	...	...	...	...	...
591-806	2976	" Tension Regulating Screw	...	...	...	...	...
15278	2972	" " Spring	...	...	...	...	...
19292	2972	Shuttle, 1$\frac{11}{16}$" diam., complete, Nos. 2996, 12393 and 62740					
✱12394	2972	Shuttle Driver	...	...	...	...	...
12444	—	" " 12394 with two 1266-803 (for Agents only)					
2049	2972	" " Pin	...	...	...	...	...
1266-803	2976	" " Set Screw	...	...	...	...	...
2531	2972	Shuttle Race Back	...	...	...	...	...
2532	2972	" " " Position Pin	...	...	...	...	...
2533	2972	" " " Spring	...	...	...	...	...
907-804	2972	" " " Screw	...	...	...	...	...
24413	—	" " Body	...	...	...	...	...
62502	—	" " " 24413 with 24418 and two 1053-804	...	...	...	...	...
62517	—	" " " 62502 with two 2532	...	...	...	...	...
24418	2972	" " Cap	...	...	...	...	...
1053-804	2976	" " " Screw	...	...	...	...	...
24419	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 62517 and two 391-813	...	...	...	...	...
145-805	2972	Shuttle Race Screw (2)	...	...	...	...	...
12431-819	2971	Shuttle Race Slide	...	...	...	...	...
4307	2971	" " " Spring	...	...	...	...	...
1208-819	2971	" " " " Screw	...	...	...	...	...
24810	2971	Shuttle Race Slide, complete, Nos. 4307, 12431-819 and two 1208-819	...	...	...	...	...
166019	2968	Stitch Indicator	...	...	...	...	...
139737	2968	" " Plate	...	...	...	...	...
50027-819	2968	" " " Screw (2)	...	...	...	...	...
2102	2974	Tension Disc	...	...	...	...	...
1560-803	2974	" Regulating Thumb Nut	...	...	...	...	...
147151	2974	" Releasing Disc	...	...	...	...	...
43944	2974	" " Lever	...	...	...	...	...
12398	2974	" " " Hinge Pin	...	...	...	...	...
12329	2974	" " " Spring	...	...	...	...	...
32574	2974	" " Pin	...	...	...	...	...
✱50327-803	2974	" Screw Stud	...	...	...	...	...
44141	—	" " " 50327-803 with 1560-803	...	...	...	...	...
147152	2974	" Spring	...	...	...	...	...
12149	2982	" Thread Guard	...	...	...	...	...
139738	—	Tension, complete, Nos. 7336, 32574, 43946, 44141, 147151, 147152 and two 2102	...	...	...	...	...

Part No.	Plate	Description					
52454	2976	Thread Retainer	...	...	...	...	...
624-830	2976	" "	Set Screw	...	...	...	...
12404	2968	Thread Take-up Crank	...	...	...	...	...
3094	2968	" "	" Wedge	...	...	...	...
5750	—	" "	" "	2094 with 690-805	...	...	...
690-805	2968	" "	" "	Screw	...	...	...
139740	2968	Thread Take-up Lever with 139742	...	...	...	...	...
775-805	2968	" "	" Cap Screw	...	...	...	...
139766	2968	" "	" Guard	...	...	...	...
335-813	2968	" "	" " Screw (2)	...	...	...	...
139741	2968	" "	" Link	...	...	...	...
166024	2968	" "	" " Hinge Pin	...	...	...	...
435-830	2968	" "	" " " Set Screw	...	...	...	...
139742	2968	" "	" Thread Eyelet Bushing	...	...	...	...
43946	2974	Thread Take-up Spring	...	...	...	...	...
7336	2974	" "	" Regulator	...	...	...	...
448-830	2967	" "	" " Set Screw	...	...	...	...
139743	—	Thread Take-up, complete, Nos. 775-805, 12404, 139731, 139740, 139741 and 166024...	...	...	...	...	...
12482-850	2970	Throat Plate (large needle hole) for 149481	...	...	...	...	...
691-850	2970	" " Screw (2)	...	...	...	...	...
44270	2971	Vibrating Presser Bar	...	...	...	...	...
19367	2971	" "	" Cap	...	...	...	...
199-809	2971	" "	" " Screw for 44270	...	...	...	...
219-809	2971	" "	" " " 19367	...	...	...	...
19368	2971	" "	" Cushion (rawhide)	...	...	...	...
19369	2971	" "	" Spring	...	...	...	...
335-809	2971	" "	" " Screw	...	...	...	...
19370	2971	" "	" Foot	...	...	...	...
217-809	2971	" "	" Screw	...	...	...	...
139637	—	Drip Pan with four 1" wire nails	...	...	...	...	...
15405	—	Class Plate Rivet	...	...	...	...	...
15405	—	Trademark Rivet	...	...	...	...	...

PARTS COMPLETE

FOR

MACHINE No. 331K6

**SINGLE NEEDLE. LOCK STITCH. WHEEL FEED. ROLLER
PRESSER. FOR LEATHER WORK.**

Part No.	Plate	Description
✚139771	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405
8582	2976	" Dowel Pin (2)
139702	2976	" Oil Tube
139703	—	" " " 139702 with 52184, for oiling 139706 ...
139704	2976	" " " for oiling 139707 ...
12454	2976	" " " with 132590, for oiling 139741 ...
99627	2976	" " " " 52045, for oiling 139740 ...
24131	2976	" " " " 52045, " " 5570 ...
52184	2976	" " " Packing (wick)... ..
132590	2976	" " " " (braided cotton) for 12454 ...
52045	2976	" " " " (" ") " 24131 and 99627
748-805	2976	" Screw (back) (2)
854-805	2976	" " (front) (2)
12427	2967	Arm Shaft
139760	—	" " 12427 with 5570, 20197 and 139734 ...
139706	2967	" " Bushing (front)
443-830	2967	" " " (") Set Screw ...
139707	2967	" " " (intermediate) ...
435-830	2967	" " " (") Set Screw ...
139708	—	" " Flanged Bushing (back)
139709	2967	" " " " (") 139708 with 233-805, 139710 and 139711
139710	2967	" " " " (") Oil Drip ...
233-805	2967	" " " " (") " " Screw ...
139711	2967	" " " " (") " Pad ...
448-830	2967	" " " " (") Set Screw ...
144-803	2967	" " Screw
12480	2974	" Side Cap
219-809	2973	" " " Screw
139712	2973	" " Cover
51224-818	2973	" " " Thumb Screw
52239	2976	" Spool Pin and Thread Eyelet
8879	2976	" " " Washer (cloth)
✚139761	—	Bed
SS706-830	2984	Belt Guard Set Screw

Part No.	Plate	Description					
256-818	2967	Clamp Stop Motion Clamp Screw	...	...	...	...	...
248-801	2967	" " " " Stop Screw	...	...	...	...	...
171502	2967	" " " " Washer	...	...	...	...	...
139714	2967	" " " Flanged Bushing with two 140713-830	...	...	...	...	...
140713-830	2967	" " " " " Set Screw	...	...	...	...	...
139715	—	Clamp Stop Motion, complete, Nos. 248-801, 256-818, 139714 and 171502	...	...	...	...	...
20197	2967	Crank Connecting Rod with 20198, 125044 and two 896-805	...	...	...	...	...
✦20198	2967	" " " Cap	...	...	...	...	...
896-805	2967	" " " " Screw	...	...	...	...	...
908-803	2967	" " " Hinge Screw	...	...	...	...	...
1619-805	2967	" " " " " Nut	...	...	...	...	...
125044	—	" " " Oil Pad (felt)	...	...	...	...	...
139716	—	Face Plate	...	...	...	...	...
139767	2973	" " Thread Guard (lower)	...	...	...	...	...
139768	—	" " " " (") 139767 with 12152 (for Agents only)	...	...	...	...	...
12152	—	" " " " (") Rivet	...	...	...	...	...
45874	2973	" " " " (upper)	...	...	...	...	...
139615	—	" " " " (") 45874 with 125424 (for Agents only)	...	...	...	...	...
125424	—	" " " " (") Rivet	...	...	...	...	...
139717	2973	Face Plate, complete, Nos. 12152, 45874, 125424, 139716 and 139767	...	...	...	...	...
51354-803	2973	" " Screw	...	...	...	...	...
51224-818	2973	" " Thumb Screw	...	...	...	...	...
52165	2969	Feed Connecting Link	...	...	...	...	...
375-803	2969	" " " Hinge Screw	...	...	...	...	...
1518-805	2969	" " " " " Nut	...	...	...	...	...
52073	2968	" " " " Stud	...	...	...	...	...
50083-830	2968	" " " " " Set Screw	...	...	...	...	...
5570	2967	Feed Eccentric with 446-830	...	...	...	...	...
446-830	2967	" " Set Screw	...	...	...	...	...
12429	2969	Feed Forked Connection	...	...	...	...	...
375-803	2969	" " " Hinge Screw	...	...	...	...	...
1518-809	2969	" " " " " Nut	...	...	...	...	...
139762	—	Feed Forked Connection, complete, Nos. 375-803, 1518-809, 12429 and 52165	...	...	...	...	...
139763	2968	Feed Regulator with 50083-803	...	...	...	...	...
139764	—	" " 139763 with 52073	...	...	...	...	...
140784-803	2968	" " Hinge Screw	...	...	...	...	...
139723	2968	" " " Friction Washer	...	...	...	...	...
140837-818	2968	" " Thumb Screw	...	...	...	...	...

Part No.	Plate	Description
93821	—	Feed Rock Shaft
29633	2969	" " " Crank with 157-813
157-813	2969	" " " " Clamping Screw
307-803	2969	" " " " Screw Centre
56814	—	" " " " " 307-803 with 1513-809 (2)
1513-809	2969	" " " " " Nut
93822	—	Feed Rock Shaft, complete, Nos. 29633 and 93821
2258	—	Feed Wheel
15022	—	" " (coarse teeth)

NOTE.—No. 2258 is sent with this machine, unless otherwise specified on order.

93823	2975	Feed Wheel Driver with 2266
93390	2975	" " " Block (inside)
SS340-803	2975	" " " " (") Screw Stud
243-803	2975	" " " " (") " " End Screw
93391	2975	" " " " (outside)
SS339-803	2975	" " " " (") Screw Stud... ..
44102	2975	" " " Link
61-806	2975	" " " " Hinge Screw (2)
1655-805	2975	" " " " " " Nut
2265	2975	" " " Spring
2266	—	" " " Hook
93824	—	Feed Wheel Driver, complete, Nos. 243-803, SS339-803, SS340-803, 93390, 93391 and 93823
93825	2973	Feed Wheel Frame with 453-830
93826	2975	" " " Adjuster
93827	2975	" " " Link
999-803	2975	" " " " Hinge Screw
SS353-803	2975	" " " " Screw Stud
SS79	2975	" " " Thumb Screw
453-830	2975	" " " Set Screw
20006	2973	" " " Shaft
304-803	2973	" " " " Screw Centre (left)
307-803	2973	" " " " " (right)
125344	—	" " " " " (left) 304-803
		with 1513-809
56814	—	" " " " " (right) 307-803
		with 1513-809
1513-809	2973	" " " " " Nut
3114	2975	" " " Friction Plate
151-803	2975	" " " " Screw
93828	2975	" " " Spring
183-803	2975	" " " " Screw

Part No.	Plate	Description						
2254	2975	Feed Wheel Retaining Clutch	...	...	...			
2255	2975	" " " " Cap	...	...	...			
183-803	2975	" " " " Screw	...	...	...			
2256	2975	" " " " Spring	...	...	...			
240-804	2975	" " " " Screw	...	...	...			
93829	—	Feed Wheel Frame , complete, Nos. SS79, 151-803, 240-804, 999-803, 2254 to 2256, 2258, 3114, 93825 to 93828 and two 183-803	...	...	...	...	...	...
5596	2980	Knee or Foot Lifter Bell Crank	...	...	...			
5599	2980	" " " " " Bracket	...	...	...			
178-805	2982	" " " " " Screw (2)	...	...	...			
5601	2982	" " " " " Hinge Pin	...	...	...			
5735	2982	" " " " " Spring	...	...	...			
5598	2980	" " " " " 5596 with 5599, 5601 and 5735	...	...	...			
12237	2980	" " " " " Lifting Lever with 448-830	...	...	...			
12415	2981	" " " " " Connecting Rod	...	...	...			
12416-813	2982	" " " " " " " Joint	...	...	...			
76-819	2982	" " " " " " " Hinge Screw	...	...	...			
1521-805	2982	" " " " " " " Rod Lock	...	...	...			
								Nut
802-819	2982	" " " " " " " Hinge Screw	...	...	...			
12241	2970	" " " " " " " Link	...	...	...			
766-804	2970	" " " " " " " Hinge Screw	...	...	...			
12240	2982	" " " " " " " Pin	...	...	...			
448-830	2967	" " " " " " " Set Screw	...	...	...			
139724	—	Machine Pulley (Disc) 'V' belt groove (diam. of belt groove 2.9") with two 435-830 for Latin America, Oriental and United States	...	...	...	...	...	...
139725	2967	Machine Pulley (Disc, Heavy Rim) 'V' belt groove (diam. of belt groove 2.9") with two 435-830	...	...	...			
139726	—	Machine Pulley (Disc, Heavy Rim) Round Belt (diam. of belt groove 3") for use with 139715	...	...	...			
435-830	2967	Machine Pulley Set Screw	...	...	...			
NOTE.—No. 139725 is sent with this machine, unless otherwise specified on order.								
Catalogue								
2220	—	Needle , Size 11 (16 × 6)	...	...	...			
139744	2968	Needle Bar (hollow)...	...	...	...			
139745	—	" " 139744 with 233-809, 2167 and 44245	...	...	...			
139729	2968	" " Bushing (lower)	...	...	...			
1133-830	2968	" " " (") Set Screw...	...	...	...			
139730	2968	" " " (upper)	...	...	...			
1133-830	2968	" " " (") Set Screw	...	...	...			

Part No.	Plate	Description					
12382	2968	Needle Bar Connecting Link with 794-805	...	...	...	...	...
139731	—	" " " " 12382 with 139733	...	...	...	...	...
794-805	2968	" " " " Adjusting Screw	...	...	...	...	...
139765	2968	" " " " Stud with 207-805	...	...	...	...	...
139733	—	" " " " 139765 with 1904	...	...	...	...	...
207-805	2968	" " " " Clamping Screw	...	...	...	...	...
1904	2968	" " " " Roller (roller only)	...	...	...	...	...
139734	2967	" " Crank with 1065-830	...	...	...	...	...
1065-830	2967	" " " " Position Screw	...	...	...	...	...
44245	2968	" " Thread Guard	...	...	...	...	...
233-809	2968	" " " " Screw	...	...	...	...	...
2167	2968	Needle Clamp with 196-806	...	...	...	...	...
196-806	2968	" " Screw	...	...	...	...	...
44004	—	Oil Cup	...	...	...	...	...
44214	—	" " Extension	...	...	...	...	...
44005	—	" " " 44214 with 24075	...	...	...	...	...
24075	—	" " " Post	...	...	...	...	...
44006	—	" " Packing (felt)	...	...	...	...	...
44007	2977	Oil Cup , complete, Nos. 44004 to 44006	...	...	...	...	...
139735	2972	Oscillating Rock Shaft	...	...	...	...	...
12388	2972	" " " " Hinge Pin	...	...	...	...	...
448-830	2972	" " " " " " Set Screw	...	...	...	...	...
4784	—	" " " " Oil Pad	...	...	...	...	...
139736	—	Oscillating Rock Shaft , complete, Nos. 4784, 12388 and 139735	...	...	...	...	...
12389	2972	Oscillating Shaft	...	...	...	...	...
44013	—	" " " 12389 with 2049, 12394 and 19447	...	...	...	...	...
19496	2972	" " " Crank	...	...	...	...	...
3093	2972	" " " " Pin	...	...	...	...	...
457-830	2976	" " " " Set Screw	...	...	...	...	...
19448	2972	" " " " Slide Block	...	...	...	...	...
226-804	2976	" " " " " " Cap Screw	...	...	...	...	...
12424	2976	" " " " " " " " Washer	...	...	...	...	...
988-803	—	" " " " " " " " Screw Stud	...	...	...	...	...
1518-809	2976	" " " " " " " " Nut	...	...	...	...	...
19449	—	Oscillating Shaft Crank Slide Block , complete, Nos. 226-804, 988-803, 12424 and 19448	...	...	...	...	...
✱19447	—	Oscillating Shaft Crank , complete, Nos. 457-830, 1518-809, 19449 and 19496	...	...	...	...	...
19441	2970	Presser Bar (hollow)	...	...	...	...	...
19464	—	Presser Bar , complete, Nos. 190-809, 19441 to 19443 and 24445	...	...	...	...	...

Part No.	Plate	Description					
20059	2970	Presser Bar Guide Bracket with 453-830	...	...	...	...	...
453-830	2970	" " " " Set Screw	...	...	...	...	...
52016	2971	" " Lifter ...	...	...	...	...	...
689-803	2971	" " " Screw	...	...	...	...	...
1520-813	2971	" " " " Nut	...	...	...	...	...
12327	2970	" " Lifting and Releasing Lever Bracket	...	...	...	...	...
11167	2970	" " Spring (light) ...	...	...	...	...	...
12139	—	" " " (medium)	...	...	...	...	...
20023	—	" " " (heavy) ...	...	...	...	...	...

NOTE.—No. 11167 is sent with this machine, unless otherwise specified on order.

11170	2970	Presser Bar Spring Washer ...	...	...	...	...	...
19165	2977	Presser Foot ...	...	...	...	...	...
20114	2977	" " ...	...	...	...	...	...
190-809	2970	" " Screw ...	...	...	...	...	...

NOTE.—Presser Feet are only supplied with this machine when specified on order and at an extra charge.

688-809	2970	Pressure Regulating Thumb Screw ...	...	...	...	...	...
51801	2977	Roller, $\frac{9}{16}$ " diam., coarse, with 388-804 and 1550-809	...	...	...	...	...
51802	—	" $\frac{9}{16}$ " " fine, " 388-804 " 1550-809	...	...	...	...	...
1868	2977	" $\frac{7}{8}$ " " coarse, " 652-804 " 1528-809	...	...	...	...	...
1841	2977	" $\frac{7}{8}$ " " fine, " 652-804 " 1528-809	...	...	...	...	...
1911	2977	" $1\frac{1}{4}$ " " coarse, " 386-804 " 1528-809	...	...	...	...	...
1912	2977	" $1\frac{1}{4}$ " " fine, " 386-804 " 1528-809	...	...	...	...	...
24903	2977	" Arm for 24904 and 24905	...	...	...	...	...
16572	2970	" " " 16579 " 16580	...	...	...	...	...
16573	2977	" " " 16581 " 16582	...	...	...	...	...
19442	2977	" " Bracket...	...	...	...	...	...
19443	2977	" " " Position Collar with 456-830	...	...	...	...	...
456-830	2970	" " " " " Set Screw	...	...	...	...	...
987-805	2977	" " " Screw Stud	...	...	...	...	...
19444	2977	" " " Spring ...	...	...	...	...	...
19445	2977	" " " " Fin	...	...	...	...	...
19446	2977	" " " " Stud	...	...	...	...	...
24445	—	Roller Arm Bracket Spring Stud, complete, Nos. 987-805 and 19444 to 19446 ...	...	...	...	...	...
24904	—	Roller Presser, $\frac{9}{16}$ " coarse roller, complete, Nos. 24903 and 51801	...	...	...	...	...
24905	—	Roller Presser, $\frac{9}{16}$ " fine roller, complete, Nos. 24903 and 51802	...	...	...	...	...

Part No.	Plate	Description
16579	—	Roller Presser , $\frac{7}{8}$ " coarse roller, complete, Nos. 1868 and 16572
16580	—	Roller Presser , $\frac{7}{8}$ " fine roller, complete, Nos. 1841 and 16572
16581	—	Roller Presser , $1\frac{1}{4}$ " coarse roller, complete, Nos. 1911 and 16573
16582	—	Roller Presser , $1\frac{1}{4}$ " fine roller, complete, Nos. 1912 and 16573

NOTE.—No. 16580 is sent with this machine, unless otherwise specified on order.

190-809	2977	Roller Presser Screw
388-804	2977	" Screw for 51801 and 51802
386-804	2977	" " " 1911 and 1912
652-804	2970	" " " 1841 " 1868
1550-809	2977	" " Nut for 51801 and 51802
1528-809	2970	" " " " 1841, 1868, 1911 and 1912
2996	2972	Shuttle Bobbin
15141	2972	" " Case Hinge, Nos. 2973, 2974 and 15140
15140	2972	" " " Latch
2973	2972	" " " Lever
2974	2972	" " " " Fulcrum Pin
2975	2972	" " " " Spring
592-805	2976	" " " " Stop Screw
24412	2972	" " " Position Plate
391-813	2972	" " " " " Screw
62740	2972	Shuttle Bobbin Case , complete, Nos. 591-806, 592-805, 2975, 15141 and 15278
12393	2972	Shuttle Body
591-806	2976	" Tension Regulating Screw
15278	2972	" " Spring
19292	2972	Shuttle , $1\frac{11}{16}$ " diam., complete, Nos. 2996, 12393 and 62740
★12394	2972	Shuttle Driver
12444	—	" " 12394 with two 1266-803 (for Agents only)
2049	2972	" " Pin
1266-803	2976	" " Set Screw
2531	2972	Shuttle Race Back
2532	2972	" " " Position Pin
139651	2972	" " " Spring
140859-803	2972	" " " " Screw
139649	2972	" " " " (Quick) Release Lever

Part No.	Plate	Description					
62749	—	Shuttle Race Body	...	...	...	...	...
62750	—	" " " 62749 with 5709 and two 662-830	...	...	...	...	...
62751	—	" " " 62750 with two 2532	...	...	...	...	...
5709	2972	" " Cap	...	...	...	...	...
662-830	2976	" " " Screw	...	...	...	...	...
139650	2972	Shuttle Race with Quick Release Lever, complete, Nos. 2531, 24412, 62751, 139649, 139651, 140859-803 and two 391-813	...	...	...	...	...
145-805	2972	Shuttle Race Screw (2)	...	...	...	...	...
12431-819	2971	Shuttle Race Slide	...	...	...	...	...
4307	2971	" " " Spring	...	...	...	...	...
1208-819	2971	" " " " Screw	...	...	...	...	...
24810	2971	Shuttle Race Slide, complete, Nos. 4307, 12431-819 and two 1208-819	...	...	...	...	...
20060	2974	Slack Thread Regulator	...	...	...	...	...
225-806	2974	" " " Adjusting Screw	...	...	...	...	...
166019	2968	Stitch Indicator	...	...	...	...	...
139737	2968	" " Plate	...	...	...	...	...
50027-819	2968	" " " Screw (2)	...	...	...	...	...
2102	2974	Tension Disc	...	...	...	...	...
1560-803	2974	" Regulating Thumb Nut	...	...	...	...	...
147151	2974	" Releasing Disc	...	...	...	...	...
43944	2974	" " Lever	...	...	...	...	...
12398	2974	" " " Hinge Pin	...	...	...	...	...
12329	2974	" " " Spring	...	...	...	...	...
32574	2974	" " Pin	...	...	...	...	...
*50327-803	2974	" Screw Stud	...	...	...	...	...
44141	—	" " " 50327-803 with 1560-803	...	...	...	...	...
147152	2974	" Spring	...	...	...	...	...
139738	—	Tension, complete, Nos. 7336, 32574, 43946, 44141, 147151, 147152 and two 2102	...	...	...	...	...
52454	2976	Thread Retainer	...	...	...	...	...
624-830	2976	" " Set Screw	...	...	...	...	...
12404	2968	Thread Take-up Crank	...	...	...	...	...
3094	2968	" " " Wedge	...	...	...	...	...
5750	—	" " " " 3094 with 690-805	...	...	...	...	...
690-805	2968	" " " " Screw	...	...	...	...	...

Part No.	Plate	Description			
139740	2968	Thread Take-up Lever with 139742			
775-805	2968	"	"	"	Cap Screw
139766	2968	"	"	"	Guard
335-813	2968	"	"	"	" Screw (2)
139741	2968	"	"	"	Link
166024	2968	"	"	"	" Hinge Pin
435-830	2968	"	"	"	" " " Set Screw
139742	2968	"	"	"	Thread Eyelet Bushing
43946	2974	Thread Take-up Spring			
7336	2974	"	"	"	Regulator
448-830	2967	"	"	"	" " Set Screw
139743	—	Thread Take-up , complete, Nos. 775-805, 12404, 139731, 139740, 139741 and 166024... ..			
20262-850	—	Throat Plate (large oblong needle hole) for 2258 and 15022			
20263-850	2971	"	"	"	(medium oblong needle hole) for 2258 and 15022
20264-850	—	"	"	"	(small oblong needle hole) for 2258 and 15022
20165-850	—	"	"	"	(small oblong needle hole) for 2258 and 15022, raised at needle hole for top stitching
691-850	2970	"	"	"	Screw (2)

NOTE.—No. 20263 is sent with this machine, unless otherwise specified on order.

80865	—	Drip Pan with four wood screws $\frac{1}{2}$ " No. 5			
15405	—	Class Plate Rivet			
15405	—	Trademark Rivet			

ACCESSORIES

Part No.	Plate	Description					
2996	2972	Bobbin (2) ...	...	...	...	...	...
25866	2892	Guide ...	...	...	...	...	...
50190-818	2892	" Thumb Screw ...	...	...	...	...	...
12361	2892	Machine Hinge Connection (2)	...	...	...	...	...
Catalogue 2220	—	Needles, six, size 11 (16 × 6) for 331K2 and 331K6 Machines					
Catalogue 2220	—	Needles, two each sizes 16, 18 and 19 (16 × 87) for 331K1 and 331K4 Machines					
Catalogue 3866	—	Needles, three each sizes 16 and 18 (16 × 113) for 331K3 and 331K5 Machines					
86720	2892	Oiler ...	...	...	...	...	...
161294	2892	Screw Driver (machine)	...	...	...	...	...
161295	2892	" " (shuttle tension)	...	...	...	...	...

BELT GUARDS

(Only supplied when specified on order, at no extra charge)

Part No.	Plate	Description					
99552	2984	Belt Guard with SS706-819 ...	...	...	...	...	...
174105	2984	" " Support ...	...	...	...	...	...
SS706-819	2984	" " " Screw ...	...	...	...	...	...
174112	2984	Belt Guard, complete, Nos. 99552 and 174105, for use with Machine Pulley 139724	...	...	...	...	...
93848	—	Belt Guard Support ...	...	...	...	...	...
93849	—	Belt Guard, complete, Nos. 93848 and 99552, for use with Machine Pulley 139725	...	...	...	...	...

BOBBIN WINDER

(Swinging Automatic, Right Hand)

For "V" Belt Drive

(Supplied with machine)

Part No.	Plate	Description				
259428	2624	Brake (leather)	...	...	...	...
259429	2624	" Clamp	...	...	...	...
200113-806	2624	" " Screw	...	...	...	...
225453	2624	Frame with 244071 and 259660	...	...	...	...
225454	2624	" Hinge Pin	...	...	...	...
244071	2624	" Oil Packing (wick)	...	...	...	...
259660	2624	" " Well Washer	...	...	...	...
225455	2624	" Spring	...	...	...	...
225456	2624	" " Plunger	...	...	...	...
104211	2624	Pulley with 200380-803	...	...	...	...
200380-803	2624	" Set Screw	...	...	...	...
225381	2624	Spindle	...	...	...	...
225444	2624	Stop Latch	...	...	...	...
200056-805	2624	" " Screw	...	...	...	...
225458	2624	" " Thumb Lever	...	...	...	...
225459	2624	" " " " Hinge Stud	...	...	...	...
225459	2624	" " " " Joint Stud	...	...	...	...
202478	2624	" " Trip Lever	...	...	...	...
200299-808	2624	" " " " Hinge Screw	...	...	...	...
225461	2624	Tension Bracket with 201499-808	...	...	...	...
200082-804	2624	" " Screw	...	...	...	...
228026	2624	" " " Washer	...	...	...	...
2102	2624	" Disc	...	...	...	...
13710	2624	" Spring	...	...	...	...
201499-808	2624	Tension Stud	...	...	...	...
201572-808	2624	" " Thumb Nut	...	...	...	...
225462	2624	Bobbin Winder Tension Bracket, complete, Nos. 13710, 201572-808, 225461 and two 2102	...	...	...	...
259430	2624	Bobbin Winder and Tension Bracket Base	...	...	...	...
104212	2624	Bobbin Winder (swinging automatic, right hand), complete, Nos. 104211, 200056-805, 200082-804, 200113-806, 200299-808, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws $\frac{3}{4}$ " No. 12 R.H.B.	...	...	...	...

BOBBIN WINDER

(Swinging Automatic, Right Hand)

(Only supplied when specified on order).

Part No.	Plate	Description
27540	—	Base
27302	—	Frame
50356-802	—	" Hinge Screw
1620-809	—	" " " Nut
27303	—	" Spring
27541	—	Pulley
✱27849	—	Spindle
27538	—	" 27849 with 15072, 27850 and 41828
15072	—	" Bobbin Position Pin
✱27850	—	" Collar
41828	—	" " Pin
27306	—	Spool Pin
11241	—	" " Washer (cloth)
27307	—	" Stand
†27308	—	Spool Stand, complete, Nos. 418-805, 1562-809, 2106, 10141, 11241, 27306, 27307, two each 2455 and wood screws 1" No. 10
27312	—	Stop Latch
35-802	—	" " Hinge Screw
2455	—	Tension Disc
1562-809	—	" Regulating Thumb Nut
418-805	—	" Screw Stud
10141	—	" Spring
2106	—	" Thread Guide
27647	—	Bobbin Winder, Nos. 35-802, 1620-809, 27302, 27303, 27312, 27538, 27540, 27541, 50356-802 and two wood screws 1" No. 7
27544	—	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27308 and 27647

† As No. 27308 can be supplied either Plated or Japanned, it is
necessary when ordering to state which is required.

KNEE LIFTER PARTS

(Supplied with machine)

Part No.	Plate	Description				
2763	2980	Rock Shaft ...	...	...	...	...
139633	—	" " 2763 with 2770, 6337 and 139623	...	...	...	...
97502	2980	" " Bracket for 93815 ...	...	...	...	...
80866	—	" " " " 93817 ...	...	...	...	...
12242	—	" " " " 139624	...	...	...	...
127312	—	" " " " 139624	...	...	...	...
—	—	" " " Screw (wood) 1" No. 10	...	...	...	...
2765	2980	" " Knee Arm with 1507-813	...	...	...	...
2768	—	" " " " 2765 with 2766 and 2767	...	...	...	...
2766	2980	" " " " Hub with 356-803	...	...	...	...
1507-813	2982	" " " " " Position Nut	...	...	...	...
356-803	2982	" " " " " Set Screw	...	...	...	...
2767	2980	" " " Plate with 356-803	...	...	...	...
356-803	2982	" " " " Set Screw	...	...	...	...
6337	2980	" " Lifting Bracket with two 356-803	...	...	...	...
139623	2981	" " " " Hook	...	...	...	...
356-803	2982	" " " " " Set Screw	...	...	...	...
356-803	2982	" " " " " Set Screw	...	...	...	...
2770	2980	" " Stop Dog with 356-803	...	...	...	...
356-803	2982	" " " " Set Screw	...	...	...	...
93815	2980	Rock Shaft, complete, Nos. 2768, 139633, two 97502 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines (for all territories other than U.S.A.)	...	...	...	...
93817	—	Rock Shaft, complete, Nos. 2768, 139633, two 80866 and four wood screws 1" No. 10 for 331K6 Machine	...	...	...	...
139624	—	Rock Shaft, complete, Nos. 2768, 12242, 127312, 139633 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines (for U.S.A. only)	...	...	...	...

FOOT LIFTER PARTS

(Supplied in place of Knee Lifter if specified on order)

Part No.	Plate	Description					
6439	2983	Chain, length 36" to 45", with 56864 and 56865	...				
<i>NOTE.—When ordering No. 6439 give length required.</i>							
4879	2983	Chain Connecting Link	...	...	...	...	...
56864	2983	" Hook (large)	...	...	...	...	...
56865	2983	" " (small)	...	...	...	...	...
2763	2983	Rock Shaft	...	...	...	...	...
97502	2980	" " Bracket for 93846	...	...	...	...	...
80866	—	" " " " 93847	...	...	...	...	...
—	—	" " " " Screw (wood) 1" No. 10	...	...	...	...	...
6337	2983	" " Lifting Bracket with two 356-803	...	...	...	...	...
139623	2981	" " " " Hook for 5598	...	...	...	...	...
7125	2983	" " " " " for 6439	...	...	...	...	...
356-803	2982	" " " " Set Screw	...	...	...	...	...
356-803	2982	" " " " Set Screw	...	...	...	...	...
2770	2983	" " Stop Dog with 356-803	...	...	...	...	...
356-803	2982	" " " " Set Screw	...	...	...	...	...
93846	2983	Rock Shaft, complete, Nos. 2763, 2770, 7125, 139623, two each 6337, 97502 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines	...	...	...	...	...
93847	—	Rock Shaft, complete, Nos. 2763, 2770, 7125, 139623, two each 6337, 80866 and four wood screws 1" No. 10 for 331K6 Machine	...	...	...	...	...
4881	2983	Treadle	...	...	...	...	...
4882	—	" Shaft	...	...	...	...	...
4883	—	" Spring	...	...	...	...	...
4884	2983	" Stand	...	...	...	...	...
4885	2983	Treadle, complete, Nos. 4879, 4881 to 4884 and two wood screws 1" No. 10	...	...	...	...	...

NOTE.—If machine is fitted on a stand or other equipment which does not include a foot lifter treadle, orders should state that No. 4885 is to be supplied and it will be furnished without extra charge.

THREAD UNWINDER

(Supplied with machine at no extra charge if specified on the order)

Part No.	Plate	Description
228692	2895	Spool Pin
201528-808	2895	" " Nut
82538	2895	" " Washer
225257	2895	" Rest (for two spools) (flat) with 201018-803, two each 82538, 201528-808 and 228692
150203	2895	Spool Rest Cushion (felt)
225388	2895	" " Rod
200383-803	2895	" " " Set Screw
201018-803	2895	" " " Set Screw
259658	2895	" Stand with 200383-803
225391	2895	Thread Guide
201696-808	2895	" " Lock Nut
225326	2895	" " Position Cup
225324	2895	" " Rod with 208-830 and 225322
208-830	2895	" " " Screw
225322	2895	" " " Washer
225258	2895	Thread Unwinder (for two spools), complete, Nos. 201696-808, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws $\frac{7}{8}$ " No. 12
27739	2895	Thread Cone (wood) <i>(only supplied when specified on order and at an extra charge)</i>

ATTACHMENTS

WHICH MAY BE PURCHASED SEPARATELY

When ordering Binders send sample of the binding and the material to be bound.

BINDER, $\frac{1}{2}$ ", for General Work, for 331K1 Machine

Part No.	Plate	Description
85686	2893	Feed Dog
85320	2893	Folder
SS50-804	2893	" Screw
85325	2893	" " Washer
85687	—	Presser Foot Bracket
85688	—	" " " Hinge Pin
85689	—	" " Sole
85690	2893	Presser Foot (hinged), complete, Nos. 85687 to 85689 ...
85324	—	Tape Tension Pin (bent)
85323	—	" " " (straight)
85322	—	" " Plate
85321	2893	Tape Tension, complete, Nos. 85322, 85324 and eight 85323
SS50-804	2893	" " Screw
85325	2893	" " " Washer
85691	2893	Throat Plate
85692	2893	Binder , complete, Nos. 85320, 85321, 85686, 85690, 85691, two each SS50-804 and 85325

CORDER GUIDE (adjustable) for 331K1 Machine

Part No.	Plate	Description
85382	—	Extension Guide
228-804	2894	" " Screw
85876	—	Presser Foot
85877	562	Corder Guide , complete, Nos. 228-804, 85382 and 85876
85881	562	Cording and Hemming Foot for 331K1 Machine ...
86182	562	Cording Foot (grooved on right side) for 331K1 Machine

CORD COVERING ATTACHMENT for 331K1 Machine

Part No.	Plate	Description					
†86251	799	Cord Guide and Strip Folder ...	...	...	...	...	...
237-806	799	" " " " " Screw	...	...	...	...	...
86252	799	" Wire ...	...	...	...	...	...
†86253	799	Feed Dog ...	...	...	...	...	...
86254	799	Presser Foot ...	...	...	...	...	...
86256	799	Tension Base Plate ...	...	...	...	...	...
86257	799	" " " Pin ...	...	...	...	...	...
86255	799	" Guide (adjustable) ...	...	...	...	...	...
759-802	799	" " Thumb Screw ...	...	...	...	...	...
86258	799	Tension, complete, Nos. 759-802, 86255, 86256 and four 86257	...	...	...	...	...
†86259	799	Throat Plate with SS338-804 ...	...	...	...	...	...
SS338-804	799	" " Screw Stud ...	...	...	...	...	...
201566	799	" " " " Thumb Nut ...	...	...	...	...	...
†86260	799	Cord Covering Attachment, complete, Nos. 237-806, 86251 to 86254, 86258, 86259 and 201566	...	...	...	...	...

† In ordering state size of cord.

CRIMPING SET for 331K1 Machine

Part No.	Plate	Description					
85882	2893	Feed Dog ...	...	...	...	...	...
85883	—	Presser Foot ...	...	...	...	...	...
85391	—	" " Spring ...	...	...	...	...	...
219-804	2893	" " " Screw ...	...	...	...	...	...
85884	2893	Presser Foot, complete, Nos. 219-804, 85391 and 85883	...	...	...	...	...
85885	2893	Throat Plate ...	...	...	...	...	...
85886	2893	Crimping Set, complete, Nos. 85882, 85884 and 85885	...	...	...	...	...

FOLDER, $\frac{5}{16}$ " , for Pinafores, for 331K1 Machine

Part No.	Plate	Description					
86084	—	Folder ...	...	...	...	...	...
86455	—	" 86084 with 86085	...	...	...	...	...
86085	—	" Rod ...	...	...	...	...	...
207-802	2894	" " Set Screw ...	...	...	...	...	...
86456	2979	Presser Foot ...	...	...	...	...	...
86457	2979	Folder, complete, Nos. 207-802, 86455 and 86456	...	...	...	...	...

FELLING FEET for 331K1 Machine

Part No.	Plate	Description				
85896	2894	Felling Foot, $\frac{3}{16}$ " fell ...	...	...	...	...
85897	562	" " (steel), $\frac{3}{16}$ " fell ...	...	...	...	...

GATHERING FEET for 331K1 Machine

Part No.	Plate	Description				
85955	562	Gathering Foot ...	...	...	...	...
86193	2894	" " (slotted) ...	...	...	...	...

HEMMERS for 331K1 Machine

When ordering hemmers state width of hem in addition to the part number.

Part No.	Plate	Description				
86005	88	Hemmer ($\frac{3}{16}$ " to $\frac{7}{8}$ " in grades of $\frac{1}{16}$ ") ...	...	...	...	...
86008	88	" (1" to 1 $\frac{1}{4}$ " in grades of $\frac{1}{8}$ ") ...	...	...	...	...
86010	88	" (1 $\frac{3}{8}$ " and 1 $\frac{1}{2}$ ") ...	...	...	...	...
85447	88	Base with SS54-805 ...	...	...	...	...
SS54-805	2894	" Stud Screw ...	...	...	...	...
NN40-804	88	" " " Thumb Nut ...	...	...	...	...
85448	88	" " " " " Washer ...	...	...	...	...
85446	—	Hemmer Base , complete, Nos. NN40-804, 85447 and 85448, for use with 86005, 86008 and 86010 ...	...	...	...	...

HEMMER FEET for 331K1 Machine

Part No.	Plate	Description				
86025	562	$\frac{1}{16}$ " to $\frac{9}{32}$ ", in grades of $\frac{1}{32}$ " ...	...	...	...	...
86466	2979	$\frac{1}{16}$ " and $\frac{1}{4}$ ", for Silk ...	...	...	...	...
86469	2979	$\frac{1}{8}$ ", for Umbrellas ...	...	...	...	...
86537	—	$\frac{1}{16}$ ", flat sole ...	...	...	...	...
86538	—	$\frac{3}{32}$ ", " " ...	...	...	...	...
86539	2894	$\frac{1}{8}$ ", " " ...	...	...	...	...
86540	—	$\frac{5}{32}$ ", " " ...	...	...	...	...
86541	—	$\frac{3}{16}$ ", " " ...	...	...	...	...
86542	—	$\frac{7}{32}$ ", " " ...	...	...	...	...
86543	—	$\frac{1}{4}$ ", " " ...	...	...	...	...
86544	—	$\frac{1}{16}$ ", flat sole, with groove ...	...	...	...	...
86545	—	$\frac{3}{32}$ ", " " " " ...	...	...	...	...
86546	2894	$\frac{1}{8}$ ", " " " " ...	...	...	...	...
86547	—	$\frac{5}{32}$ ", " " " " ...	...	...	...	...
86548	—	$\frac{3}{16}$ ", " " " " ...	...	...	...	...
86549	—	$\frac{7}{32}$ ", " " " " ...	...	...	...	...
86550	—	$\frac{1}{4}$ ", " " " " ...	...	...	...	...

PRESSER FEET for 331K1 Machine

Part No.	Plate	Description			
86188	2894	Presser Foot (narrow) for Narrow Tucking	...	...	...
86475	2979	" " for General Work	...	...	...

QUILTER for 331K1 Machine

Part No.	Plate	Description			
86041	2894	Clamp with 207-804	...	...	...
207-804	2894	" Screw	...	...	...
86042	2894	Rod	...	...	...
86043	2894	Quilter , complete, Nos. 86041 and 86042	...	...	...

RUFFLER (for power) for 331K1 Machine

Part No.	Plate	Description			
86061	—	Driving Lever	...	...	...
560-802	2979	" " Adjusting Thumb Screw	...	...	...
1603-808	2979	" " " " Lock Nut	...	...	...
86062	—	" " Quadrant	...	...	...
9521	—	" " Friction Washer	...	...	...
SS169-806	2979	" " Stud Screw	...	...	...
9521	—	" " " " Washer	...	...	...
1550-809	2979	" " " " Nut	...	...	...
86063	—	Ruffling Blade	...	...	...
86064	—	" " Lever	...	...	...
SS170-806	2979	" " Stud Screw	...	...	...
85325	2893	" " " " Washer	...	...	...
1550-809	2979	" " " " Nut	...	...	...
SS132-804	2979	" " Screw	...	...	...
86065	—	Presser Foot	...	...	...
86067	—	" " 86065 with 86167	...	...	...
86066	—	" " Base Plate	...	...	...
240-804	2979	" " " " Screw...	...	...	...
86167	—	" " Extension	...	...	...
86168	—	" " Top Guide	...	...	...
240-804	2979	" " " " Screw	...	...	...
†86068	—	Shirring Plate	...	...	...
86069	564	Ruffler , complete, Nos. SS169-806, SS170-806, 560-802, 1603-808, 85325, 86061 to 86064, 86066, 86067, 86168, two each SS132-804, 240-804, 1550-809 and 9521	...	...	...

† Used with but not included in 86069.

TUCK FOLDING ATTACHMENT (adjustable) for 331K1 Machine

Part No.	Plate	Description					
86097	—	Base (bottom)	...	...	...	...	...
86099	—	" (top)	...	...	...	...	...
175-802	2979	" Adjusting Screw	...	...	...	...	...
86098	—	" Bracket	...	...	...	...	...
233-802	2967	" " Screw	...	...	...	...	...
86100	—	" Indicator	...	...	...	...	...
240-802	2979	" " Screw	...	...	...	...	...
SS178-802	2979	" Regulating Screw	...	...	...	...	...
152-802	2979	" " " Bracket Screw	...	...	...	...	...
1576-802	2979	" " Thumb Nut	...	...	...	...	...
207-802	2894	" Screw (to fasten to machine)	...	...	...	...	...
SS50-802	2893	" " ...	...	...	...	...	...
86101	—	Tuck Folding Plate	...	...	...	...	...
86102	—	" " " Holder Bar	...	...	...	...	...
162-802	2979	" " " " " Binding Screw	...	...	...	...	...
6312	—	" " " " " " Washer	...	...	...	...	...
671-802	2979	" " " " " Set Thumb Screw	...	...	...	...	...
86174	—	" " " Tension Spring	...	...	...	...	...
240-802	2979	" " " " " Screw	...	...	...	...	...
86104	—	Tuck Spacing Guide	...	...	...	...	...
SS180-802	2979	" " " Hinge Screw	...	...	...	...	...
NN57-802	2979	" " " " " Nut	...	...	...	...	...
86105	—	" " " Spring	...	...	...	...	...
86106	—	" " " Lifter	...	...	...	...	...
86107	—	" " " " Bracket	...	...	...	...	...
104-802	2979	" " " " Screw	...	...	...	...	...
86108	—	Tuck Spacing Slide	...	...	...	...	...
86109	—	" " " Base	...	...	...	...	...
175-802	2979	" " " " Binding Screw	...	...	...	...	...
86100	—	" " " Indicator	...	...	...	...	...
240-802	2979	" " " " Screw	...	...	...	...	...
SS179-802	2979	" " " Regulating Thumb Screw	...	...	...	...	...
86111	563	Tuck Folding Attachment only, complete, Nos. SS50-802, 104-802, 152-802, SS178-802, SS179-802, SS180-802, 671-802, 1576-802, 86097 to 86099, 86101, 86102, 86104 to 86109, 86174, two each NN57-802, 162-802, 233-802, 6312, 86100, three 240-802 and four 175-802					
85864	564	Feed Dog	...	...	...	...	...
86119	564	Presser Foot	...	...	...	...	...
85866	564	Throat Plate	...	...	...	...	...
86120	—	Tuck Folding Attachment , complete, Nos. 85864, 85866, 86111 and 86119					

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
35-802	—	Bobbin Winder Stop Latch Hinge Screw for 27647 ...
NN40-804	88	Hemmer Base Stud Screw Thumb Nut for 85446 ...
SS50-802	2893	Tuck Folding Attachment Base Screw for 86111 ...
SS50-804	2893	Binder Folder Screw for 85692
SS50-804	2893	Binder Tape Tension Screw for 85692
SS54-805	2894	Hemmer Base Stud Screw for 85447
NN57-802	2979	Tuck Folding Attachment Tuck Spacing Guide Hinge Screw Nut for 86111
61-806	2975	Feed Wheel Driver Link Hinge Screw for 331K6 Machine
76-819	2982	Knee or Foot Lifter Lifting Lever Connecting Rod Joint Hinge Screw
SS79	2975	Feed Wheel Frame Adjuster Thumb Screw for 93829
104-802	2979	Tuck Folding Attachment Tuck Spacing Guide Lifter Screw for 86111
SS132-804	2979	Ruffler Ruffling Blade Screw for 86069
144-803	2967	Arm Shaft Screw
145-805	2972	Shuttle Race Screw
151-803	2975	Feed Wheel Friction Plate Screw for 93829 ...
152-802	2979	Tuck Folding Attachment Base Regulating Screw Bracket Screw for 86111
157-813	2969	Feed Lifting Rock Shaft Crank Clamping Screw for 12376
157-813	2969	Feed Rock Shaft Crank Clamping Screw for 29633
161-805	2968	Feed Regulator Spring Bracket Screw for 331K4 Machine
162-802	2979	Tuck Folding Attachment Tuck Folding Plate Holder Bar Binding Screw for 86111
SS169-806	2979	Ruffler Driving Lever Quadrant Stud Screw for 86069
SS170-806	2979	Ruffler Ruffling Blade Lever Stud Screw for 86069 ...
175-802	2979	Tuck Folding Attachment Base Adjusting Screw for 86111
175-802	2979	Tuck Folding Attachment Tuck Spacing Slide Base Binding Screw for 86111
175-804	2971	Lifting Presser Bar Guide Bracket Support Screw for 331K5 Machine
SS178-802	2979	Tuck Folding Attachment Base Regulating Screw for 86111
178-805	2982	Knee or Foot Lifter Bell Crank Bracket Screw ...
SS179-802	2979	Tuck Folding Attachment Tuck Spacing Slide Regu- lating Thumb Screw for 86111
SS180-802	2979	Tuck Folding Attachment Tuck Spacing Guide Hinge Screw for 86111

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
183-803	2975	Feed Wheel Friction Spring Screw for 93829 ...
183-803	2975	Feed Wheel Retaining Clutch Cap Screw for 93829
190-809	2970	Presser Foot Screw for all machines except 331K5 ...
190-809	2977	Roller Presser Screw for 19464
193-809	2971	Lifting Presser Foot Screw for 331K5 Machine ...
196-806	2968	Needle Clamp Screw for 2167
199-809	2971	Lifting Presser Bar Bell Crank Cap Screw for 44268
199-809	2971	Lifting Presser Bar Bell Crank Connecting Link Cap Screw for 44268
199-809	2971	Lifting Presser Bar Guide Bracket Cap Screw for 44268
199-809	2971	Vibrating Presser Bar Cap Screw for 44270 ...
207-802	2894	Tuck Folding Attachment Base Screw (to fasten to machine) for 86111
207-802	2894	Folder Rod Set Screw for 86457
207-804	2894	Quilter Clamp Screw for 86041
207-805	2968	Needle Bar Connecting Stud Clamping Screw for 139765
208-830	2969	Feed Dog Screw for 331K1 to 331K5 Machines ...
208-830	2895	Thread Unwinder Thread Guide Rod Screw for 225324
217-809	2971	Vibrating Presser Foot Screw for 331K5 Machine ...
219-804	2893	Presser Foot Spring Screw for 85884
219-809	2973	Arm Side Cap Screw for all machines except 331K5
219-809	2973	Face Plate Screw (lower) for 331K5 Machine ...
219-809	2971	Vibrating Presser Bar Cap Screw for 19367 ...
225-806	2974	Slack Thread Regulator Adjusting Screw for all machines except 331K5
226-804	2976	Oscillating Shaft Crank Slide Block Cap Screw for 19449
228-804	2894	Corder Guide Extension Guide Screw for 85877 ...
233-802	2967	Tuck Folding Attachment Base Bracket Screw for 86111
233-805	2967	Arm Shaft Flanged Bushing (back) Oil Drip Screw for 139709
233-809	2968	Needle Bar Thread Guard Screw for 139745 ...
237-806	799	Cord Covering Attachment Cord Guide and Strip Folder Screw for 86260
240-802	2979	Tuck Folding Attachment Base Indicator Screw for 86111
240-802	2979	Tuck Folding Attachment Tuck Spacing Slide Indicator Screw for 86111
240-802	2979	Tuck Folding Attachment Tuck Folding Plate Tension Spring Screw for 86111
240-804	2975	Feed Wheel Retaining Clutch Spring Screw for 93829
240-804	2979	Ruffler Presser Foot Base Plate Screw for 86069 ...

Part No.	Plate	Description
240-804	2979	Ruffler Presser Foot Top Guide Screw for 86069 ...
243-803	2975	Feed Wheel Driver Block (inside) Screw Stud End Screw for 93824
248-801	2967	Clamp Stop Motion Clamp Stop Screw for 139715 ...
256-818	2967	Clamp Stop Motion Clamp Screw for 139715 ...
304-803	2973	Feed Wheel Frame Shaft Screw Centre (left) for 125344
307-803	2969	Feed Lifting Rock Shaft Screw Centre for 56814 ...
307-803	2969	Feed Rock Shaft Screw Centre for 56814
307-803	2973	Feed Wheel Frame Shaft Screw Centre (right) for 56814
313-803	2969	Feed Bar Screw Centre for 56813
335-809	2971	Vibrating Presser Bar Spring Screw for 331K5 Machine
335-813	2968	Thread Take-up Lever Guard Screw
SS338-804	799	Cord Covering Attachment Throat Plate Screw Stud for 86259
SS339-803	2975	Feed Wheel Driver Block (outside) Screw Stud, for 93824
SS340-803	2975	Feed Wheel Driver Block (inside) Screw Stud, for 93824
SS353-803	2975	Feed Wheel Frame Adjuster Link Screw Stud, for 331K6 Machine
356-803	2982	Foot Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337
356-803	2982	Foot Lifter Rock Shaft Lifting Bracket Set Screw for 6337
356-803	2982	Foot Lifter Rock Shaft Stop Dog Set Screw for 2770
356-803	2982	Knee Lifter Rock Shaft Knee Arm Hub Set Screw for 2766
356-803	2982	Knee Lifter Rock Shaft Knee Plate Set Screw for 2767
356-803	2982	Knee Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337
356-803	2982	Knee Lifter Rock Shaft Lifting Bracket Set Screw for 6337
356-803	2982	Knee Lifter Rock Shaft Stop Dog Set Screw for 2770
375-803	2969	Feed Connecting Link Hinge Screw
375-803	2969	Feed Forked Connection Hinge Screw for 139720 and 139762
375-803	2969	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw, for all machines except 331K6
375-803	2969	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection Hinge Screw for 331K5 Machine ...
386-804	2977	Roller Screw for 1911 and 1912
388-804	2977	Roller Screw for 51801 and 51802

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
391-813	2972	Shuttle Bobbin Case Position Plate Screw for 24415, 24419 and 139650
418-805	—	Bobbin Winder Tension Screw Stud for 27308 ...
435-830	2967	Arm Shaft Bushing (intermediate) Set Screw ...
435-830	2967	Machine Pulley Set Screw for 139724 and 139725 ...
435-830	2968	Thread Take-up Lever Link Hinge Pin Set Screw ...
443-830	2967	Arm Shaft Bushing (front) Set Screw ...
446-830	2967	Feed and Feed Lifting Eccentric Set Screw for 139718
446-830	2967	Feed Eccentric Set Screw for 5570 ...
448-830	2967	Arm Shaft Flanged Bushing (back) Set Screw ...
448-830	2967	Knee or Foot Lifter Lifting Lever Pin Set Screw for 12237 and 20340
448-830	2967	Needle Bar Crank and Lifting Eccentric Set Screw for 19365
448-830	2972	Oscillating Rock Shaft Hinge Pin Set Screw ...
448-830	2967	Thread Take-up Spring Regulator Set Screw ...
453-830	2975	Feed Wheel Frame Set Screw for 93825 ...
453-830	2971	Lifting Presser Bar Guide Bracket Set Screw for 24589
453-830	2970	Presser Bar Guide Bracket Set Screw for 20059 and 43917
456-830	2970	Roller Arm Bracket Position Collar Set Screw for 19443
457-830	2976	Oscillating Shaft Crank Set Screw for 19447 ...
560-802	2979	Ruffler Driving Lever Adjusting Thumb Screw for 86069
591-806	2976	Shuttle Tension Regulating Screw for 62740 ...
592-805	2976	Shuttle Bobbin Case Latch Stop Screw for 62740 ...
624-830	2968	Feed Reversing Lever Hinge Pin Set Screw for 174038
624-830	2976	Thread Retainer Set Screw
651-804	2968	Needle Bar Thread Guide Screw for 139747 ...
652-804	2970	Roller Screw for 1841 and 1868
662-830	2976	Shuttle Race Cap Screw for 62750
665-809	2968	Needle Bar Thread Guard Screw for 139728 ...
671-802	2979	Tuck Folding Attachment Tuck Folding Plate Holder Bar Set Thumb Screw for 86111 ...
688-809	2970	Pressure Regulating Thumb Screw
689-803	2971	Presser Bar Lifter Screw for 331K1 to 331K4 and 331K6 Machines
689-803	2971	Lifting Presser Bar Lifter Screw for 331K5 Machine
690-805	2968	Thread Take-up Crank Wedge Screw for 5750 ...
691-850	2970	Throat Plate Screw
SS706-819	2984	Belt Guard Set Screw
SS706-819	2984	Belt Guard Support Screw for 99552
743-830	2967	Needle Bar Crank and Lifting Eccentric Position Screw for 19365
748-805	2976	Arm Screw (back)

Part No.	Plate	Description
759-802	799	Cord Covering Attachment Tension Guide Thumb Screw for 86258
766-804	2970	Knee or Foot Lifter Lifting Lever Link Hinge Screw
775-805	2968	Thread Take-up Lever Cap Screw for 139743 and 139751
794-805	2968	Needle Bar Connecting Link Adjusting Screw for 12382
802-819	2982	Knee or Foot Lifter Lifting Lever Hinge Screw ...
854-805	2976	Arm Screw (front)
896-805	2967	Crank Connecting Rod Cap Screw for 20197 ...
907-804	2972	Shuttle Race Back Spring Screw for 24415 and 24419
908-803	2967	Crank Connecting Rod Hinge Screw
965-804	2971	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket Screw for 331K5 Machine
966-805	2967	Feed Lifting Rock Shaft Crank Connecting Rod Cap Screw for 43976
987-805	2977	Roller Arm Bracket Screw Stud for 24445
988-803	—	Oscillating Shaft Crank Slide Block Screw Stud for 19449
999-803	2975	Feed Wheel Frame Adjuster Link Hinge Screw for 93829
1053-804	2976	Shuttle Race Cap Screw for 24962 and 62502 ...
1065-830	2967	Needle Bar Crank Position Screw for 139734 ...
1133-830	2968	Needle Bar Bushing (lower) Set Screw
1133-830	2968	Needle Bar Bushing (upper) Set Screw
1208-819	2971	Shuttle Race Slide Spring Screw for 24810 ...
1266-803	2976	Shuttle Driver Set Screw for 12444
1507-813	2982	Knee Lifter Rock Shaft Knee Arm Hub Position Nut for 2765
1513-809	2969	Feed Lifting Rock Shaft Screw Centre Nut for 56814
1513-809	2969	Feed Rock Shaft Screw Centre Nut for 56814 ...
1513-809	2973	Feed Wheel Frame Shaft Screw Centre Nut for 56814 and 125344
1518-805	2969	Feed Connecting Link Hinge Screw Nut
1518-809	2969	Feed Forked Connection Hinge Screw Nut for 139720 and 139762
1518-809	2969	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw Nut for all machines except 331K6
1518-809	2976	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection Hinge Screw Nut for 331K5 Machine
1518-809	2976	Oscillating Shaft Crank Slide Block Screw Stud Nut for 19447
1519-805	2969	Feed Bar Screw Centre Nut for 56813
1520-813	2971	Lifting Presser Bar Lifter Screw Nut for 331K5 Machine
1520-813	2971	Presser Bar Lifter Screw Nut for all machines except 331K5

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
1521-805	2982	Knee or Foot Lifter Lifting Lever Connecting Rod Lock Nut
1528-809	2970	Roller Screw Nut for 1841, 1868, 1911 and 1912 ...
1550-809	2977	Roller Screw Nut for 51801 and 51802 ...
1550-809	2979	Ruffler Driving Lever Quadrant Stud Screw Washer Nut for 86069
1550-809	2979	Ruffler Ruffling Blade Lever Stud Screw Washer Nut for 86069
1560-803	2974	Tension Regulating Thumb Nut for 44141 ...
1562-809	—	Bobbin Winder Tension Regulating Thumb Nut for 27308
1576-802	2979	Tuck Folding Attachment Base Regulating Thumb Nut for 86111
1603-808	2979	Ruffler Driving Lever Adjusting Thumb Screw Lock Nut for 86069
1619-805	2967	Crank Connecting Rod Hinge Screw Nut ...
1620-809	—	Bobbin Winder Frame Hinge Screw Nut for 27647
1655-805	2975	Feed Wheel Driver Link Hinge Screw Nut for 331K6 Machine
1747-809	2968	Feed Reversing Lever Connection Screw (lower) Nut for 331K4 Machine
1813	2969	Feed Lifting Rock Shaft Crank Roller and Stud Nos. 1904 and 125060 for 12376
1841	2977	Roller, $\frac{7}{8}$ " diam. (fine), with 652-804 and 1528-809 for 16580
1868	2977	Roller, $\frac{7}{8}$ " diam., coarse, with 652-804 and 1528-809 for 16579
1904	2968	Feed Lifting Rock Shaft Crank Roller (roller only) for 1813
1904	2968	Needle Bar Connecting Stud Roller (roller only) for 139733
1911	2977	Roller, $1\frac{1}{4}$ " diam., coarse, with 386-804 and 1528-809 for 16581
1912	2977	Roller, $1\frac{1}{4}$ " diam., fine, with 386-804 and 1528-809 for 16582
2049	2971	Lifting Presser Bar Bell Crank Driving Arm Pin for 19361
2049	2972	Shuttle Driver Pin for 44013 and 139748 ...
2102	2624	Bobbin Winder Tension Disc for 225462 ...
2102	2974	Tension Disc for 139738
2106	—	Bobbin Winder Tension Thread Guide for 27308 ...
2167	2968	Needle Clamp, with 196-806 for 139745 ...
2254	2975	Feed Wheel Retaining Clutch for 93829 ...
2255	2975	Feed Wheel Retaining Clutch Cap for 93829 ...
2256	2975	Feed Wheel Retaining Clutch Spring for 93829 ...
2258	—	Feed Wheel for 93829
2265	2975	Feed Wheel Driver Spring for 331K6 Machine ...

NUMERICAL LIST OF PARTS

91

Part No.	Plate	Description
2266	—	Feed Wheel Driver Spring Hook for 93823 ...
2455	—	Bobbin Winder Tension Disc for 27308 ...
2531	2972	Shuttle Race Back for 24415, 24419 and 139650 ...
2532	2972	Shuttle Race Back Position Pin for 24962, 62517 and 62751 ...
2533	2972	Shuttle Race Back Spring for 24415 and 24419 ...
2763	2983	Foot Lifter Rock Shaft for 93846 and 93847 ...
2763	2980	Knee Lifter Rock Shaft for 139633 ...
2765	2980	Knee Lifter Rock Shaft Knee Arm with 1507-813 for 2768 ...
2766	2980	Knee Lifter Rock Shaft Knee Arm Hub, with 356-803 for 2768 ...
2767	2980	Knee Lifter Rock Shaft Knee Plate, with 356-803 for 2768 ...
2768	—	Knee Lifter Rock Shaft Knee Arm 2765, with 2766 and 2767, for 93815, 93817 and 139624 ...
2770	2983	Foot Lifter Rock Shaft Stop Dog with 356-803 for 93846 and 93847 ...
2770	2980	Knee Lifter Rock Shaft Stop Dog, with 356-803 for 139633 ...
2973	2972	Shuttle Bobbin Case Latch Lever for 15141 ...
2974	2972	Shuttle Bobbin Case Latch Lever Fulcrum Pin for 15141 ...
2975	2972	Shuttle Bobbin Case Latch Spring for 62740 ...
2996	2972	Shuttle Bobbin for 19292 ...
3093	2972	Oscillating Shaft Crank Pin ...
3094	2968	Thread Take-up Crank Wedge for 5750 ...
3114	2975	Feed Wheel Friction Plate for 93829 ...
4307	2971	Shuttle Race Slide Spring for 24810 ...
4784	—	Oscillating Rock Shaft Oil Pad for 139736 ...
4802	2968	Needle Bar Thread Guide for 139747 ...
4855	2971	Lifting Presser Bar Lifter for 331K5 Machine ...
4879	2983	Foot Lifter Chain Connecting Link for 4885 ...
4881	2983	Foot Lifter Treadle for 4885 ...
4882	—	Foot Lifter Treadle Shaft for 4885 ...
4883	—	Foot Lifter Treadle Spring for 4885 ...
4884	2983	Foot Lifter Treadle Stand for 4885 ...
4885	2983	Foot Lifter Treadle, complete, Nos. 4879, 4881 to 4884 and two wood screws 1" No. 10 ...
5570	2967	Feed Eccentric, with 446-830 for 139760 ...
5596	2980	Knee or Foot Lifter Bell Crank for 5598 ...
5598	2980	Knee or Foot Lifter Bell Crank 5596 with 5599, 5601 and 5735 ...
5599	2980	Knee or Foot Lifter Bell Crank Bracket for 5598 ...
5601	2982	Knee or Foot Lifter Bell Crank Hinge Pin for 5598 ...

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
5709	2972	Shuttle Race Cap for 62750
5735	2982	Knee or Foot Lifter Bell Crank Spring for 5598 ...
5750	—	Thread Take-up Crank Wedge 3094 with 690-805 ...
5990	2971	Presser Bar Lifter for 331K3 Machine
6312	—	Tuck Folding Attachment Tuck Folding Plate Holder Bar Binding Screw Washer for 86111 ...
6337	2983	Foot Lifter Rock Shaft Lifting Bracket, with two 356-803 for 93846 and 93847
6337	2980	Knee Lifter Rock Shaft Lifting Bracket, with two 356-803 for 139633
6439	2983	Foot Lifter Chain, length 36" to 45", with 56864 and 56865

NOTE.—When ordering No. 6439 give length required.

7125	2983	Foot Lifter Rock Shaft Lifting Bracket Hook for 93846 and 93847
7298	—	Presser Foot Hinge Pin for 19336
7336	2974	Thread Take-up Spring Regulator for 139738 ...
8582	2976	Arm Dowel Pin
8879	2976	Arm Spool Pin Washer (cloth)
9521	—	Ruffler Driving Lever Quadrant Friction Washer for 86069
9521	—	Ruffler Driving Lever Quadrant Stud Screw Washer for 86069
10141	—	Bobbin Winder Tension Spring for 27308
11119	—	Arm Oil Tube 15783 with 52045 for oiling 62637 for 139756
11167	2971	Lifting Presser Bar Spring (light) for 331K5 Machine
11167	2970	Presser Bar Spring (light) for all machines except 331K5
11170	2971	Lifting Presser Bar Spring Washer for 331K5 Machine
11170	2970	Presser Bar Spring Washer for all machines except 331K5
11241	—	Bobbin Winder Spool Pin Washer (cloth) for 27308 ...
12139	—	Lifting Presser Bar Spring (medium) for 331K5 Machine
12139	—	Presser Bar Spring (medium) for all machines except 331K5
12142	—	Presser Foot for 331K4 Machine
12143	2970	Presser Foot for 149252 for 331K1 and 331K3 Machines
12144	2970	Presser Foot for 149304 for 331K4 Machine ...
12149	2982	Tension Thread Guard for 331K5 Machine ...
12152	—	Face Plate Thread Guard (lower) Rivet for 139717, 139759 and 139768

Part No.	Plate	Description
12237	2980	Knee or Foot Lifter Lifting Lever with 448-830 for 331K1 to 331K4 and 331K6 Machines
12240	2982	Knee or Foot Lifter Lifting Lever Pin for 331K1 to 331K4 and 331K6 Machines
12241	2970	Knee or Foot Lifter Lifting Lever Link for 331K1 to 331K4 and 331K6 Machines
12242	—	Knee Lifter Rock Shaft Bracket for 139624
12327	2971	Lifting Presser Bar Lifting and Releasing Lever Bracket for 331K5 Machine
12327	2970	Presser Bar Lifting and Releasing Lever Bracket for all machines except 331K5
12329	2974	Tension Releasing Lever Spring
12361	2892	Machine Hinge Connection ... (Accessories)
12368	2969	Feed Bar for all machines except 331K6
12376	2969	Feed Lifting Rock Shaft Crank, with 157-813 and 1813, for 44126
12379	2969	Feed Rock Shaft for 20333
12382	2968	Needle Bar Connecting Link, with 794-805, for 139731
12388	2972	Oscillating Rock Shaft Hinge Pin for 139736
12389	2972	Oscillating Shaft for 44013 and 139748
12391	2971	Lifting Presser Bar (hollow) for 331K5 Machine
12391	2970	Presser Bar (hollow) for 331K1, 331K3 and 331K4 Machines
12393	2972	Shuttle Body for 19292
*12394	2972	Shuttle Driver for 12444 and 44013
12398	2974	Tension Releasing Lever Hinge Pin
12404	2968	Thread Take-up Crank for 139743
12414-850	2970	Throat Plate (large needle hole) for 149304 for 331K4 Machine
12415	2981	Knee or Foot Lifter Lifting Lever Connecting Rod
12416-813	2982	Knee or Foot Lifter Lifting Lever Connecting Rod Joint
12424	2976	Oscillating Shaft Crank Slide Block Cap Screw Washer for 19449
12427	2967	Arm Shaft for 139705, 139757 and 139760
12429	2969	Feed Forked Connection for 139762
12431-819	2971	Shuttle Race Slide for 24810
12438-850	2970	Throat Plate (large oblong needle hole) for 149436, for 331K2 Machine
12444	—	Shuttle Driver 12394, with two 1266-803 for all machines except 331K3 (for Agents only)
12454	2976	Arm Oil Tube with 132590 for oiling 139741 for 139701, 139752, 139756 and 139769 to 139771
12480	2974	Arm Side Cap for all machines except 331K5
12481	—	Feed Dog 18 teeth, (16 teeth to the inch) for 331K1, 331K3 and 331K4 Machines

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
12482-850	2970	Throat Plate (large needle hole) for 12481, 20158, 149481 for 331K1, 331K3 and 331K4 Machines ...
12483-850	—	Throat Plate (small needle hole) for 12481 for 331K1, 331K3 and 331K4 Machines
13710	2624	Bobbin Winder Tension Spring for 225462 ...
15022	—	Feed Wheel, coarse teeth, for 93829
15072	—	Bobbin Winder Spindle Bobbin Position Pin for 27538
15140	2972	Shuttle Bobbin Case Latch for 15141
15141	2972	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140, for 62740
15278	2972	Shuttle Tension Spring for 62740
15405	—	Class Plate Rivet for 139701, 139752, 139756 and 139769 to 139771
15405	—	Trademark Rivet for 139701, 139752, 139756 and 139769 to 139771
15783	—	Arm Oil Tube for 11119
16572	2970	Roller Arm for 16579 and 16580
16573	2977	Roller Arm for 16581 and 16582
16579	—	Roller Presser, complete, $\frac{7}{8}$ " coarse roller, Nos. 1868 and 16572 for 331K2 and 331K6 Machines ...
16580	—	Roller Presser, complete, $\frac{7}{8}$ " fine roller, Nos. 1841 and 16572, for 331K2 and 331K6 Machines ...
16581	—	Roller Presser, $1\frac{1}{4}$ " coarse roller, complete, Nos. 1911 and 16573, for 331K2 and 331K6 Machines ...
16582	—	Roller Presser, $1\frac{1}{4}$ " fine roller, complete, Nos. 1912 and 16573, for 331K2 and 331K6 Machines ...
19165	2977	Presser Foot for 331K2 and 331K6 Machines ...
19292	2972	Shuttle $1\frac{11}{16}$ " diam., complete, Nos. 2996, 12393 and 62740
19334	—	Presser Foot Plate for 19336
19335	—	Presser Foot Shank for 19336
19336	—	Presser Foot (hinged) complete, Nos. 7298, 19334 and 19335 for 331K4 Machine
19356	2971	Lifting Presser Bar Bell Crank for 44268
19357	2971	Lifting Presser Bar Bell Crank Connecting Link for 44268
19358	2971	Lifting Presser Bar Bell Crank Driving Arm for 19361
19359	2971	Lifting Presser Bar Bell Crank Driving Arm Shaft for 19361
19360	2971	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket for 19361
19361	—	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket, complete, Nos. 2049 and 19358 to 19360 for 331K5 Machine
19362	2967	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection for 62637
19364	—	Lifting Presser Foot for 331K5 Machine

Part No.	Plate	Description
19365	2967	Needle Bar Crank and Lifting Eccentric with 448-830 and 743-830 for 62637
19367	2971	Vibrating Presser Bar Cap for 331K5 Machine
19368	2971	Vibrating Presser Bar Cushion (rawhide) for 331K5 Machine
19369	2971	Vibrating Presser Bar Spring for 331K5 Machine
19370	2971	Vibrating Presser Foot for 331K5 Machine
19372	2982	Knee or Foot Lifter Lifting Lever Pin for 331K5 Machine
19418-850	—	Throat Plate (large needle hole) for 20158 for 331K1, 331K3 and 331K4 Machines
19441	2970	Presser Bar (hollow) for 19464
19442	2977	Roller Arm Bracket for 19464
19443	2977	Roller Arm Bracket Position Collar, with 456-830, for 19464
19444	2977	Roller Arm Bracket Spring for 24445
19445	2977	Roller Arm Bracket Spring Pin for 24445
19446	2977	Roller Arm Bracket Spring Stud for 24445
*19447	—	Oscillating Shaft Crank, complete, Nos. 457-830, 1518-809, 19449 and 19496 for 44013 and 139748
19448	2972	Oscillating Shaft Crank Slide Block for 19449
19449	—	Oscillating Shaft Crank Slide Block, complete, Nos. 226-804, 988-803, 12424 and 19448, for 19447
19464	—	Presser Bar, complete, Nos. 190-809, 19441 to 19443 and 24445, for 331K2 and 331K6 Machines
19496	2972	Oscillating Shaft Crank for 19447
20006	2973	Feed Wheel Frame Shaft for 331K6 Machine
20023	—	Lifting Presser Bar Spring (heavy) for 331K5 Machine
20023	—	Presser Bar Spring (heavy) for all machines except 331K5
20059	2970	Presser Bar Guide Bracket, with 453-830, for all machines except 331K5
20060	2974	Slack Thread Regulator for all machines except 331K5
20114	2977	Presser Foot for 331K6 Machine
20158	—	Feed Dog for Shirt Work, for 331K1, 331K3 and 331K4 Machines
20162	—	Feed Dog, for Shirt Work (bevelled for Hemmer) 17 teeth (16 teeth to the inch) for 331K4 Machine
20165-850	—	Throat Plate (small oblong needle hole) for 2258 and 15022, raised at needle hole for top stitching, for 331K6 Machine
20197	2967	Crank Connecting Rod, with 20198, 125044 and two 896-805 for 139705, 139757 and 139760
*20198	2967	Crank Connecting Rod Cap for 20197
20262-850	—	Throat Plate (large oblong needle hole) for 2258 and 15022, for 331K6 Machine

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
20263-850	2971	Throat Plate (medium oblong needle hole) for 2258 and 15022, for 331K6 Machine
20264-850	—	Throat Plate (small oblong needle hole) for 2258 and 15022, for 331K6 Machine
20333	—	Feed Rock Shaft, complete, Nos. 12379 and 29633, for all machines except 331K6
20340	2981	Knee or Foot Lifter Lifting Lever with 448-830 for 331K5 Machine
21301	—	Knee or Foot Lifter Lifting Lever Link for 331K5 Machine
24075	—	Oil Cup Extension Post for 44005
24131	2976	Arm Oil Tube, with 52045, for oiling 5570 and 139718 for 139701, 139752, 139756 and 139769 to 139771
24412	2972	Shuttle Bobbin Case Position Plate for 24415, 24419 and 139650
24413	—	Shuttle Race Body for 24962 and 62502
24414	2972	Shuttle Race Cap for 24962
24415	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 24962 and two 391-813, for 331K1, 331K3 and 331K4 Machines
24418	2972	Shuttle Race Cap for 62502
24419	2972	Shuttle Race, complete, Nos. 907-804, 2531, 2533, 24412, 62517 and two 391-813 for 331K2 and 331K5 Machines
24445	—	Roller Arm Bracket Spring Stud, complete, Nos. 987-805 and 19444 to 19446, for 19464
24589	2971	Lifting Presser Bar Guide Bracket with 453-830 for 44268
24590	2971	Lifting Presser Bar Guide Bracket Support for 331K5 Machine
24810	2971	Shuttle Race Slide, complete, Nos. 4307, 12431-819 and two 1208-819
24903	2977	Roller Arm for 24904 and 24905
24904	—	Roller Presser, $\frac{9}{16}$ " coarse roller, complete, Nos. 24903 and 51801, for 331K2 and 331K6 Machines
24905	—	Roller Presser, $\frac{3}{16}$ " fine roller, complete, Nos. 24903 and 51802, for 331K2 and 331K6 Machines
24962	—	Shuttle Race Body 24413 with 24414, two each 1053-804 and 2532 for 24415
25866	2892	Guide... .. (Accessories)
26603	—	Feed Dog, for 26605 for 331K1 and 331K3 Machines
26605-850	—	Throat Plate (large needle hole) for 26603 for 331K1 and 331K3 Machines
26606-850	—	Throat Plate (small needle hole) for 149603 for 331K1 and 331K3 Machines
27302	—	Bobbin Winder Frame for 27647
27303	—	Bobbin Winder Frame Spring for 27647

Part No.	Plate	Description		
27306	—	Bobbin Winder Spool Pin for 27308	...	...
27307	—	Bobbin Winder Spool Stand for 27308	...	...
27308	—	Bobbin Winder Spool Stand, complete, Nos. 418-805, 1562-809, 2106, 10141, 11241, 27306, 27307, two each 2455 and wood screws 1" No. 10 for 27544	...	...
27312	—	Bobbin Winder Stop Latch for 27647	...	...
27538	—	Bobbin Winder Spindle 27849 with 15072, 27850 and 41828 for 27647	...	...
27540	—	Bobbin Winder Base for 27647	...	...
27541	—	Bobbin Winder Pulley for 27647	...	...
27544	—	Bobbin Winder (swinging automatic, right hand), complete, Nos. 27308 and 27647	...	...
27647	—	Bobbin Winder, Nos. 35-802, 1620-809, 27302, 27303, 27312, 27538, 27540, 27541, 50356-802 and two wood screws 1" No. 7 for 27544	...	...
27739	2895	Thread Unwinder Thread Cone (wood) for large cones (only supplied when specified on order and at an extra charge)	...	...
✦27849	—	Bobbin Winder Spindle for 27538	...	...
✦27850	—	Bobbin Winder Collar for 27538	...	...
29633	2969	Feed Rock Shaft Crank, with 157-813 for 20333 and 93822	...	...
32574	2974	Tension Releasing Pin for 139738	...	...
41828	—	Bobbin Winder Spindle Collar Pin for 27538	...	...
43917	2970	Presser Bar Guide Bracket with 453-830 for 331K3 Machine	...	...
43944	2974	Tension Releasing Lever	...	...
43946	2974	Thread Take-up Spring for 139738	...	...
43947	2982	Thread Take-up Crank for 139751	...	...
43976	2967	Feed Lifting Rock Shaft Crank Connecting Rod, with 43977, 125044 and two 966-805 for all machines except 331K6	...	...
✦43977	2967	Feed Lifting Rock Shaft Crank Connecting Rod Cap for 43976	...	...
43980	2974	Tension Releasing Lever for 331K3 Machine	...	...
44004	—	Oil Cup for 44007	...	...
44005	—	Oil Cup Extension 44214, with 24075, for 44007	...	...
44006	—	Oil Cup Packing (felt) for 44007	...	...
44007	2977	Oil Cup, complete, Nos. 44004 to 44006, for 331K2 and 331K6 Machines	...	...
44013	—	Oscillating Shaft 12389 with 2049, 12394 and 19447 for all machines except 331K3	...	...
44102	2975	Feed Wheel Driver Link for 331K6 Machine	...	...
44125	2969	Feed Lifting Rock Shaft for 44126	...	...
44126	—	Feed Lifting Rock Shaft, complete, Nos. 12376 and 44125, for all machines except 331K6	...	...

Part No.	Plate	Description
44141	—	Tension Screw Stud 50327-803 with 1560-803 for 139738
44214	—	Oil Cup Extension for 44005
44245	2968	Needle Bar Thread Guard for 139745
44256-850	2970	Throat Plate (large needle hole) for 149252 for 331K3 Machine
44268	—	Lifting Presser Bar Guide Bracket, complete, Nos. 19356, 19357, 24589, 44270 and three 199-809 for 331K5 Machine
44269	2971	Lifting Presser Foot for 331K5 Machine
44270	2971	Vibrating Presser Bar for 44268
45874	2973	Face Plate Thread Guard (upper) for 139615, 139717 and 139759
50027-819	2968	Stitch Indicator Plate Screw for all machines except 331K4
50083-830	2968	Feed Connecting Link Hinge Stud Set Screw for 139721 and 139763
50190-818	2892	Guide Thumb Screw for 25866
50193-809	2968	Feed Regulating Stud Head Cap Screw for 331K4 Machine
50200-803	2968	Feed Connecting Link Hinge Stud Set Screw for 139754
✱50327-803	2974	Tension Screw Stud for 44141
50338-803	2968	Feed Regulating Stud for 331K4 Machine
50356-802	—	Bobbin Winder Frame Hinge Screw for 27647
50591-803	2968	Feed Reversing Lever Connection Screw (lower) for 331K4 Machine
50591-803	2968	Feed Reversing Lever Connection Screw (upper) for 331K4 Machine
51224-818	2973	Face Plate Thumb Screw for all machines except 331K5
51224-818	2973	Arm Side Cover Thumb Screw
51354-803	2973	Face Plate Screw for all machines except 331K5
51354-803	2973	Face Plate Screw (upper) for 331K5 Machine
51801	2977	Roller $\frac{3}{16}$ " diam., coarse, with 388-804 and 1550-809 for 24904
51802	—	Roller $\frac{3}{16}$ " diam., fine, with 388-804 and 1550-809 for 24905
52016	2971	Presser Bar Lifter for all machines except 331K5
52045	2976	Arm Oil Tube Packing (braided cotton) for 11119, 24131 and 99627
52073	2968	Feed Connecting Link Hinge Stud for 139722, 139755 and 139764
52165	2969	Feed Connecting Link for 139720 and 139762
52184	2976	Arm Oil Tube Packing (wick) for 139703
52239	2976	Arm Spool Pin and Thread Eyelet

Part No.	Plate	Description
52454	2976	Thread Retainer
56032	2968	Feed Regulating Stud Head with 56033 for 331K4 Machine
56033	2968	Feed Regulating Stud Head Stop Pin for 56032 ...
56034	2968	Feed Regulating Stud Lock Pin for 331K4 Machine
56035	2968	Feed Regulating Stud Lock Pin Spring for 331K4 Machine
56813	—	Feed Bar Screw Centre 313-803 with 1519-805 for all machines except 331K6
56814	—	Feed Lifting Rock Shaft Screw Centre 307-803 with 1513-809 for all machines except 331K6 ...
56814	—	Feed Rock Shaft Screw Centre 307-803 with 1513-809
56814	—	Feed Wheel Frame Shaft Screw Centre (right) 307-803 with 1513-809 for 331K6 Machine
56864	2983	Foot Lifter Chain Hook (large) for 6439
56865	2983	Foot Lifter Chain Hook (small) for 6439
62502	—	Shuttle Race Body 24413 with 24418 and two 1053-804 for 62517
62517	—	Shuttle Race Body 62502 with two 2532 for 24419 ...
62527	—	Presser Foot Hinge Pin for 161066
62637	—	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection 19362 with 19365 for 139757 ...
62740	2972	Shuttle Bobbin Case with 591-806, 592-805, 2975, 15141 and 15278, for 19292
62749	—	Shuttle Race Body for 62750
62750	—	Shuttle Race Body 62749, with 5709 and two 662-830 for 62751
62751	—	Shuttle Race Body 62750 with two 2532 for 139650
62926	—	Presser Foot Shank for 161066
80865	—	Drip Pan, with four wood screws $\frac{1}{2}$ " No. 5, for 331K6 Machine
80866	—	Foot Lifter Rock Shaft Bracket for 93847
80866	—	Knee Lifter Rock Shaft Bracket for 93817 ...
82538	2895	Thread Unwinder Spool Pin Washer for 225257 ...
85320	2893	Binder Folder for 85692
85321	2893	Binder Tape Tension, complete, Nos. 85322, 85324 and eight 85323, for 85692
85322	—	Binder Tape Tension Plate for 85321
85323	—	Binder Tape Tension Pin (straight) for 85321 ...
85324	—	Binder Tape Tension Pin (bent) for 85321
85325	2893	Binder Folder Screw Washer for 85692
85325	2893	Binder Tape Tension Screw Washer for 85692 ...
85325	2893	Ruffler Ruffling Blade Lever Stud Screw Washer for 86069
85382	—	Corder Guide Extension Guide for 85877
85391	—	Presser Foot Spring for 85884

Part No.	Plate	Description
85446	—	Hemmer Base, complete, Nos. NN40 804, 85447 and 85448, for use with 86005, 86008 and 86010 ...
85447	88	Hemmer Base, with SS54-805 for 85446 ...
85448	88	Hemmer Base Stud Screw Thumb Nut Washer for 85446 ...
85686	2893	Binder Feed Dog for 85692 ...
85687	—	Binder Presser Foot Bracket for 85690 ...
85688	—	Binder Presser Foot Bracket Hinge Pin for 85690 ...
85689	—	Binder Presser Foot Sole for 85690 ...
85690	2893	Binder Presser Foot (hinged), complete, Nos. 85687 to 85689, for 85692 ...
85691	2893	Binder Throat Plate for 85686, for 85692 ...
85692	2893	Binder, $\frac{1}{2}$ ", complete, Nos. 85320, 85321, 85686, 85690, 85691, two each SS50-804 and 85325, for general work, for 331K1 Machine ...
85864	564	Tuck Folding Attachment Feed Dog for 86120 ...
85866	564	Tuck Folding Attachment Throat Plate for 85864, for 86120 ...
85876	—	Corder Guide Presser Foot for 85877 ...
85877	562	Corder Guide (adjustable), complete, Nos. 228-804, 85382 and 85876, for 331K1 Machine ...
85881	562	Cording and Hemming Foot for 331K1 Machine ...
85882	2893	Feed Dog for 85886 ...
85883	—	Presser Foot for 85884 ...
85884	2893	Presser Foot, complete, Nos. 219-804, 85391 and 85883, for 85886 ...
85885	2893	Throat Plate for 85882, for 85886 ...
85886	2893	Crimping Set, complete, Nos. 85882, 85884 and 85885, for 331K1 Machine ...
85896	2894	Felling Foot, $\frac{3}{16}$ " fell, for 331K1 Machine ...
85897	562	Felling Foot (steel), $\frac{3}{16}$ " fell, for 331K1 Machine ...
85955	562	Gathering Foot for 331K1 Machine ...
86005	88	Hemmer ($\frac{3}{16}$ " to $\frac{7}{8}$ ", in grades of $\frac{1}{16}$ ") for 331K1 Machine ...
86008	88	Hemmer ($1\frac{1}{4}$ " to $1\frac{1}{2}$ ", in grades of $\frac{1}{8}$ ") for 331K1 Machine ...
86010	88	Hemmer ($1\frac{3}{8}$ " and $1\frac{1}{2}$ ") for 331K1 Machine ...
86025	562	Hemmer (foot), $\frac{1}{16}$ " to $\frac{3}{32}$ ", in grades of $\frac{1}{32}$ ", for 331K1 Machine ...
86041	2894	Quilter Clamp, with 207-804 for 86043 ...
86042	2894	Quilter Rod for 86043 ...
86043	2894	Quilter, complete, Nos. 86041 and 86042, for 331K1 Machine ...
86061	—	Ruffler Driving Lever for 86069 ...
86062	—	Ruffler Driving Lever Quadrant for 86069 ...
86063	—	Ruffler Ruffling Blade for 86069 ...
86064	—	Ruffler Ruffling Blade Lever for 86069 ...

Part No.	Plate	Description
86065	—	Ruffler Presser Foot for 86067
86066	—	Ruffler Presser Foot Base Plate for 86069
86067	—	Ruffler Presser Foot 86065, with 86167, for 86069
86068	—	Ruffler Shirring Plate for use with 86069
86069	564	Ruffler (for power), complete, Nos. SS169-806, SS170-806, 560-802, 1603-808, 85325, 86061 to 86064, 86066, 86067, 86168, two each SS132-804, 240-804, 1550-809 and 9521, for 331K1 Machine
86084	—	Folder for 86455
86085	—	Folder Rod for 86455
86097	—	Tuck Folding Attachment Base (bottom) for 86111
86098	—	Tuck Folding Attachment Base Bracket for 86111 ...
86099	—	Tuck Folding Attachment Base (top) for 86111 ...
86100	—	Tuck Folding Attachment Base Indicator for 86111
86100	—	Tuck Folding Attachment Tuck Spacing Slide Indicator for 86111
86101	—	Tuck Folding Attachment Tuck Folding Plate for 86111
86102	—	Tuck Folding Attachment Tuck Folding Plate Holder Bar for 86111
86104	—	Tuck Folding Attachment Tuck Spacing Guide for 86111
86105	—	Tuck Folding Attachment Tuck Spacing Guide Spring for 86111
86106	—	Tuck Folding Attachment Tuck Spacing Guide Lifter for 86111
86107	—	Tuck Folding Attachment Tuck Spacing Guide Lifter Bracket for 86111
86108	—	Tuck Folding Attachment Tuck Spacing Slide for 86111
86109	—	Tuck Folding Attachment Tuck Spacing Slide Base for 86111
86111	563	Tuck Folding Attachment only, complete, Nos. SS50-802, 104-802, 152-802, SS178-802, SS179-802, SS180-802, 671-802, 1576-802, 86097 to 86099, 86101, 86102, 86104 to 86109, 86174, two each NN57-802, 162-802, 233-802, 6312, 86100, three 240-802 and four 175-802, for 86120
86119	564	Tuck Folding Attachment Presser Foot for 86120 ...
86120	—	Tuck Folding Attachment (adjustable), complete, Nos. 85864, 85866, 86111 and 86119, for 331K1 Machine
86167	—	Ruffler Presser Foot Extension for 86067
86168	—	Ruffler Presser Foot Top Guide for 86069
86174	—	Tuck Folding Attachment Tuck Folding Plate Tension Spring for 86111

Part No.	Plate	Description
86182	562	Cording Foot (grooved on right side) for 331K1 Machine
86188	2894	Presser Foot (narrow) for Narrow Tucking, for 331K1 Machine
86193	2894	Gathering Foot (slotted) for 331K1 Machine ...
†86251	799	Cord Covering Attachment Cord Guide and Strip Folder for 86260
86252	799	Cord Covering Attachment Cord Wire for 86260 ...
†86253	799	Cord Covering Attachment Feed Dog for 86260 ...
86254	799	Cord Covering Attachment Presser Foot for 86260 ...
86255	799	Cord Covering Attachment Tension Guide (adjustable) for 86258
86256	799	Cord Covering Attachment Tension Base Plate for 86258
86257	799	Cord Covering Attachment Tension Base Plate Pin for 86258
86258	799	Cord Covering Attachment Tension, complete, Nos. 759-802, 86255, 86256 and four 86257, for 86260
†86259	799	Cord Covering Attachment Throat Plate, with SS338-804, for 86260
†86260	799	Cord Covering Attachment, complete, Nos. 237-806, 86251 to 86254, 86258, 86259 and 201566, for 331K1 Machine
86455	—	Folder 86084, with 86085, for 86457
86456	2979	Folder Presser Foot for 86457
86457	2979	Folder $\frac{5}{16}$ " , for Pinafores, complete, Nos. 207-802, 86455 and 86456, for 331K1 Machine
86466	2979	Hemmer (foot), $\frac{1}{16}$ " and $\frac{1}{4}$ " . for Silk, for 331K1 Machine
86469	2979	Hemmer (foot), $\frac{1}{8}$ " for Umbrellas, for 331K1 Machine
86475	2979	Presser Foot for General Work, for 331K1 Machine
86537	—	Hemmer (foot, flat sole), $\frac{1}{16}$ " for 331K1 Machine ...
86538	—	Hemmer (foot, flat sole), $\frac{3}{32}$ " , for 331K1 Machine ...
86539	2894	Hemmer (foot, flat sole), $\frac{1}{8}$ " , for 331K1 Machine ...
86540	—	Hemmer (foot, flat sole), $\frac{5}{32}$ " , for 331K1 Machine ...
86541	—	Hemmer (foot, flat sole), $\frac{3}{16}$ " , for 331K1 Machine ...
86542	—	Hemmer (foot, flat sole), $\frac{7}{32}$ " , for 331K1 Machine ...
86543	—	Hemmer (foot, flat sole), $\frac{1}{4}$ " for 331K1 Machine ...
86544	—	Hemmer (foot, flat sole, with groove), $\frac{1}{16}$ " , for 331K1 Machine
86545	—	Hemmer (foot, flat sole, with groove), $\frac{3}{32}$ " , for 331K1 Machine
86546	2894	Hemmer (foot, flat sole, with groove), $\frac{1}{8}$ " , for 331K1 Machine

† In ordering state size of cord.

Part No.	Plate	Description
86547	—	Hemmer (foot, flat sole, with groove), $\frac{5}{32}$ ", for 331K1 Machine
86548	—	Hemmer (foot, flat sole, with groove), $\frac{3}{16}$ ", for 331K1 Machine
86549	—	Hemmer (foot, flat sole, with groove), $\frac{7}{32}$ ", for 331K1 Machine
86550	—	Hemmer (foot, flat sole, with groove), $\frac{1}{4}$ ", for 331K1 Machine
86720	2892	Oiler (Accessories)
93390	2975	Feed Wheel Driver Block (inside) for 93824 ...
93391	2975	Feed Wheel Driver Block (outside) for 93824 ...
93815	2980	Knee Lifter Rock Shaft, complete, Nos. 2768, 139633, two 97502 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines (for all territories other than U.S.A.)
93817	—	Knee Lifter Rock Shaft, complete, Nos. 2768, 139633, two 80866 and four wood screws 1" No. 10 for 331K6 Machine
93821	—	Feed Rock Shaft for 93822
93822	—	Feed Rock Shaft, complete, Nos. 29633 and 93821, for 331K6 Machine
93823	2975	Feed Wheel Driver with 2266, for 93824
93824	—	Feed Wheel Driver, complete, Nos. 243-803, SS339-803, SS340-803, 93390, 93391 and 93823, for 331K6 Machine
93825	2973	Feed Wheel Frame with 453-803, for 93829 ...
93826	2975	Feed Wheel Frame Adjuster for 93829
93827	2975	Feed Wheel Frame Adjuster Link, for 93829 ...
93828	2975	Feed Wheel Friction Spring for 93829
93829	—	Feed Wheel Frame, complete, Nos. SS79, 151-803, 240-804, 999-803, 2254 to 2256, 2258, 3114, 93825 to 93828 and two 183-803, for 331K6 Machine
93846	2983	Foot Lifter Rock Shaft, complete, Nos. 2763, 2770, 7125, 139623, two each 6337, 97502 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines ...
93847	—	Foot Lifter Rock Shaft, complete, Nos. 2763, 2770, 7125, 139623, two each 6337, 80866 and four wood screws 1" No. 10 for 331K6 Machine
93848	—	Belt Guard Support for 93849
93849	—	Belt Guard, complete, Nos. 93848 and 99552, for use with Machine Pulley 139725 (<i>only supplied when specified on order at no extra charge</i>)
97502	2980	Foot Lifter Rock Shaft Bracket for 93846
97502	2980	Knee Lifter Rock Shaft Bracket for 93815

Part No.	Plate	Description
99552	2984	Belt Guard with SS706-819 for 93849 and 174112
99627	2976	Arm Oil Tube with 52045 for oiling 139740 for 139701, 139752, 139756 and 139769 to 139771
104211	2624	Bobbin Winder Pulley with 200380-803, for 104212
104212	2624	Bobbin Winder (swinging automatic, right hand), complete, Nos. 104211, 200056-805, 200082-804, 200113-806, 200299-808, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws $\frac{3}{4}$ " No. 12 R.H.B.
125044	—	Crank Connecting Rod Oil Pad (felt) for 20197 ...
125044	—	Feed Lifting Rock Shaft Crank Connecting Rod Oil Pad (felt) for 43976
125060	—	Feed Lifting Rock Shaft Crank Roller Stud for 1813
125344	—	Feed Wheel Frame Shaft Screw Centre (left) 304-803 with 1513-809 for 331K6 Machine
125424	—	Face Plate Thread Guard (upper) Rivet for 139615, 139717 and 139759
127152	2967	Feed and Feed Lifting Eccentric Sleeve for 139705 and 139757
127312	—	Knee Lifter Rock Shaft Bracket for 139624 ...
132590	2976	Arm Oil Tube Packing (braided cotton) for 12454 ...
139615	—	Face Plate Thread Guard (upper) 45874 with 125424 (for Agents only)
139623	2981	Foot Lifter Rock Shaft Lifting Bracket Hook for 93846 and 93847
139623	2981	Knee Lifter Rock Shaft Lifting Bracket Hook for 139633
139624	—	Knee Lifter Rock Shaft, complete, Nos. 2768, 12242, 127312, 139633 and four wood screws 1" No. 10 for 331K1 to 331K5 Machines (for U.S.A. only)
139633	—	Knee Lifter Rock Shaft 2763 with 2770, 6337 and 139623 for 93815, 93817 and 139624
139637	—	Drip Pan with four 1" wire nails for all machines except 331K6
139649	2972	Shuttle Race Back Spring (Quick) Release Lever for 139650
139650	2972	Shuttle Race with Quick Release Lever, complete, Nos. 2531, 24412, 62751, 139649, 139651, 140859-803 and two 391-813 for 331K6 Machine
139651	2972	Shuttle Race Back Spring for 139650
*139701	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K1 Machine ...
139702	2976	Arm Oil Tube for 139703
139703	—	Arm Oil Tube 139702 with 52184 for oiling 139706 for 139701, 139752, 139756 and 139769 to 139771 ...

Part No.	Plate	Description
139704	2976	Arm Oil Tube for oiling 139707 for 139701, 139752, 139756 and 139769 to 139771
139705	—	Arm Shaft 12427 with 20197, 127152, 139718 and 139734 for 331K1 to 331K4 Machines
139706	2967	Arm Shaft Bushing (front) for 139701, 139752, 139756 and 139769 to 139771
139707	2967	Arm Shaft Bushing (intermediate)
139708	—	Arm Shaft Flanged Bushing (back) for 139709
139709	2967	Arm Shaft Flanged Bushing (back) 139708 with 233-805, 139710 and 139711
139710	2967	Arm Shaft Flanged Bushing (back) Oil Drip for 139709
139711	2967	Arm Shaft Flanged Bushing (back) Oil Pad for 139709
139712	2973	Arm Side Cover
*139713	—	Bed for 331K1 to 331K3 and 331K5 Machines
139714	2967	Clamp Stop Motion Flanged Bushing with two 140713-830 for 139715
139715	—	Clamp Stop Motion, complete, Nos. 248-801, 256-818, 139714 and 171502 for use with 139726
139716	—	Face Plate for 139717
139717	2973	Face Plate, complete, Nos. 12152, 45874, 125424, 139716 and 139767 for all machines except 331K5
139718	2967	Feed and Feed Lifting Eccentric with 446-830 for 139705 and 139757
139719	2969	Feed Forked Connection for 139720
139720	2969	Feed Forked Connection, complete, Nos. 375-803, 1518-809, 52165 and 139719 for all machines except 331K6
139721	2968	Feed Regulator with 50083-803 for 139722
139722	—	Feed Regulator 139721 with 52073 for 331K1 to 331K3 and 331K5 Machines
139723	2968	Feed Regulator Hinge Screw Friction Washer for all machines except 331K4
139724	—	Machine Pulley (Disc) 'V' belt groove (diam. of belt groove 2.9") with two 435-830 for Latin America, Oriental and United States
139725	2967	Machine Pulley (Disc, Heavy Rim) 'V' belt groove (diam. of belt groove 2.9") with two 435-830
139726	—	Machine Pulley (Disc, Heavy Rim) Round Belt (diam. of belt groove 3") for use with 139715
139727	2968	Needle Bar (hollow) for 139728 and 139746
139728	—	Needle Bar 139727 with 665-809, 143327 and 143328 for 331K1 and 331K4 Machines
139729	2968	Needle Bar Bushing (lower)
139730	2968	Needle Bar Bushing (upper)
139731	—	Needle Bar Connecting Link 12382 with 139733 for 139743 and 139751

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
139733	—	Needle Bar Connecting Stud 139765 with 1904 for 139731
139734	2967	Needle Bar Crank with 1065-830 for 139705 and 139760
139735	2972	Oscillating Rock Shaft for 139736
139736	—	Oscillating Rock Shaft, complete, Nos. 4784, 12388 and 139735
139737	2968	Stitch Indicator Plate for all machines except 331K4
139738	—	Tension, complete, Nos. 7336, 32574, 43946, 44141, 147151, 147152 and two 2102
139740	2968	Thread Take-up Lever with 139742 for 139743 and 139751
139741	2968	Thread Take-up Lever Link for 139743 and 139751
139742	2968	Thread Take-up Lever Thread Eyelet Bushing for 139740
139743	—	Thread Take-up, complete, Nos. 775-805, 12404, 139731, 139740, 139741 and 166024 for all machines except 331K3
139744	2968	Needle Bar (hollow) for 139745
139745	—	Needle Bar 139744 with 233-809, 2167 and 44245 for 331K2 and 331K6 Machines
139746	—	Needle Bar 139727 with 139747 for 331K3 and 331K5 Machines
139747	—	Needle Clamp, complete, Nos. 651-804, 4802 and 143328 for 139746
139748	—	Oscillating Shaft 12389 with 2049, 19447 and 139749 for 331K3 Machine
139749	2972	Shuttle Driver for 139748
139751	—	Thread Take-up, complete, Nos. 775-805, 43947, 139731, 139740, 139741 and 166024 for 331K3 Machine
♣139752	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K4 Machine
♣139753	—	Bed for 331K4 Machine
139754	2968	Feed Regulator with 50200-803 for 139755
139755	—	Feed Regulator 139754 with 52073 for 331K4 Machine
♣139756	—	Arm with 11119, 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K5 Machine
139757	—	Arm Shaft 12427 with 20197, 62637, 127152 and 139718 for 331K5 Machine
139758	—	Face Plate for 139759
139759	2973	Face Plate, complete, Nos. 12152, 45874, 125424, 139758 and 139767 for 331K5 Machine
139760	—	Arm Shaft 12427 with 5570, 20197 and 139734 for 331K6 Machine
♣139761	—	Bed for 331K6 Machine

Part No.	Plate	Description
139762	—	Feed Forked Connection, complete, Nos. 375-803, 1518-809, 12429 and 52165 for 331K6 Machine ...
139763	2968	Feed Regulator with 50083-803 for 139764 ...
139764	—	Feed Regulator 139763 with 52073 for 331K6 Machine
139765	2968	Needle Bar Connecting Stud with 207-805 for 139733
139766	2968	Thread Take-up Lever Guard
139767	2973	Face Plate Thread Guard (lower) for 139717, 139759 and 139768
139768	—	Face Plate Thread Guard (lower) 139767 with 12152 (for Agents only)
*139769	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K2 Machine ...
*139770	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K3 Machine ...
*139771	—	Arm with 12454, 24131, 99627, 139703, 139704, 139706 and four 15405 for 331K6 Machine ...
140119-830	2968	Needle Clamp Screw for 143328
140713-830	2967	Clamp Stop Motion Flanged Bushing Set Screw for 139714
140784-803	2968	Feed Regulator Hinge Screw
140837-818	2968	Feed Regulator Thumb Screw for all machines except 331K4
140859-803	2972	Shuttle Race Back Spring Screw for 139650 ...
143327	2968	Needle Bar Thread Guard for 139728
143328	2968	Needle Clamp with 140119-830 for 139728 and 139747
147151	2974	Tension Releasing Disc for 139738
147152	2974	Tension Spring for 139738
149252	2969	Feed Dog for Cloth, 12 teeth (12 teeth to the inch) for 44256 for 331K3 Machine
149304	2969	Feed Dog, 13 teeth (12 teeth to the inch) for 12414 for 331K4 Machine
149436	2969	Feed Dog, 11 teeth (18 teeth to the inch) for 12438 for 331K2 Machine
149481	2969	Feed Dog, 17 teeth (16 teeth to the inch) for 12482 for 331K5 Machine
149603	—	Feed Dog, 20 teeth (16 teeth to the inch) for 26606 for 331K1 and 331K3 Machines
150203	2895	Thread Unwinder Spool Rest Cushion (felt) for 225258
161065	—	Presser Foot Plate for 161066
161066	—	Presser Foot (spring hinged) complete, Nos. 62527, 62926, 161065 and 161160 for 331K1, 331K3 and 331K4 Machines
161160	—	Presser Foot Spring for 161066
161294	2892	Screw Driver (machine) ... (Accessories)
161295	2892	Screw Driver (shuttle tension) ... (Accessories)

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
166019	2968	Stitch Indicator for all machines except 331K4 ...
166024	2968	Thread Take-up Lever Link Hinge Pin for 139743 and 139751
171502	2967	Clamp Stop Motion Clamp Washer for 139715 ...
174035	2968	Feed Regulator Spring for 331K4 Machine ...
174036	2968	Feed Regulator Spring Bracket (hook) for 331K4 Machine
174037	2968	Feed Reversing Lever for 174038
174038	—	Feed Reversing Lever 174037 with 624-830 for 331K4 Machine
174039	2968	Feed Reversing Lever Connection for 331K4 Machine
174105	2984	Belt Guard Support for 174112
174112	2984	Belt Guard, complete, Nos. 99552 and 174105 for use with Machine Pulley 139724 (<i>only supplied when specified on order at no extra charge</i>)

Part No.	Plate	Description
200056-805	2624	Bobbin Winder Stop Latch Screw, for 104212 ...
200082-804	2624	Bobbin Winder Tension Bracket Screw, for 104212
200113-806	2624	Bobbin Winder Brake Clamp Screw, for 104212 ...
200299-808	2624	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 104212
200380-803	2624	Bobbin Winder Pulley Set Screw, for 104211 ...
200383-803	2895	Thread Unwinder Spool Rest Rod Set Screw for 259658
200575-819	2968	Feed Reversing Lever Handle Screw for 331K4 Machine
201018-803	2895	Thread Unwinder Spool Rest Set Screw, for 225257
201499-808	2624	Bobbin Winder Tension Stud, for 225461 ...
201528-808	2895	Thread Unwinder Spool Pin Nut, for 225257 ...
201529-819	2968	Feed Reversing Lever Handle Screw Nut for 331K4 Machine
201566	799	Cord Covering Attachment Throat Plate Screw Stud Thumb Nut for 86260
201572-808	2624	Bobbin Winder Tension Stud Thumb Nut, for 225462
201696-808	2895	Thread Unwinder Thread Guide Lock Nut, for 225258
202478	2624	Bobbin Winder Stop Latch Trip Lever, for 104212
225257	2895	Thread Unwinder Spool Rest (for two spools) (flat) with 201018-803, two each 82538, 201528-808 and 228692, for 225258
225258	2895	Thread Unwinder (for two spools) complete, Nos. 201696-808, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws $\frac{3}{8}$ ", No. 12
225322	2895	Thread Unwinder Thread Guide Rod Washer for 225324
225324	2895	Thread Unwinder Thread Guide Rod with 208-830 and 225322, for 225258
225326	2895	Thread Unwinder Thread Guide Position Cup, for 225258
225381	2624	Bobbin Winder Spindle for 104212 ...
225388	2895	Thread Unwinder Spool Rest Rod, for 225258 ...
225391	2895	Thread Unwinder Thread Guide, for 225258 ...
225444	2624	Bobbin Winder Stop Latch, for 104212 ...
225453	2624	Bobbin Winder Frame with 244071 and 259660 for 104212
225454	2624	Bobbin Winder Frame Hinge Pin for 104212 ...
225455	2624	Bobbin Winder Frame Spring for 104212 ...
225456	2624	Bobbin Winder Frame Spring Plunger, for 104212 ...
225458	2624	Bobbin Winder Stop Latch Thumb Lever for 104212
225459	2624	Bobbin Winder Stop Latch Thumb Lever Hinge Stud for 104212
225459	2624	Bobbin Winder Stop Latch Thumb Lever Joint Stud for 104212

NUMERICAL LIST OF PARTS

Part No.	Plate	Description
225461	2624	Bobbin Winder Tension Bracket with 201499-808 for 225462
225462	2624	Bobbin Winder Tension Bracket, complete, Nos. 13710, 201572-808, 225461 and two 2102, for 104212
228026	2624	Bobbin Winder Tension Bracket Screw Washer for 104212
228692	2895	Thread Unwinder Spool Pin for 225257
244071	2624	Bobbin Winder Frame Oil Packing (wick) for 225453
259428	2624	Bobbin Winder Brake (leather) for 104212 ...
259429	2624	Bobbin Winder Brake Clamp, for 104212 ...
259430	2624	Bobbin Winder and Tension Bracket Base, for 104212
259658	2895	Thread Unwinder Spool Stand with 200383-803 for 225258
259660	2624	Bobbin Winder Frame Oil Well Washer, for 225453
276159	2968	Feed Reversing Lever Hinge Pin for 331K4 Machine
276160	2968	Feed Reversing Lever Handle for 331K4 Machine ...